

# 2022 USTV GLASS CONFERENCE



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# OWENS CORNING AT A GLANCE



CONSECUTIVE YEARS AS A  
FORTUNE® 500 COMPANY



\*2021 REVENUE



EMPLOYEES PLUS 1  
PINK PANTHER

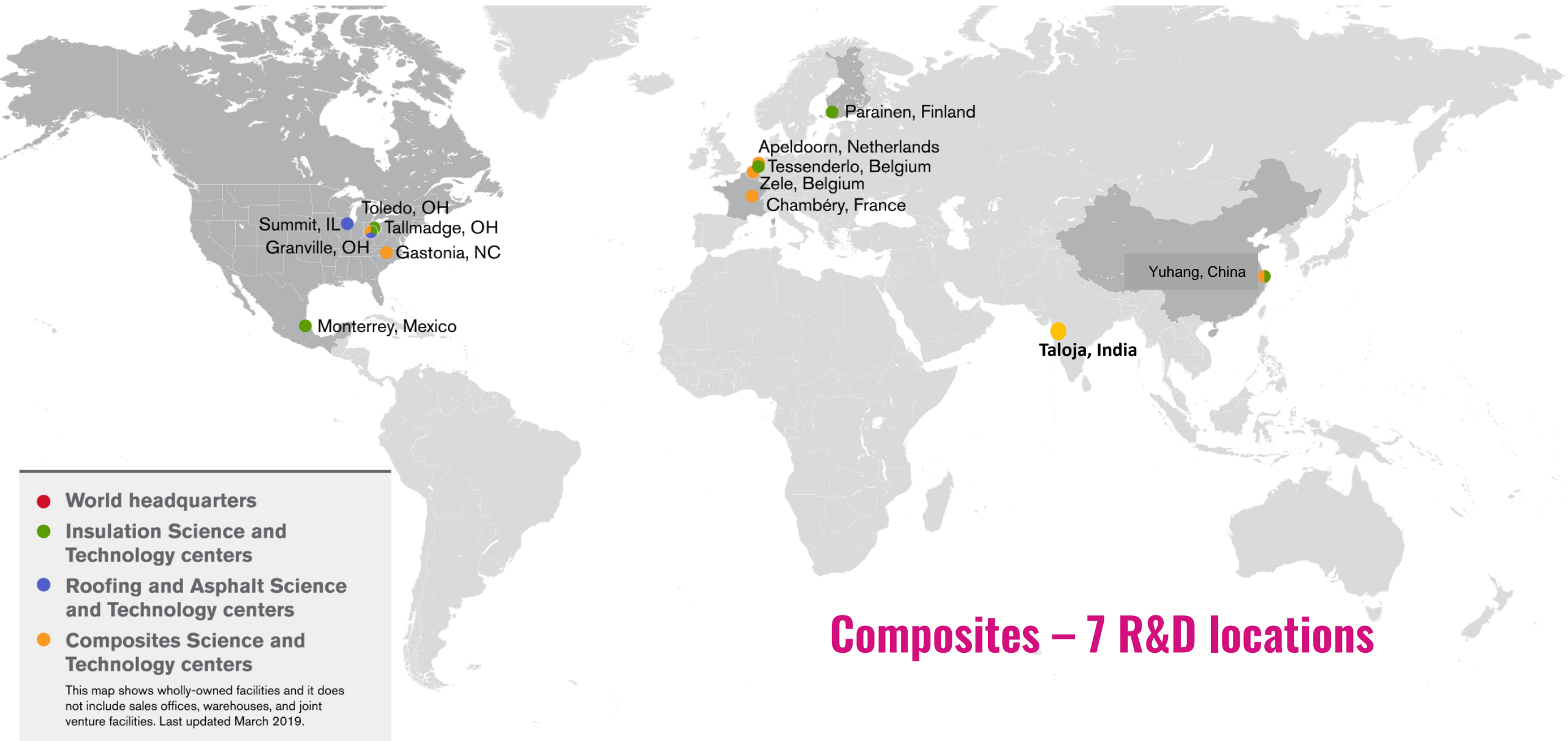


COUNTRIES WHERE  
WE OPERATE

Serving residential, commercial, and industrial markets

INSULATION | ROOFING | COMPOSITES

# R&D NETWORK AT OWENS CORNING - GLOBAL IN SCOPE, HUMAN IN SCALE



**Composites – 7 R&D locations**

This map shows wholly-owned facilities and it does not include sales offices, warehouses, and joint venture facilities. Last updated March 2019.

# OUR DEEP EXPERTISE HAS A SOLID FOUNDATION



**1938** First Board of Directors



**1939** World's Fair



**1953** Chevrolet Corvette



**1956** The color PINK



**1957** Recreational boating



**1969** Space suits



**1975** 800-mile Trans-Alaska Pipeline

# COMPOSITES: ENABLING A WORLD OF POSSIBILITIES

**A leading global producer**  
of fiberglass

**Redefining performance**  
to help customers win in all market segments

**Innovator**  
in glass fiber since 1938

2021 Composites Business Revenues:

**\$2.3 billion**



# GLASS FIBER MANUFACTURING



Owens Corning Confidential- Proprietary

# GLASS FABRICS TECHNOLOGIES



Owens Corning Confidential- Proprietary

# GLASS NON-WOVEN TECHNOLOGIES



Owens Corning Confidential- Proprietary

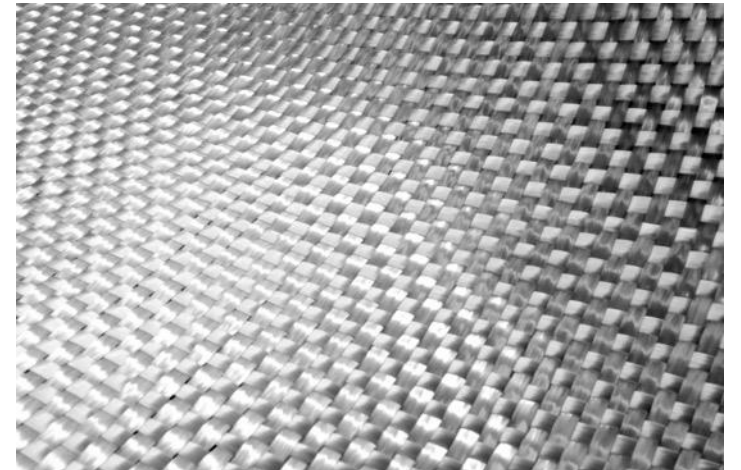


# AGENDA FOR TODAY

## EVOLUTION OF INDUSTRIAL FIBERS

### PLAN

- All started with E glass
- From E glass to H Glass : Business rationales
- Announcing OC solutions H<sup>2</sup> & H<sup>3</sup>



# CONNECT GLASS FUNDAMENTALS WITH INDUSTRIAL NEEDS

## PRODUCT FEATURES:

- Environmentally friendly
- Mechanical properties (modulus...)
- Thermal properties (Softening, CTE)
- Chemical properties (acid, basic, water corrosion)
- Light weight (density)
- Compatibility with resin (thermoset & thermoplastics)

## MANUFACTURING FEATURES:

- Processability (T2,T3...) melting, fiberizing
- Cost Competitiveness



# ALL STARTED WITH E GLASS\*



Designation: D578/D578M – 05 (Reapproved 2011)<sup>e1</sup> D578/D578M – 18

## Standard Specification for Glass Fiber Strands<sup>1</sup>

4.2 “E” Glass—A family of glasses composed primarily of the oxides of calcium, aluminum, and silicon, which has the following certified chemical compositions.

4.2.1 The following certified chemical composition applies to glass fiber yarn products for printed circuit boards and aerospace.

Chemical	% by Weight
B <sub>2</sub> O <sub>3</sub>	5 to 10
CaO	16 to 25
Al <sub>2</sub> O <sub>3</sub>	12 to 16
SiO <sub>2</sub>	52 to 56
MgO	0 to 5
Na <sub>2</sub> O and K <sub>2</sub> O	0 to 2
TiO <sub>2</sub>	0 to 0.8
Fe <sub>2</sub> O <sub>3</sub>	0.05 to 0.4
Fluoride	0 to 1.0

4.2.2 The following certified chemical composition applies to glass fiber products used in general applications.

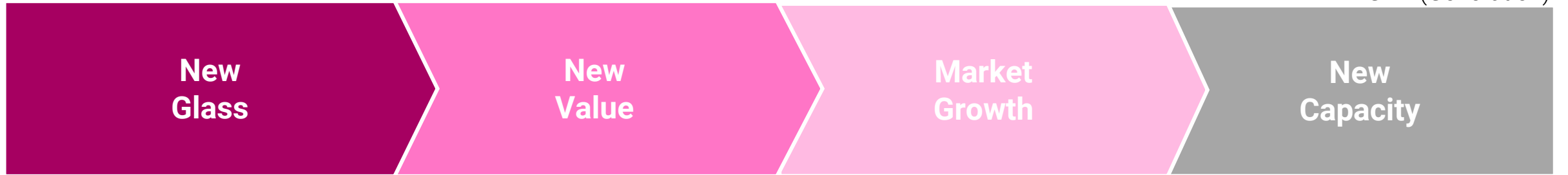
Chemical	% by Weight
B <sub>2</sub> O <sub>3</sub>	0 to 10
CaO	16 to 25
CaO and MgO	16 to 30
Al <sub>2</sub> O <sub>3</sub>	12 to 16
SiO <sub>2</sub>	52 to 62
MgO	0 to 5
Total alkali metal oxides	0 to 2

	E glass vs current (2022)
Environmental	--
Mechanical	--
Thermal	--
Chemical	=
Weight	=
Processability	+
Resin compatible	=
Cost position	--

# PAST TO FUTURE

## CYCLES ARE SHORTENING | OWENS CORNING: A LEGACY OF GLASS INNOVATION

1 GEN (Generation)



1930-1940	1940-1950	1950-1960	1960-1970	1970-1980	1980-1990	1990-2000	2000-2010	2010-2020	2020-2030	
<b>GEN 1:</b> Build a glass business & mass production				<b>GEN2:</b> Sustainability & New functions (limited capacity)			<b>GEN 3:</b> Performance with limited capacity		<b>GEN 4:</b> Performances & Capacity	
<b>MAJOR INVENTION</b>	<b>E GLASS* ASTM 578</b>			<b>ADVANTEK®* + S*</b>			<b>H* GLASS</b>		<b>H2* GLASS</b>	
<b>VALUE</b>	light, strong (vs steel, wood)			functional & sustainability			step change		Race to Modulus	
<b>CAPACITY</b>	from single to multiple sources			Specialities business/performance			mass production		<b>need for capacity</b>	



\*Owens Corning patented

**Cycles are shortening**

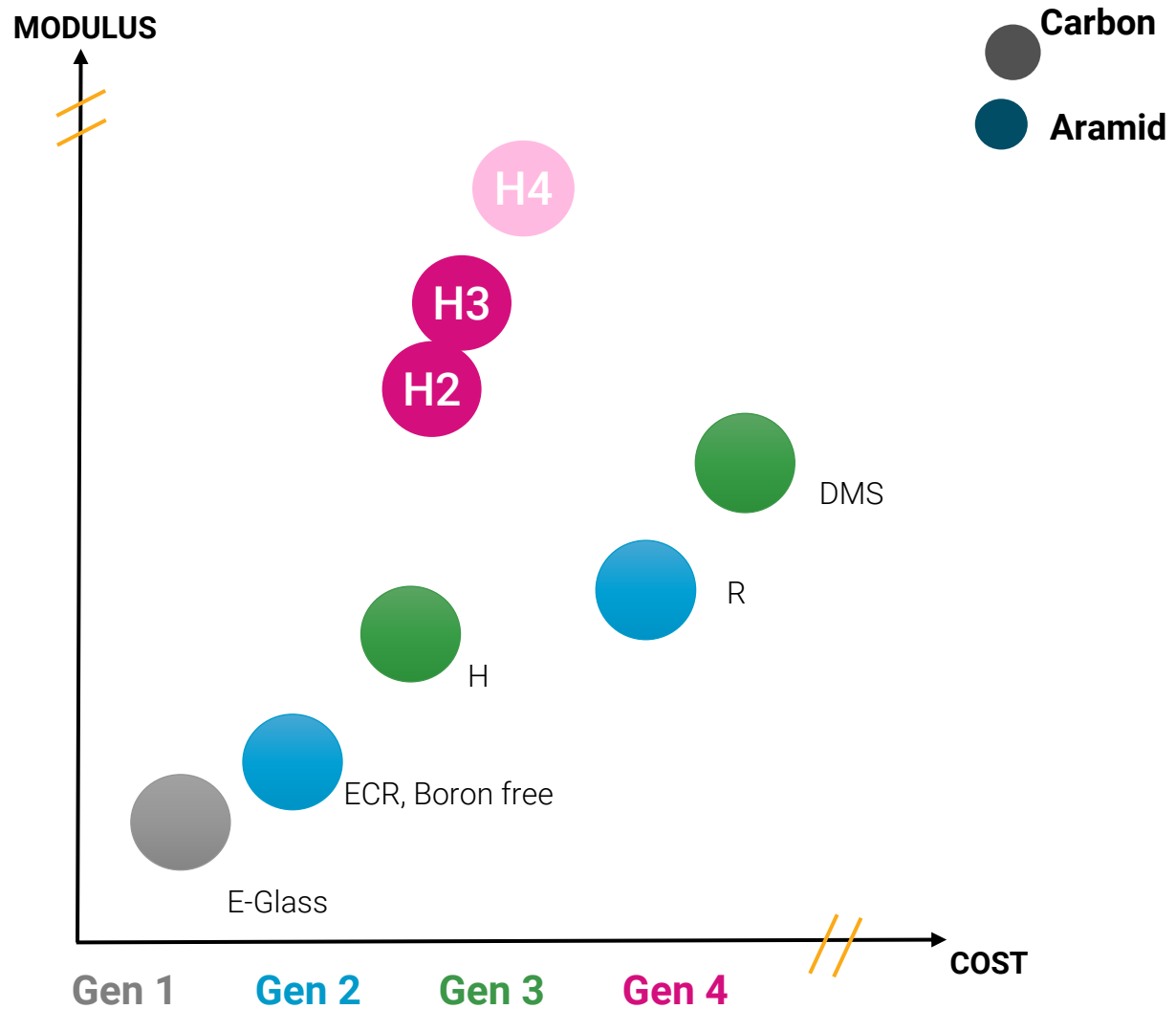
# FROM E TO ADVANTEX TO H GLASS

## GROWTH APPLICATIONS DRIVEN



	E glass (reference)	Advantex	H	H+++
Patent priority date		1995	2004	> 2015
Environmental		++	++	++
Mechanical		+	++	+++
Thermal		+	++	+++
Chemical		+	+	+
Weight		=	=	=
Processability window		=	-	--
Resin compatible		=	=	=
Cost position (better)		+	=	-

# RACE TO HIGHER MODULUS/\$ – 2 ENABLERS



## ENABLER #1: GLASS CHEMISTRY

H																	He
Li	Be											B	C	N	O	F	Ne
Na	Mg											Al	Si	P	S	Cl	Ar
K	Ca	Sc	Ti	V	Cr	Mn	Fe	Co	Ni	Cu	Zn	Ga	Ge	As	Se	Br	Kr
Rb	Sr	Y	Zr	Nb	Mo	Tc	Ru	Rh	Pd	Ag	Cd	In	Sn	Sb	Te	I	Xe
Cs	Ba	La	Hf	Ta	W	Re	Os	Ir	Pt	Au	Hg	Tl	Pb	Bi	Po	At	Rn
Fr	Ra	Ac	Rf	Db	Sg	Bh	Hs	Mt									

1st generation (1930 - 1965)  
2nd generation (1965 - 2000)  
3rd generation (2000 - 2010)  
next (2020-2030)

## ENABLER #2: MANUFACTURING TECHNOLOGY

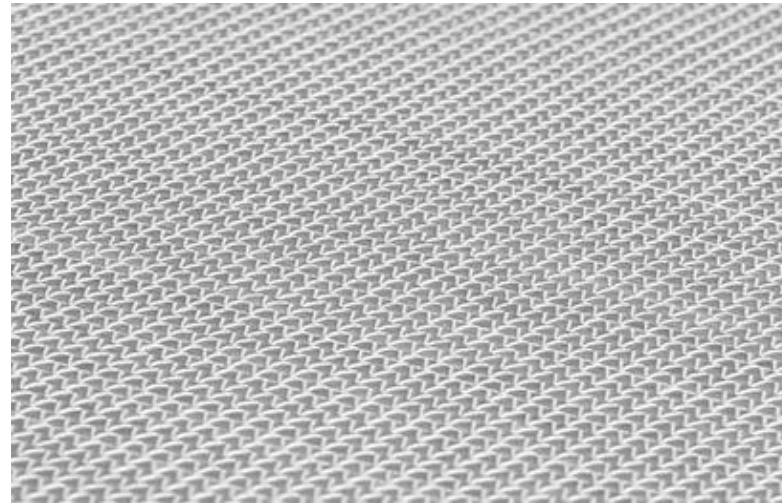
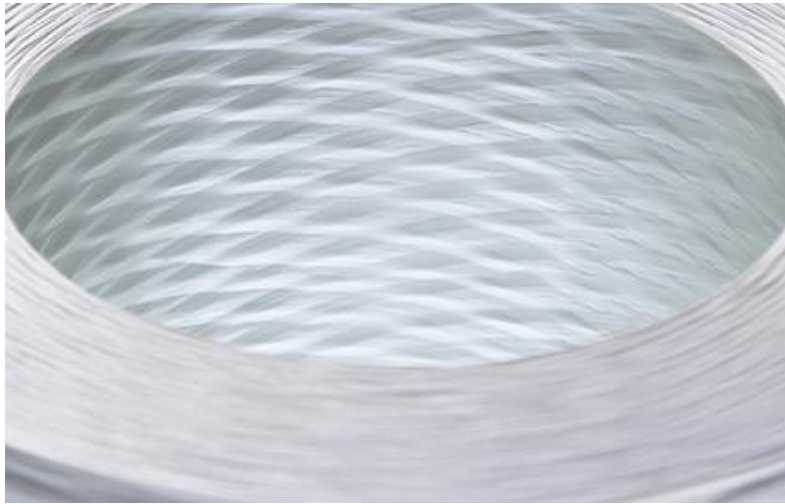


Nomenclature  
Na => Na<sub>2</sub>O

**WELCOME TO THE  
HIGHER MODULUS AREA**

**H2, H3 ...**

# MARCH 2021 – INTRODUCING THE H<sup>2</sup> GLASS GENERATION



## 玻璃纤维纱 WINDSTRAND® 4000

### MADE WITH H<sup>2</sup> GLASS

95 GPa – ITS Modulus<sup>2</sup>

91 GPa – Single Filament Sonic Modulus<sup>1</sup>

- **Patented technology** that delivers highest specific modulus in its class
- **Now available with dedicated, reliable large-scale production**

## 玻纤织物 ULTRABLADE® 2

### MADE WITH WINDSTRAND® 4000

51 GPa – Laminate modulus at 55% fvf for UD fabrics

- Manufactured with the world's best fabric technology at Owens Corning's state-of-the-art facilities.

## 拉挤玻板 ULTRASPAR™ 2

### MADE WITH WINDSTRAND® 4000

63 GPa – Laminate modulus at 70% fiber volume fraction

- Pultrusion allows us to maximize the power of H<sup>2</sup> Glass.

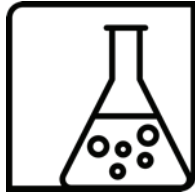
<sup>1</sup>NOL TR 65-87 testing method - true performance of the material proven by the industry's most advanced and reliable modulus testing for glass fiber.

<sup>2</sup>ASTM D2343/ISO9163 testing method.

Data verified by DNV-GL certified testing laboratory



# 2023 - INTRODUCING H<sup>3</sup> GLASS



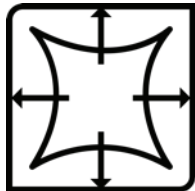
## GLASS SCIENCE

Designed to power the next wind blade generation.



## MORE MODULUS

Modulus increase proven by the most reliable, accurate testing protocols of sonic modulus.



## STABLE PERFORMANCE

Stable specific modulus to enable reliable blade design & production.

2006

**H-GLASS**  
WINDSTRAND® 3000A

**90 GPa**  
(ITS Modulus)

**87 GPa**  
(Sonic Fiber Modulus)

2021

**H<sup>2</sup> GLASS**  
WINDSTRAND® 4000

**95 GPa**  
(ITS Modulus)

**91 GPa**  
(Sonic Fiber Modulus)

2023

**H<sup>3</sup> GLASS**  
WINDSTRAND® 5000

**100 GPa+**  
(ITS Modulus)

**95 GPa+**  
(Sonic Fiber Modulus)



# ZEBRA – RECYCLABLE WIND BLADES

## Design for recyclability

Partnering with customers on recyclable material system

## Reducing waste full chain

Through taking a system design mindset



ARKEMA



ENGIE

LM WIND POWER  
a GE Renewable Energy business

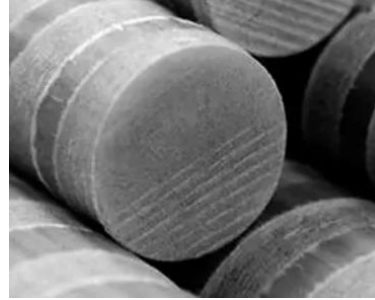


HOW WE  
POWER NOW™

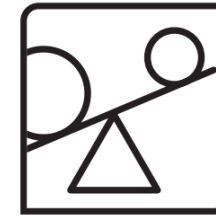


# PINKBAR™

## Composite Rebar



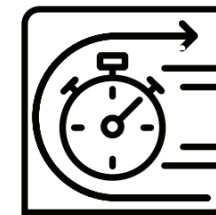
2x tensile strength compared to steel



Lighter, easy for labor and transportation



Resistance to corrosion, saving maintenance cost



Fast installation

# WE NEED YOU TO INVENT The NEXT GLASS



## LONGER BLADES

Redefining higher modulus



## LOWER CYCLE TIME

Driving customer productivity



## SUSTAINABLE

Sustainability at our core

As the world and climate changes, so do we – together, as partners we adapt to deliver a material difference in the world.

Together we make the impossible, possible: lighter, stronger, more-durable, more cost-effective.

This is **HOW WE POWER™** the future of sustainable energy.



# THANK YOU