



université  
PARIS-SACLAY

*Fonctionnaliser des verres par laser pour des applications optiques à haute température : tendances, limites et opportunités*

Matthieu LANCRY and Maxime Cavillon

*Institut de Chimie Moléculaire et des Matériaux d'Orsay (ICMMO),  
Université Paris-Saclay, CNRS, Orsay, France*

Journées USTV – Dijon, Nov 2024

# 1. Context and objectives

# 1. Context and objectives

## Functionalizing glasses at high temperatures

### Why using glass at high temperature ?

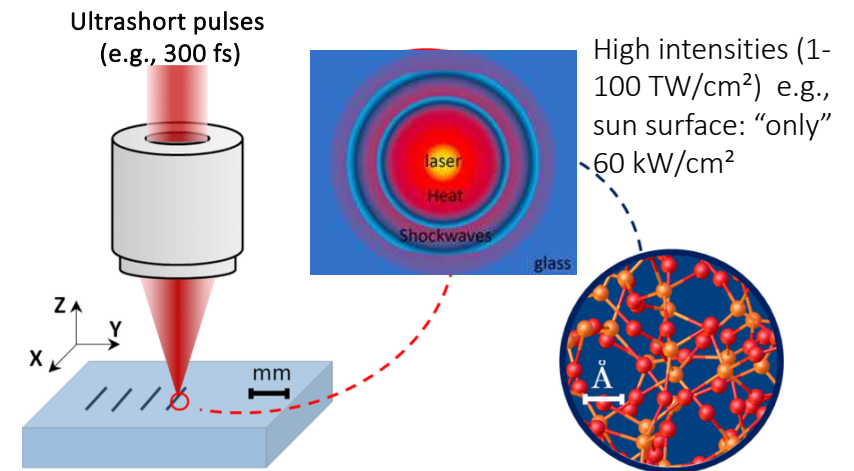
- Complex manufacturing shaping (including *optical fibers*).
- *Optical sensors* ( $T$ ,  $P$ ,  $\sigma$ ) with: Multiplexing, chemical/ radiative/ electromagnetic resistance, compactness, lightness, flexibility, long distance...
- Refractory ceramics are a solution but no bending / costly / multimoded / lossy

### Ok but... what for?



Optical sensors (FBGs) for Oxy-Fuel fluidized bed combustors gaz turbine combustors, engines, next-generation nuclear reactors, process monitoring

### How? 3D Ultrafast laser direct writing !

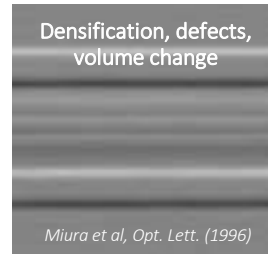
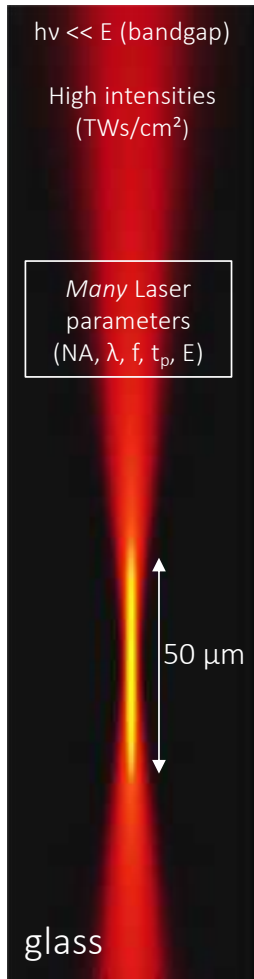


### A 3D confined HP-HT micro-reactor :

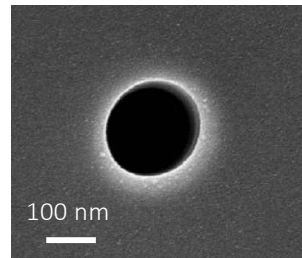
- High Temperatures (1000's K)
- High Pressures (>100's GPa)
- Each pulse contain  $E >$  glass formation enthalpy
- Strong gradients ( $T$ ,  $P$ ,  $I$ ,  $E_{dc}$ )

# 1. Context and objectives

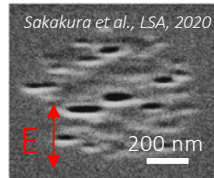
## Femtosecond laser direct writing (FLDW)



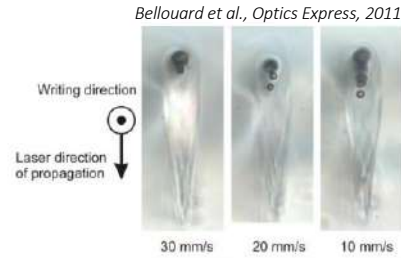
Isotropic refractive index change (Type I)



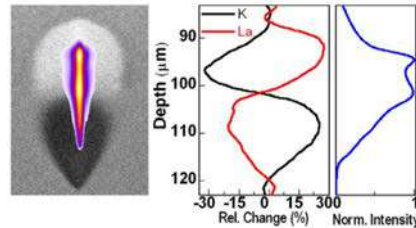
Nanovoids / cavities (Type III)



Elongated nanopores polarization oriented (Type X)



bubbles

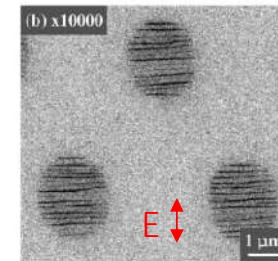


Fernandez et al., J. Phys. D, 2015

Chemical migration,  
Electron plasma distribution

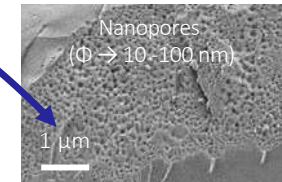
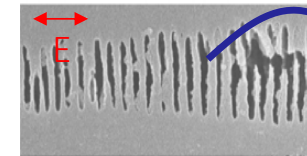
### Nanogratings (Type II)

1) Porous nanolayers (silica, silica-rich glasses)

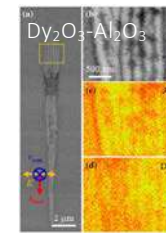


- light forced organized pattern
- $\text{SiO}_2 \rightarrow \text{SiO}_{2(1-x)} + x\text{O}_2$

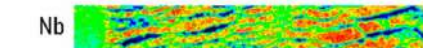
Shimotsuma et al., APL, 2003  
Lancry et al., LPR, 2013  
Bricchi et al., Optics Letters, 2004  
Richter et al., JLA, 2012



2) Crystal / glass phase separation



Shimotsuma et al., Applied Physics A, 2018



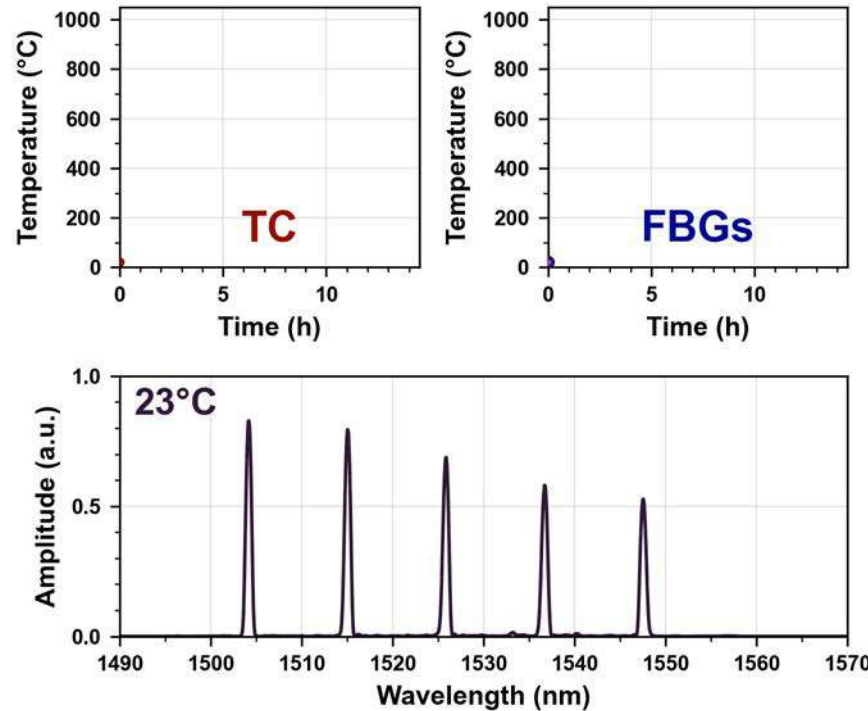
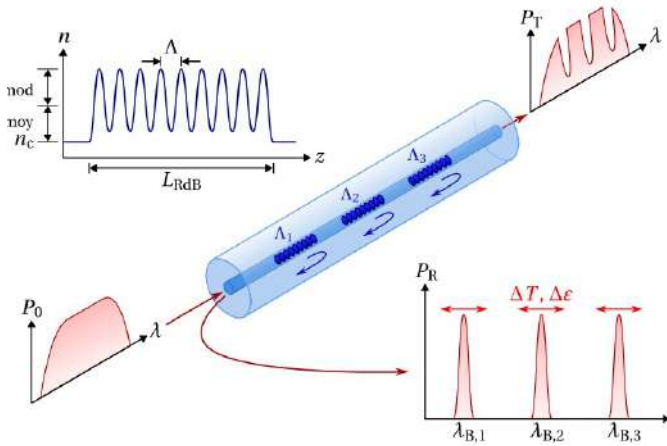
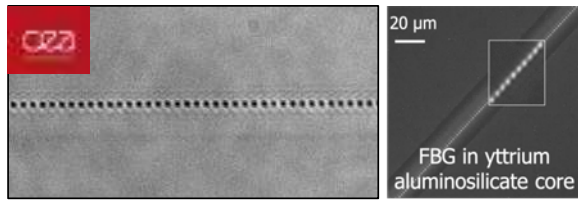
Cavillon et al., Crystals, 2022

- Perovskite / garnet / nonlinear crystal precipitation
- Chemical migration

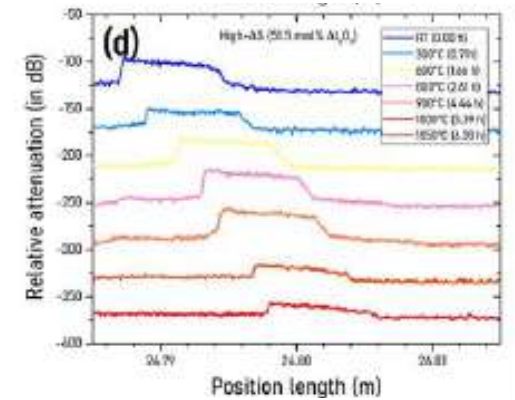
# 1. Context and objectives

## HT sensor using fs-Fiber Bragg Gratings (FBG)

How works such optical fiber sensors ?



But also other types of optical sensors like Fabry-Pérot,  
or Rayleigh enhanced scattering

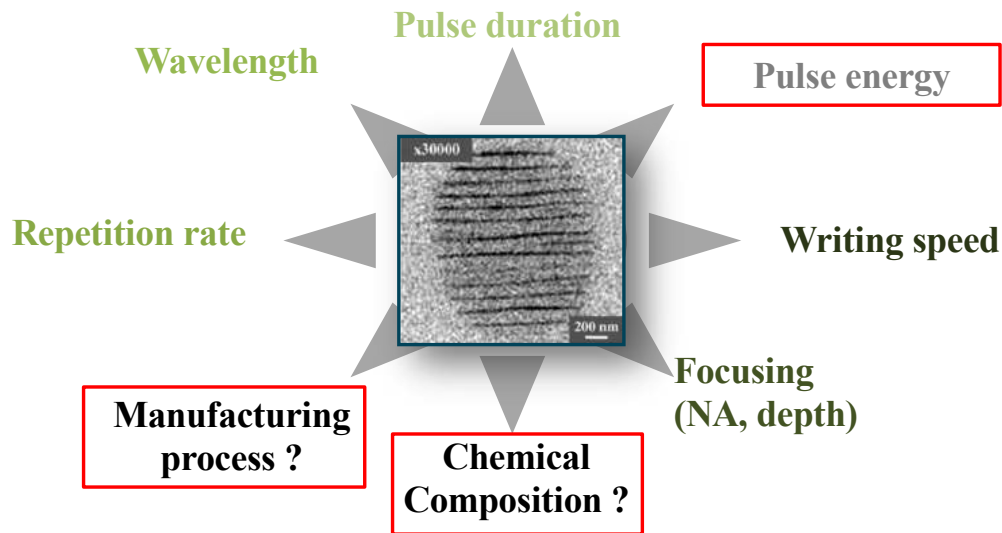


$\lambda_B$  sensitive to temperature (or  $\sigma$ ,  $\epsilon$ )  
Sensitivity :  $\frac{d\lambda_B}{dT} \approx 11,2 \text{ pm}/^\circ\text{C}$  at  $\lambda \approx 1550 \text{ nm}$

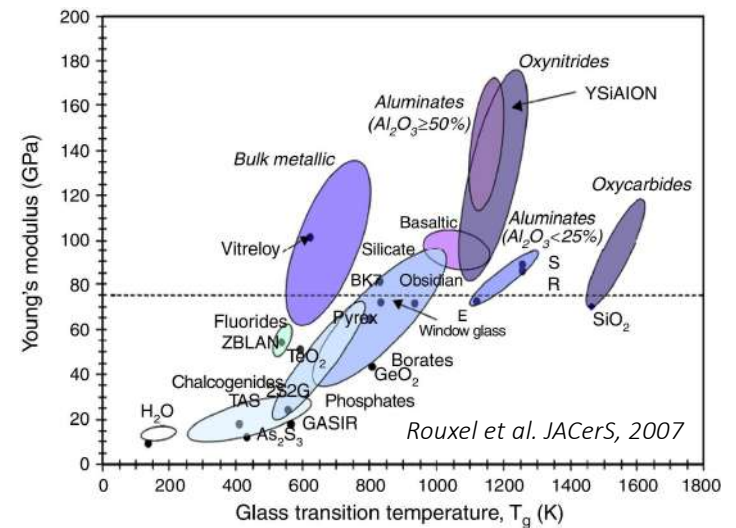
# 1. Context and objectives

## Can we go beyond silica ?

### Improve/predict the thermal stability



### Additional properties ?



#### Classical investigations

Silica glass      Impurities (Cl, OH)  
 GeO<sub>2</sub> dopant  
 Laser parameters (energy, speed...)

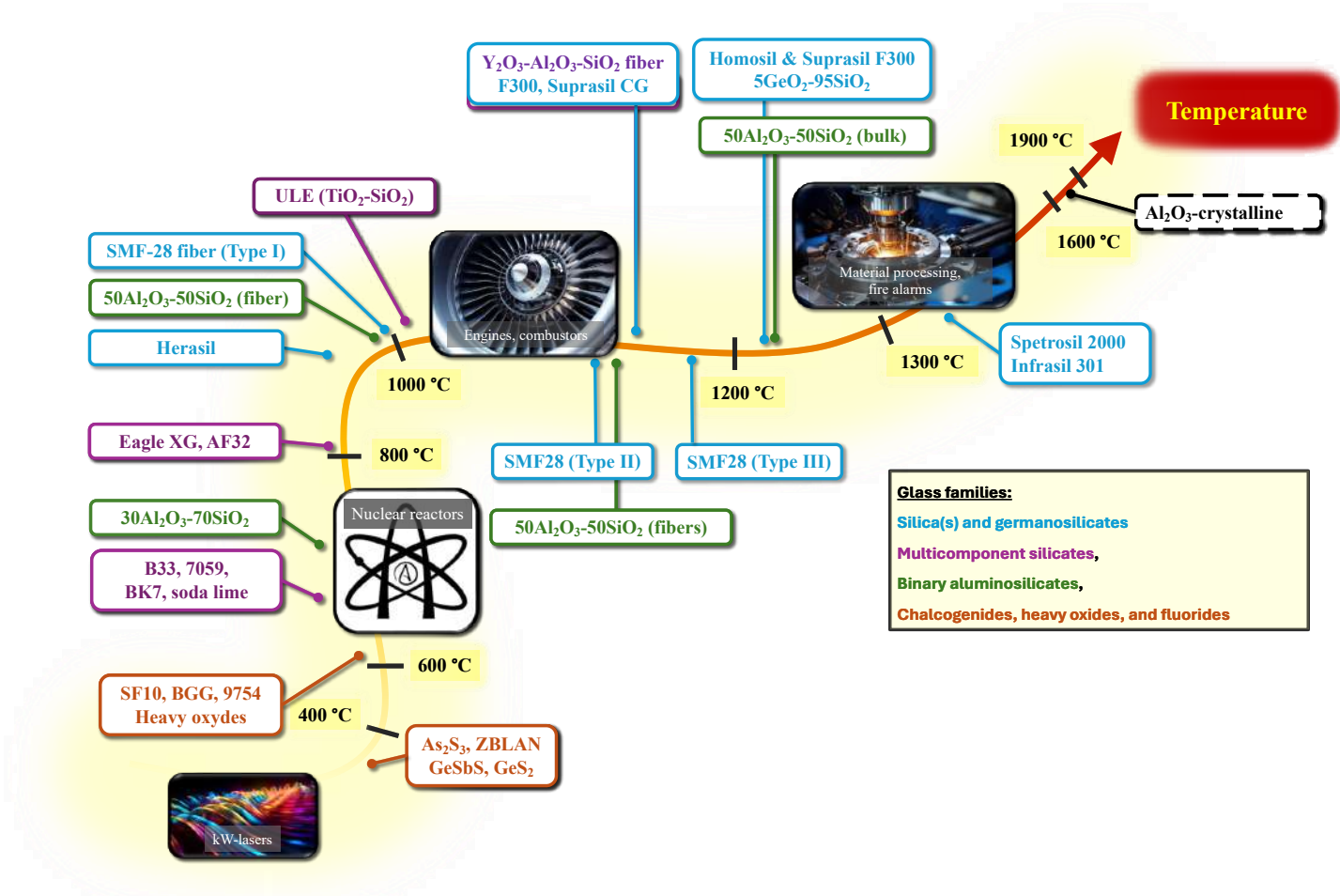


#### “Inspired” research

Oriented eutectic (Al<sub>2</sub>O<sub>3</sub>/ZrO<sub>2</sub>)  
 Phase separation      Nanocrystal      Non-conventional fabrication method

# Litterature overview

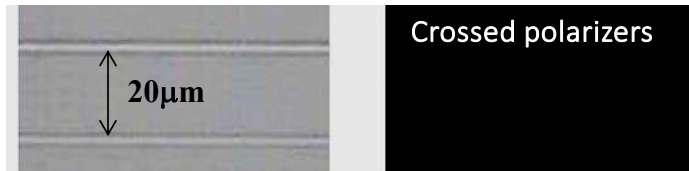
## Trends and limits



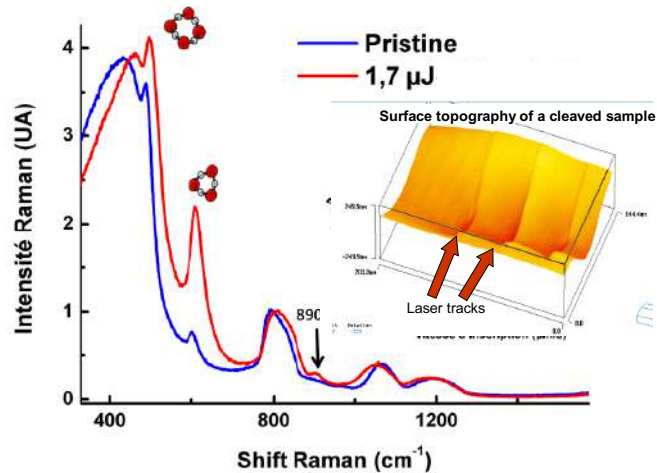
## 2. Trends and limits

### Type I – Defects but mostly densification

#### Optical structure - mechanism



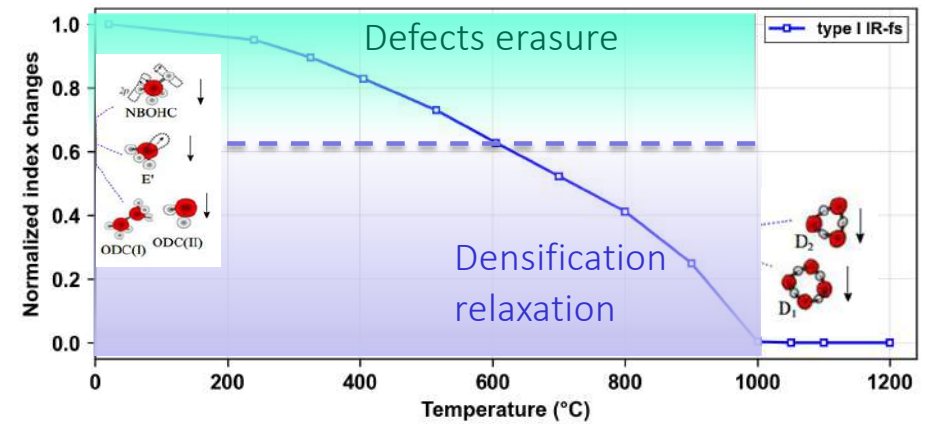
#### Raman spectra of fs-irradiated SiO<sub>2</sub>



Spectral signature of a permanent densification in SiO<sub>2</sub>

*M. Lancry et al. Optical Material Express, Vol. 1, Issue 4 (2011)*

#### Optical property thermal stability



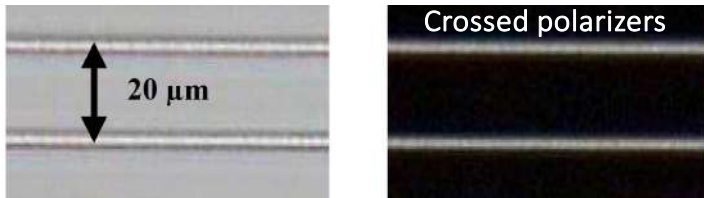
A thermal stability limited by glass structural relaxation  $\eta(T)/G(T)$



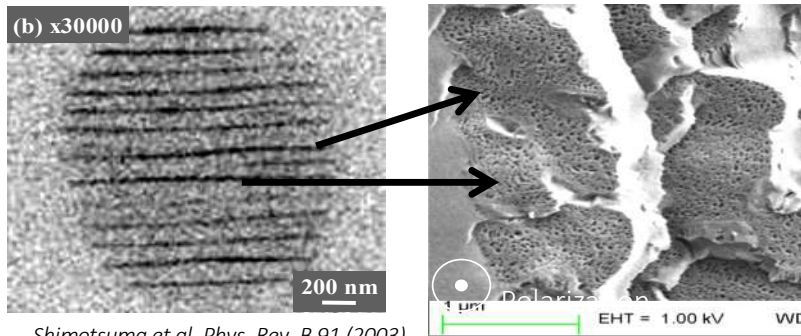
## 2. Trends and limits

### Type II – Self-assembly of porous nanolayers

#### Optical structure - mechanism



« The smallest self-organized nanostructures created by light in glass volume »

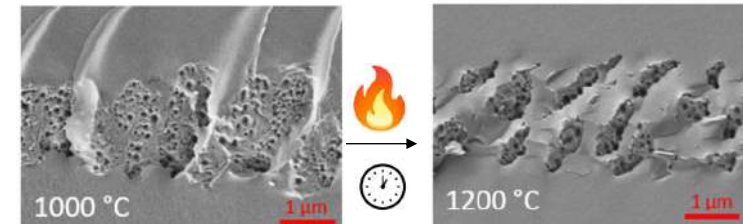
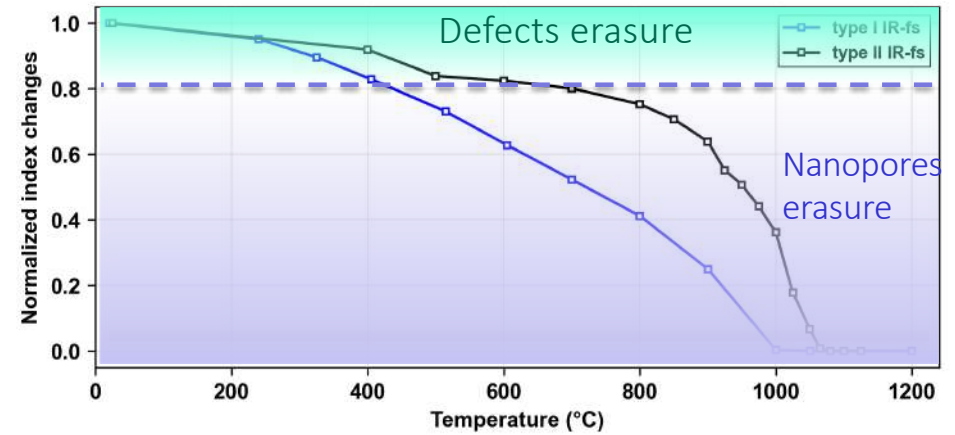


Shimotsuma et al. Phys. Rev. B 91 (2003)

Ultrafast decomposition of  $\text{SiO}_2$  into  $x.\text{O}_2$   
+  $\text{SiO}_{2(1-x)}$  in less than  $1 \mu\text{s}$  !

M. Lancry et al. Laser Photonics Rev. 7 (2013)

#### Optical property thermal stability

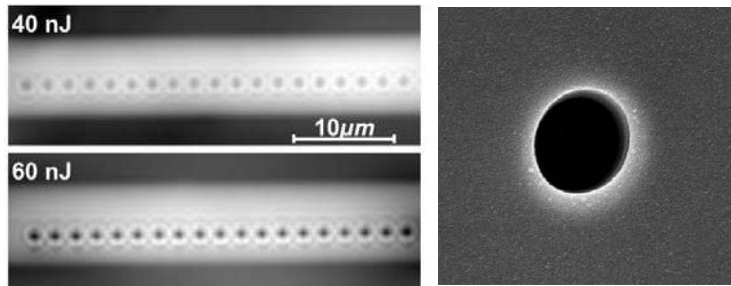


Part related to defects & stress relaxation  
But ultimate erasure of nanopores is viscosity driven (mostly)

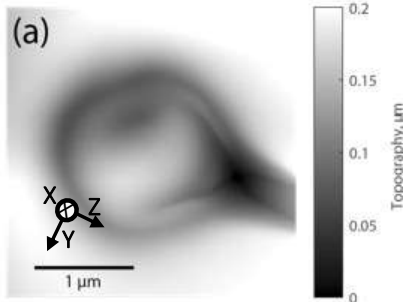
## 2. Trends and limits

### Type III – Voids with HPHT densified shell

#### Optical structure - mechanism

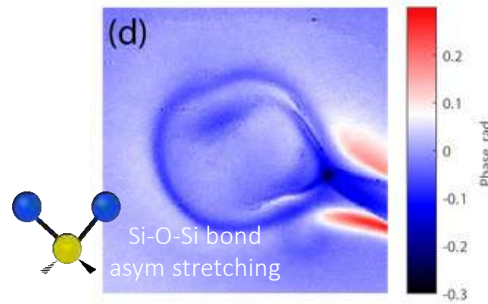


#### Topology of the surface measured by AFM



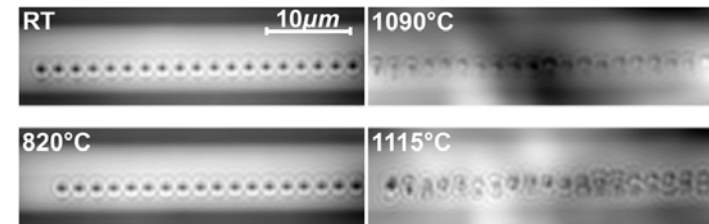
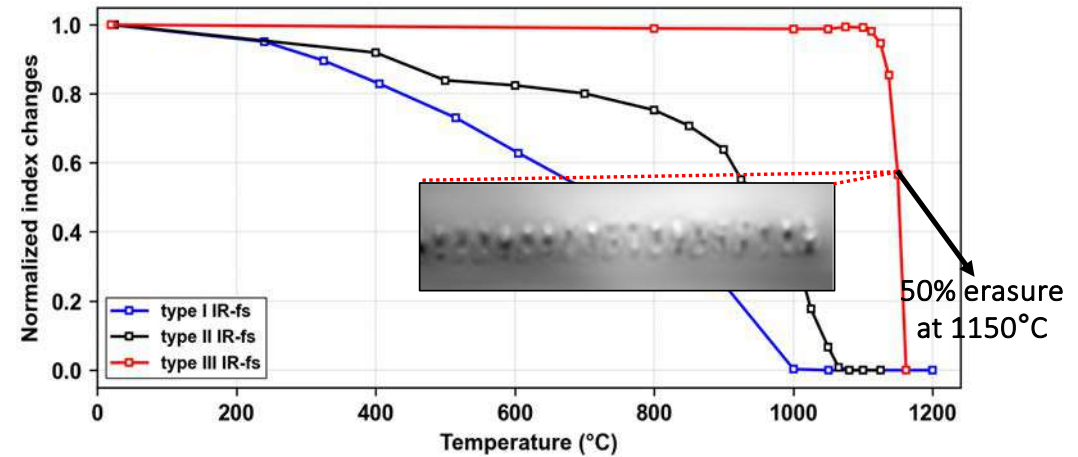
Mechanical signature of densification

#### Near-field phase map at 1130 cm<sup>-1</sup> (s-SNOM)



IR optical signature of densification

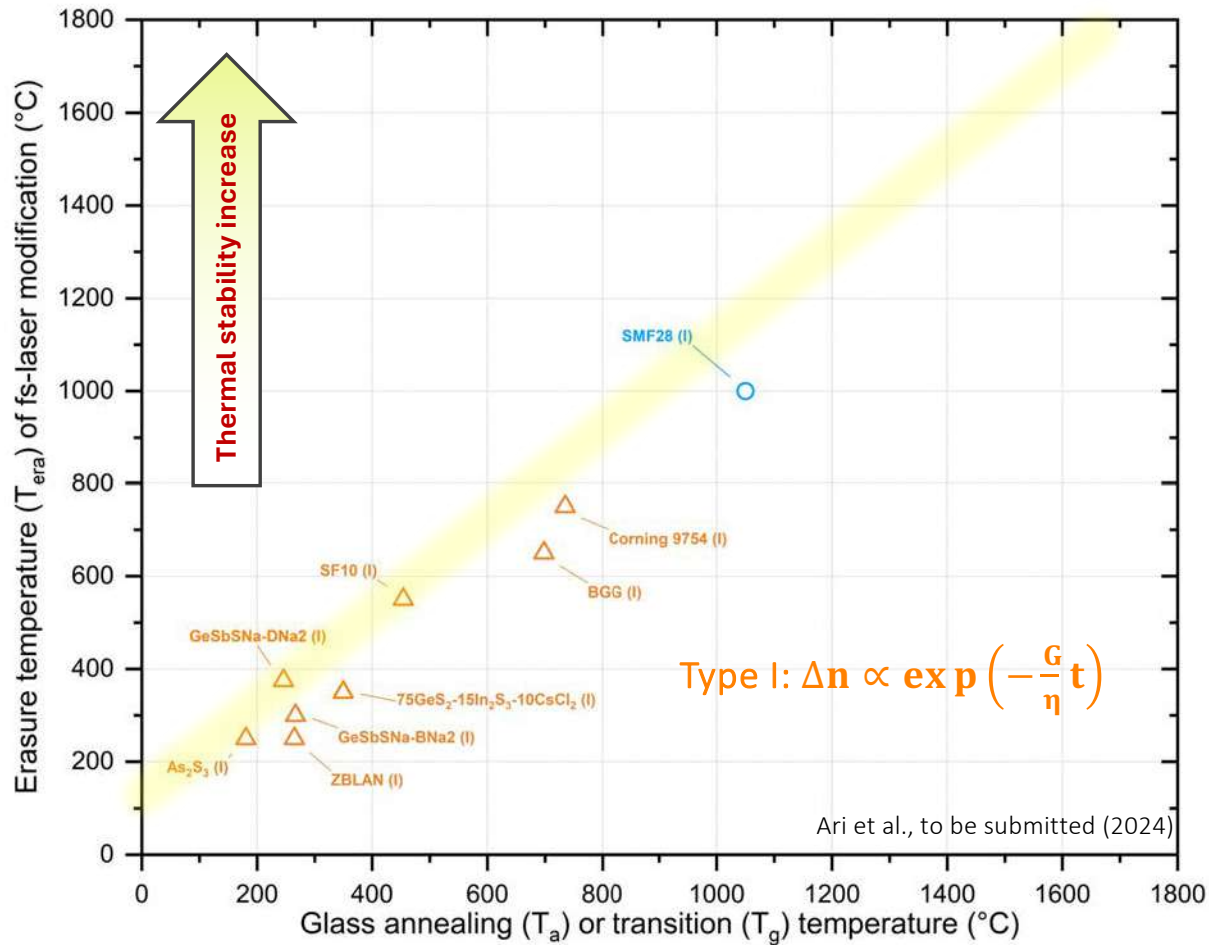
#### Optical property thermal stability



Thermal stability mostly dictate by nanovoids growth & deformation and densified shell relaxation at high T

## 2. Trends and limits

### Generalization vs chemical composition - Type I

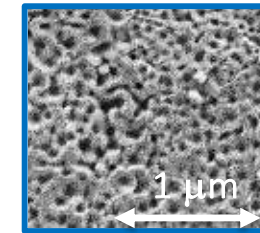
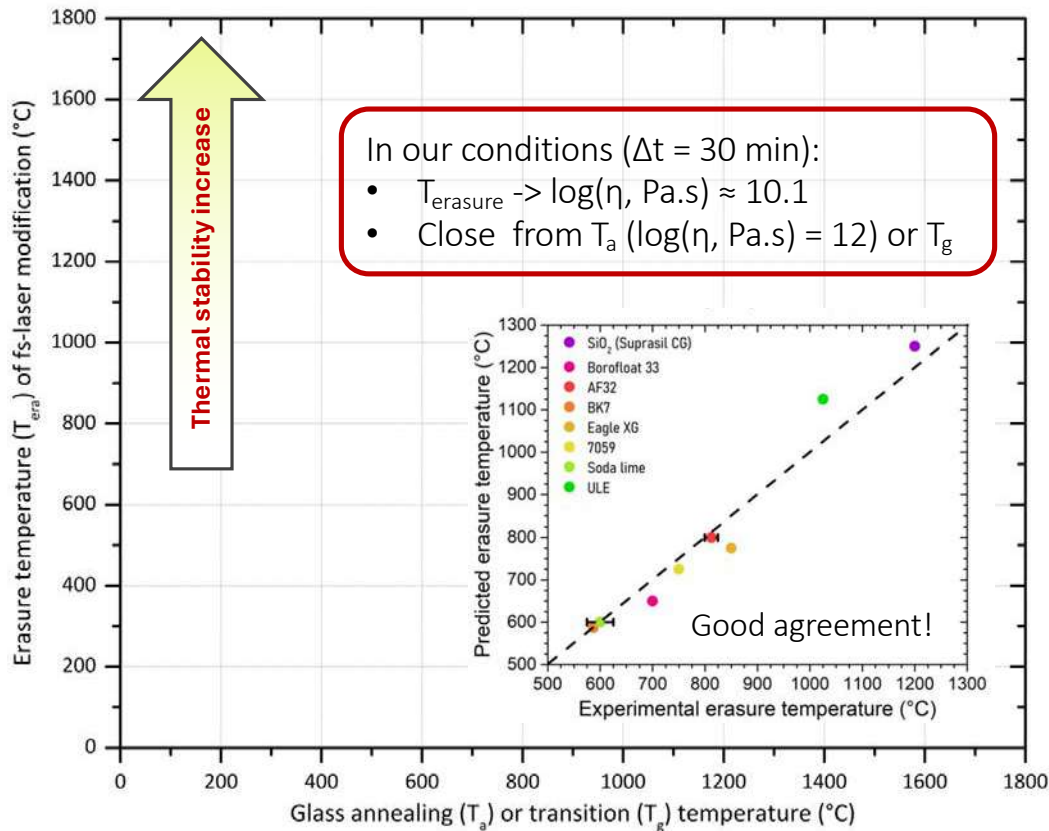


#### Type I modifications

- Thermal stability mostly related to defects and glass densification/expansion
- Thermal erasure is somehow limited by glass structural relaxation i.e.  $\frac{\eta}{G}$

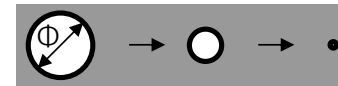
## 2. Trends and limits

### Generalization vs chemical composition - Type II



#### Rayleigh-Plesset equation [1-2]:

Evolution of a pore diam  $\Phi$  in a viscous medium



Going from  $\Phi(t,T)$  to optical property  $(t,T)$ :

$$\Phi(t,T) \xrightarrow{\text{Maxwell-Garnett}} \Delta n \xrightarrow{\text{Form birefringence}} B$$

$$\frac{d\Phi}{dt} = \frac{\Phi \Delta P}{2\eta} - \frac{\sigma}{\eta}$$

Pressure difference (small)

Surface tension

Viscosity

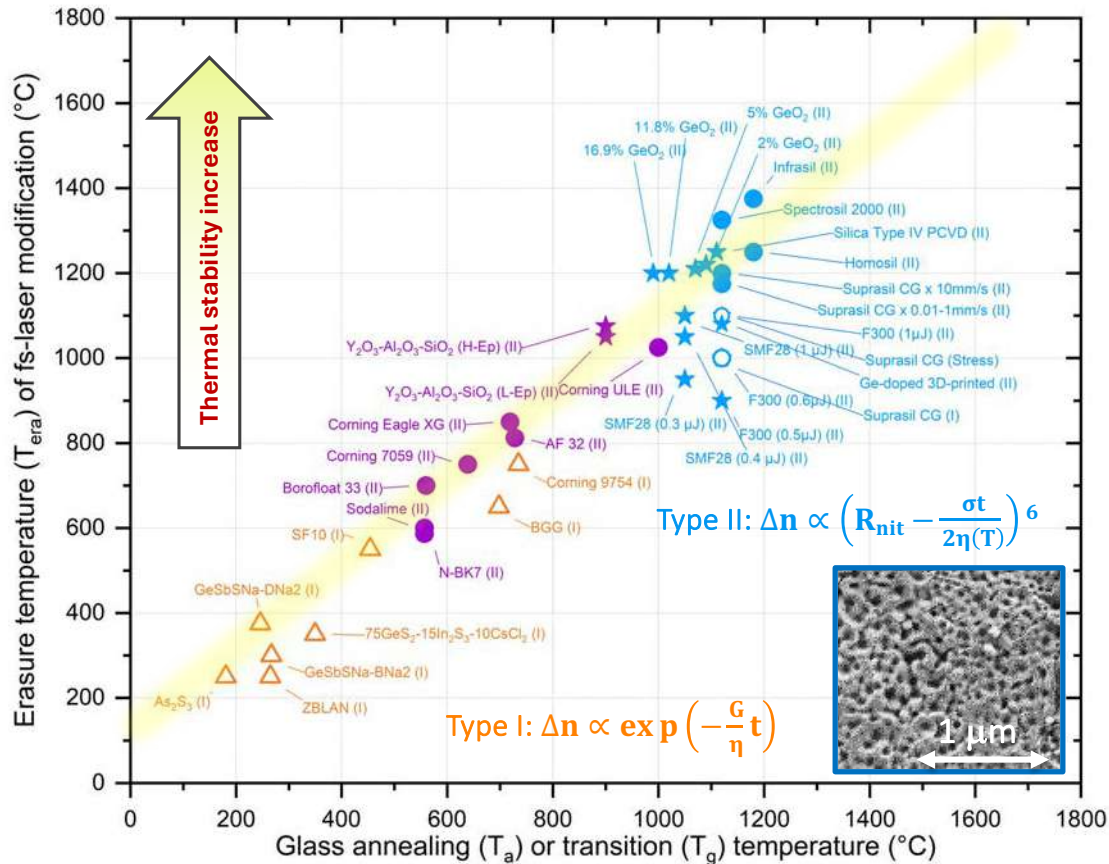
- Thermal erasure is viscosity driven (mostly) but also related to  $\sigma$  and  $\Phi_{init}$

[1]: Cavillon et al., Appl. Phys. A, 2020

[2]: Q. Xie et al., Applied Optics, 2023

## 2. Trends and limits

### Generalization vs chemical composition - Type II



Xie et al., Applied Optics (vol. 62, 2023)

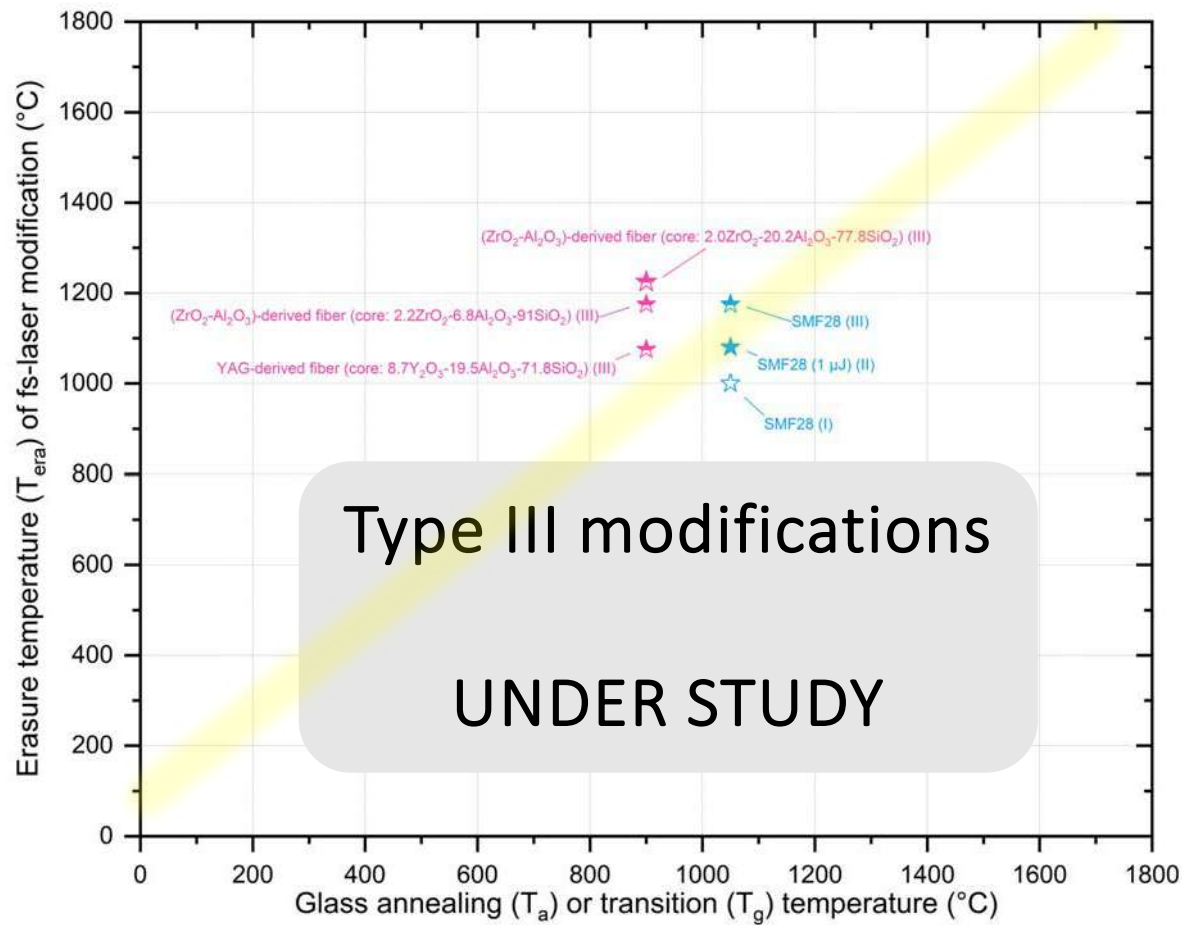
Shuen et al., Sensors (vol. 20, 2020)

Compilation of results – isochronal annealing experiments ( $\Delta t = 30$  min)

- Good agreement experiment / model
- So  $\text{SiO}_2$  would be the best performer?

## 2. Trends and limits

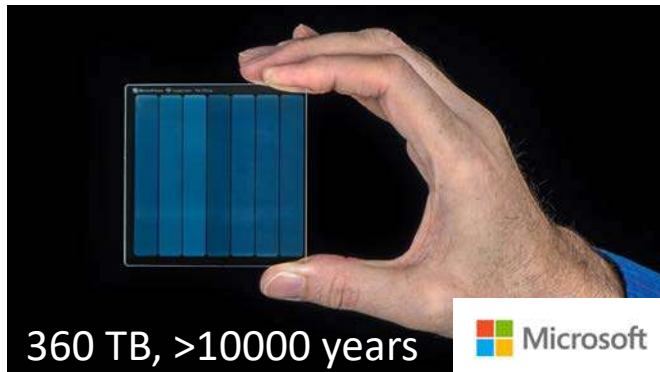
### Generalization vs chemical composition - Type III



# Any opportunities

## Going « beyond silica » golden material ?

### Silica “superman” 5D memory



### Ultra-transparent silica fibers

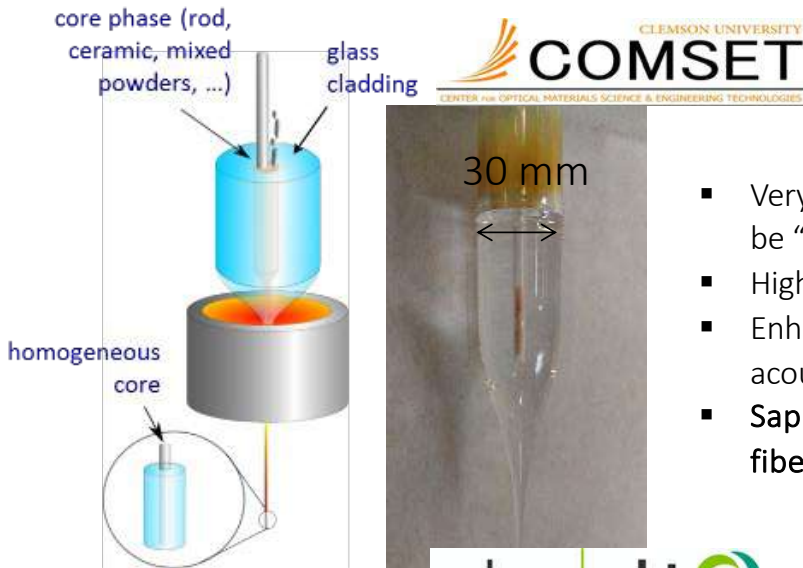


### 3. Beyond silica and silicates

## Non-conventional manufacturing

- Bulk glass and optical fiber fabrication

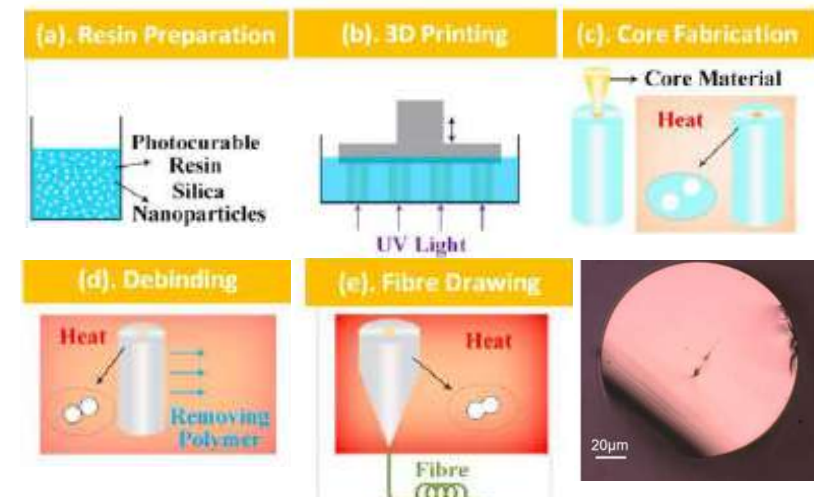
#### Molten core method



D. A. Coucheron et al., Nature Communications 7, 2016.

- Very large choice of compositions to be “fiberized” & simple technique;
- High quenching rates;
- Enhanced tunability (e.g. optical/acoustic) properties;
- Sapphire, YAG or ZrO<sub>2</sub> derived fibers.

#### 3D printed preform method



**Coupling fs-laser with Molten core , 3D printed method:**

→ Induce “laser modifications” into “non-conventional” glassy fibers or bulk glasses

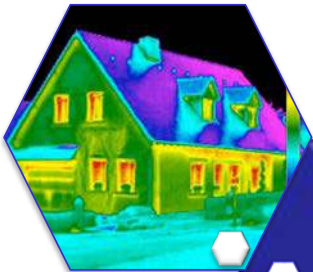
→ Our objective: Go beyond thermal stability limitations of conventional fibers (e.g. SMF28)



# 3. Beyond silica and silicates

2020-2023

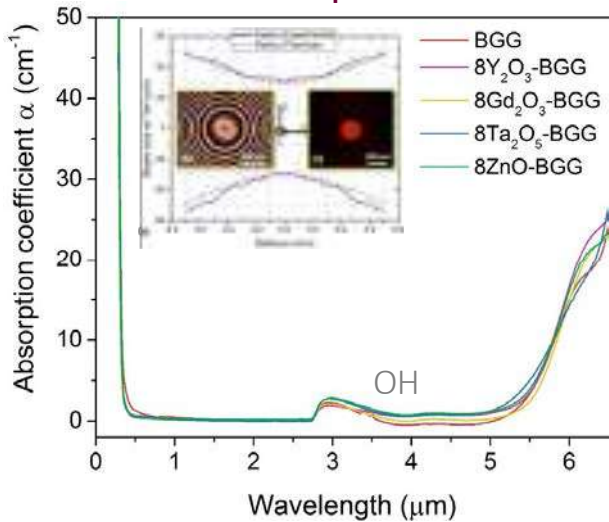
Chalco & Gallo-germanate glasses ( $BaO - Ga_2O_3 - GeO_2$ )



Mid-IR applications (imaging, optics)

Thorlabs, Horiba, Thales, ONERA,...

## Mid-IR transparent oxide



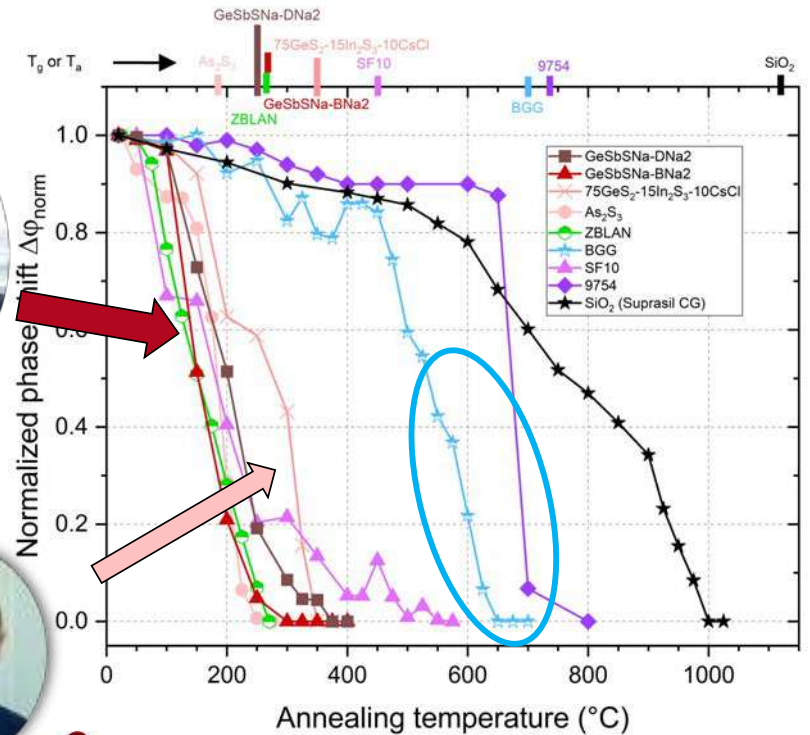
L'homme aux oxydes lourds !



Nos deux "mines" de verres chalco ?



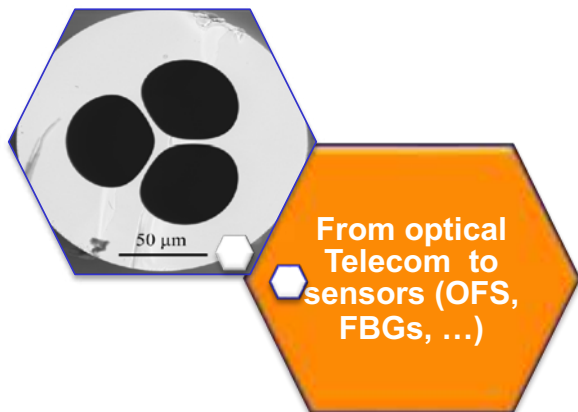
## Mid-IR transparent glass/fibers for "high T" applications



# 3. Beyond silica dedicated to optical telecommunication

2020

Silica or silica - Which type ?

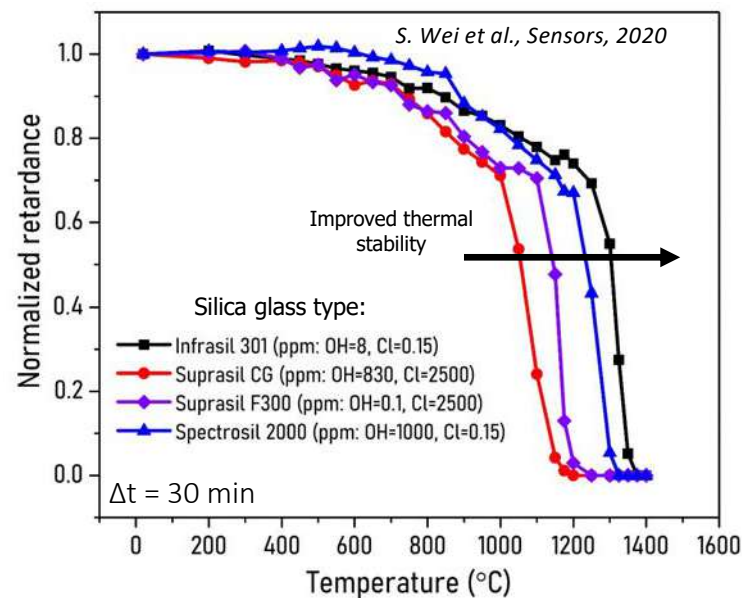
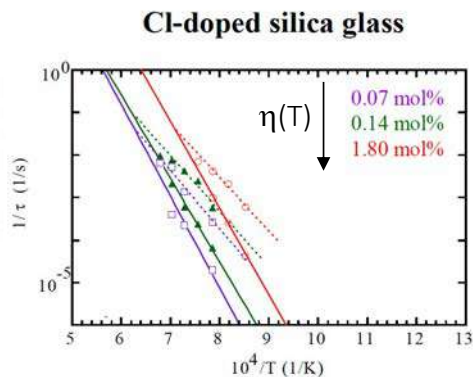
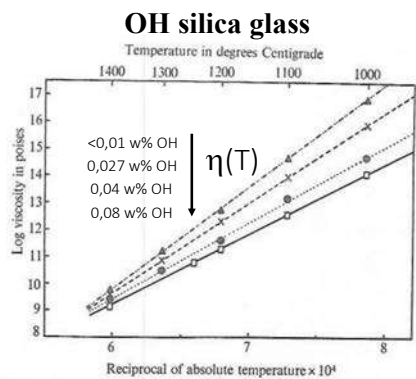


Next step : fiber drawing !



Towards new silica fibers dedicated to HT sensors ?

Impurities impact on viscosity



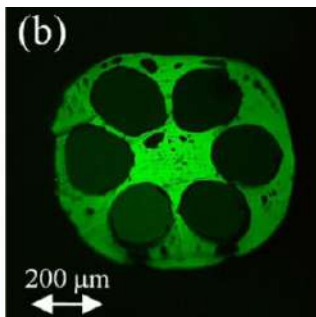
Clearly a viscosity driven effect  
Some silica own higher thermal stability than “optical fiber golden silica”

# 3. Beyond silica dedicated to optical telecommunication

2020

3D printed Silica glass

3D printed  
« telecommu-  
nication like »  
fibers



1st cheesy optical fiber



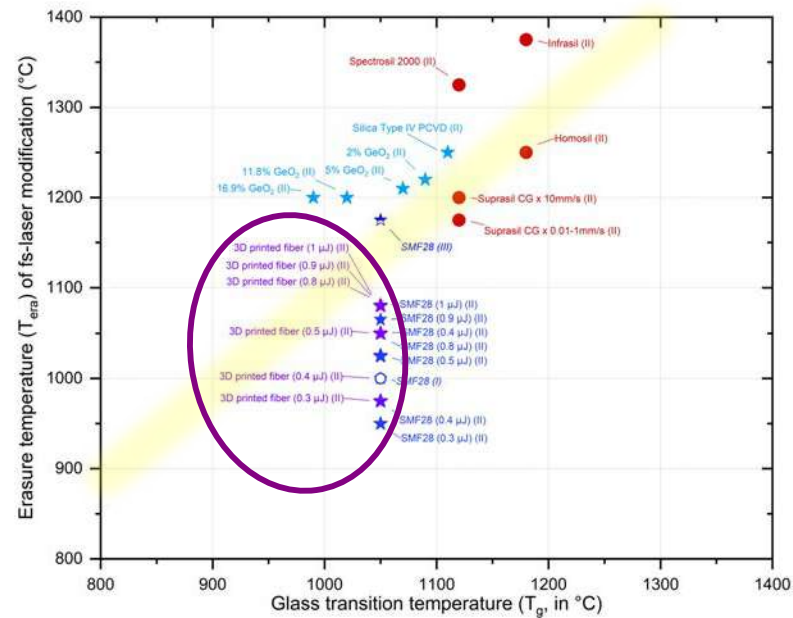
3D Printed Silica Optical Fibre - a "Game Changer" Technology in Optical Fibre Manufacture



See 3D printed talk on Friday

Next step : refractory oxide glasses by 3D printing ... a long way

## 3D printed fibers for sensors ?



- Emerging 3D printed demonstrates similar thermal performances as "golden standard" SMF28 !

# 3. Beyond silica

2020-2023

Alumino-silicate glasses ( $\text{SiO}_2 - \text{Al}_2\text{O}_3$ )

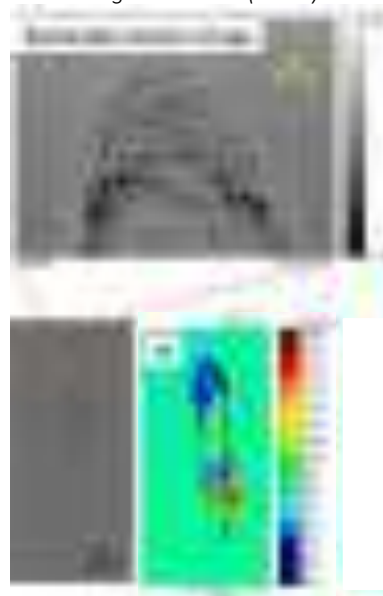


Sensors in Harsh environment:  
**CEA, SAFRAN...**



$50\text{Al}_2\text{O}_3/50\text{SiO}_2$  (bulk)

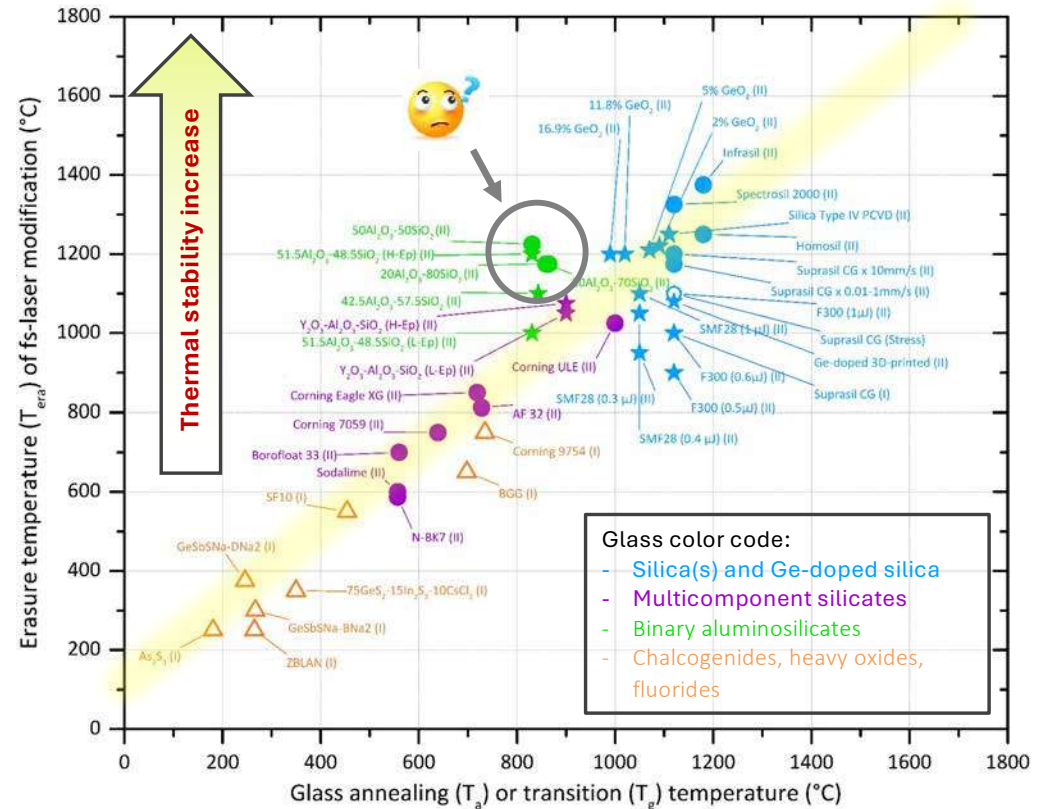
Y. Wang et al. JACS (2020)



Phase separation :  
nanogratings + Likely Mullite formation



Daniel "Otto" Neuville



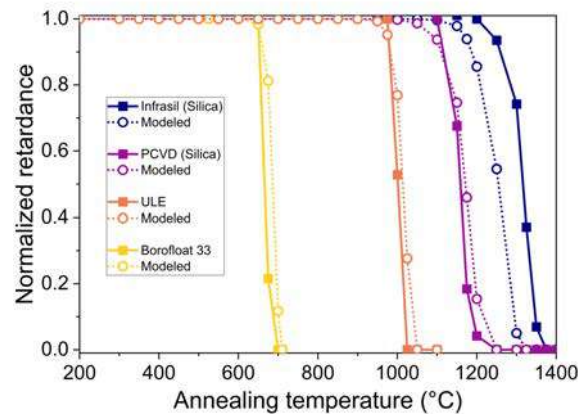
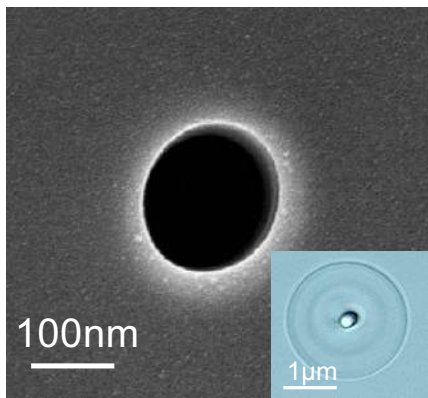
Wang et al., JACerS, 2020

Wang et al., Advanced Optical Materials, 2022

# Conclusion and perspectives

# Conclusions

- Overview of fs-induced index changes thermal stability
- Materials: We can beat “telecom silica” !!!
- Functionalizing approach: Fs laser induced High temperature nanocrystals
- Modeling: Rayleigh-Plesset model -> predict nanopore/voids evolution(t,T) and associated optical property but high Al<sub>2</sub>O<sub>3</sub> glass systems deviate from this trend



Projects: FLAG-IR (2019-2022),  
REFRACTEMP (2023 – 2026)

- Need to develop sensing dedicated fibers (and not simply exploiting existing ones)
- **Materials:** Molten core, 3D printed fibers: towards new compositions.
- **Model:** Build a new predictive model including crystal growth / elemental migration, ...
- **Applications:** Can be also exploited for other sensors, 5D data storage, IR birefringent devices...

## Thank you !



3D Printed Silica Optical Fibre - a "Game Changer" Technology in Optical Fibre Manufacture



**This new 3D printing method could make fiber optics cheaper**

Cloud Storage Solutions for the Zettabyte Era !



The different colors of each letter correspond to different orientations of the slow axis of the birefringence

Contact us at:

[Matthieu.lancry@universite-paris-saclay.fr](mailto:Matthieu.lancry@universite-paris-saclay.fr)