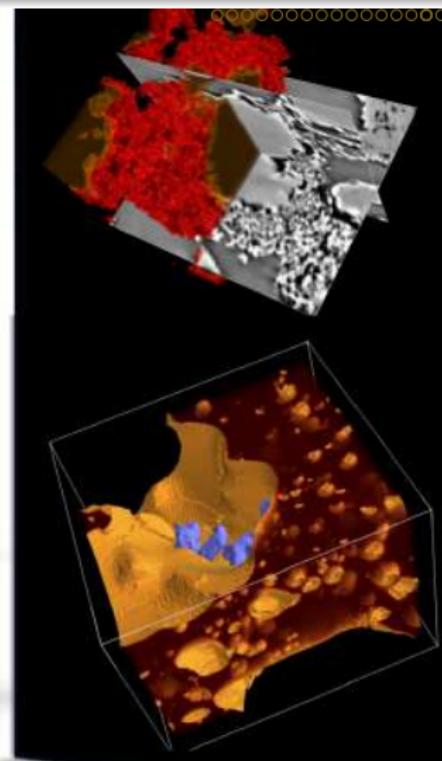


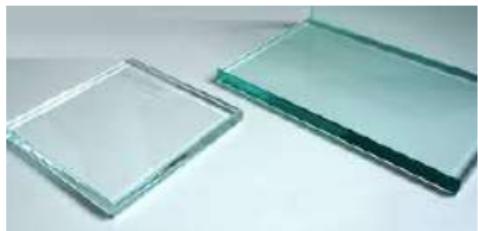
# In-situ tomographic imaging of glasses and melts

Emmanuelle Gouillart  
Joint Unit CNRS/Saint-Gobain SVI

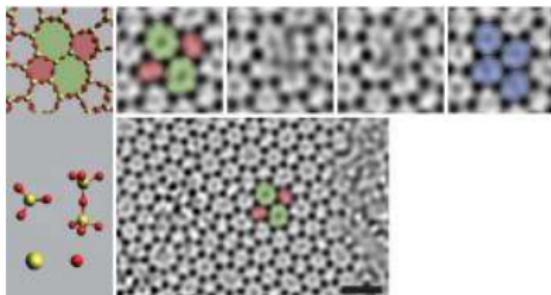


# Imaging glasses and melts

Looking at heterogeneous systems



not much to be seen !

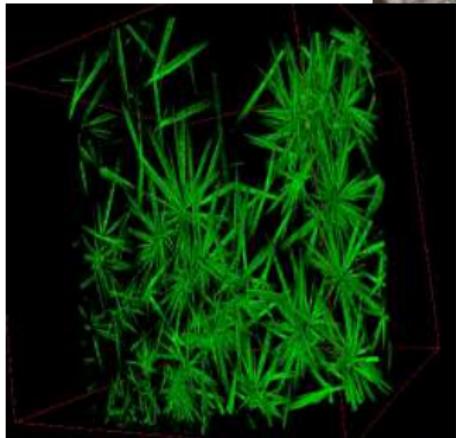


[Huang et al., Science 2013]  
HRTEM of 2D silica  
**Not in this talk !**

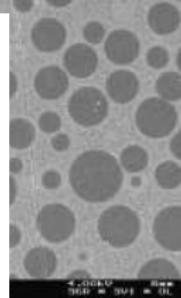
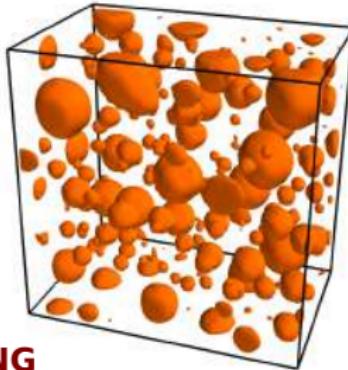
# Imaging glasses and melts

Looking at heterogeneous systems

## CRYSTALLIZATION



## PHASE SEPARATION

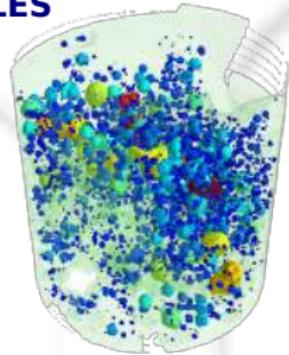
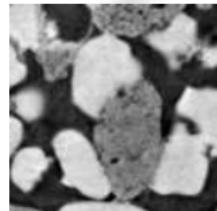
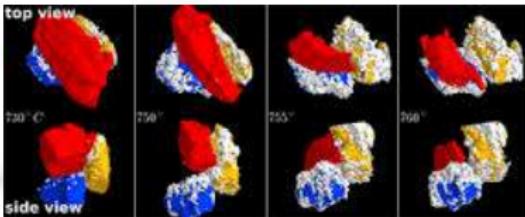


## IMAGING PHASES

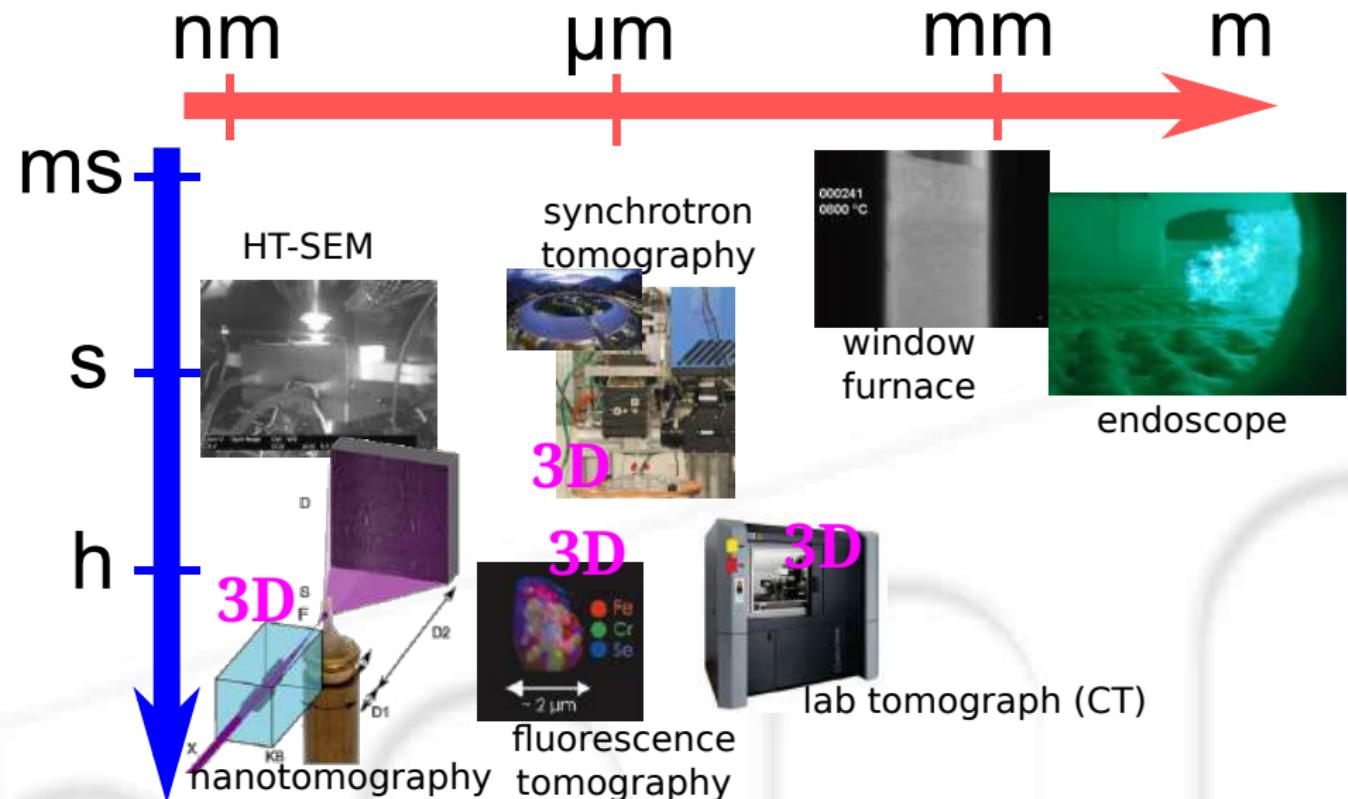
## BUBBLES

Sophie Schuller, Elise Régnier (CEA)

## GLASS-FORMING BATCHES



# Different imaging modalities : speed vs. resolution



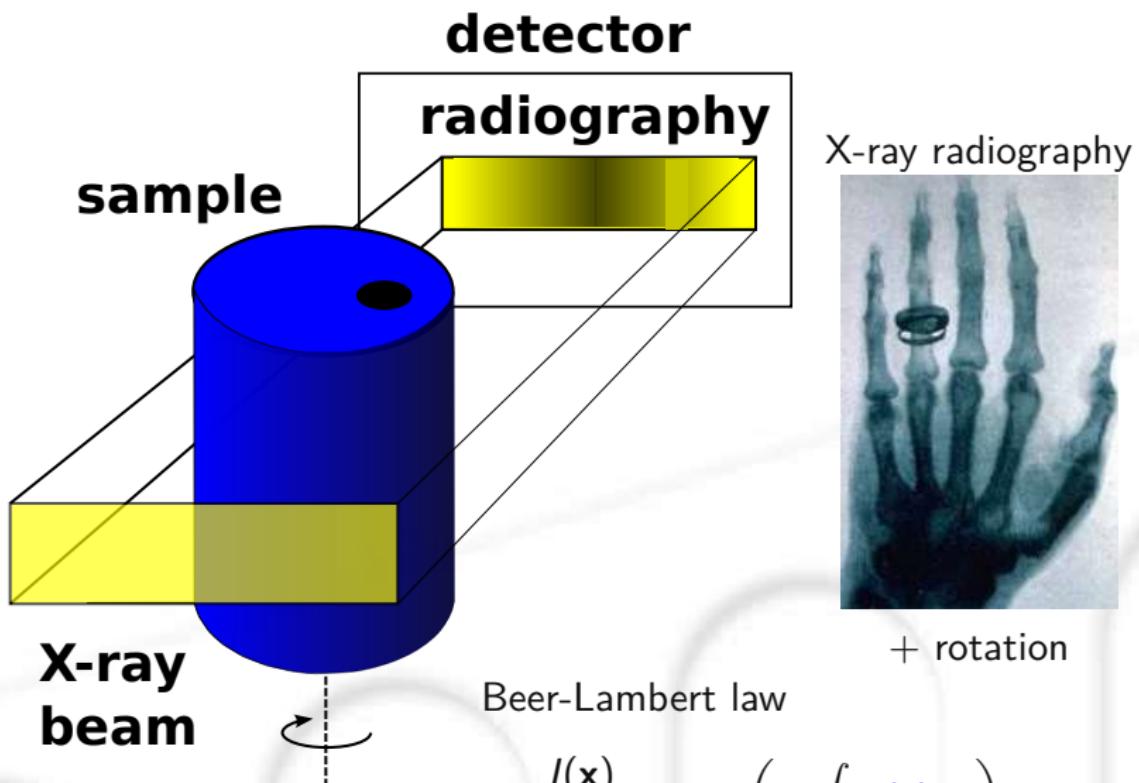
## 1 In-situ tomography

## 2 Applications

Phase separation

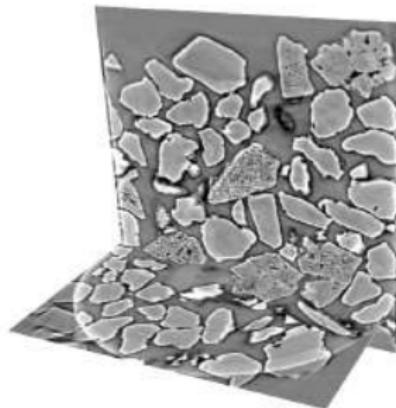
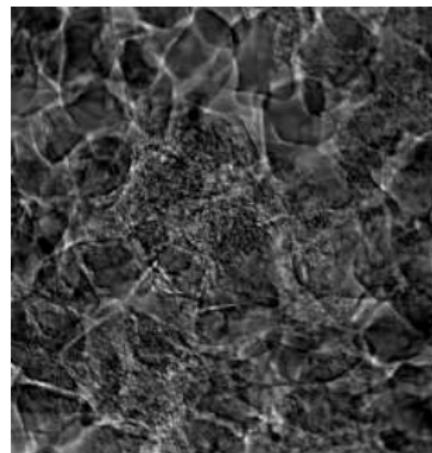
Glass reactive melting : reaction paths between granular raw materials

# Principle of synchrotron microtomography

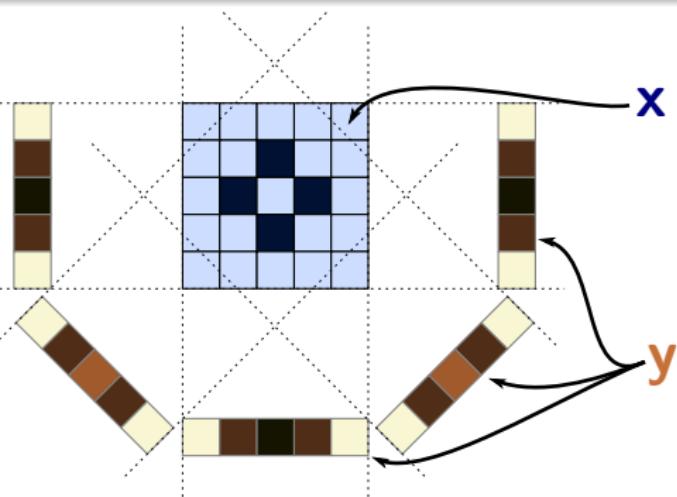


$$\frac{I(x)}{I_0(x)} = \exp \left( - \int \mu(s) ds \right)$$

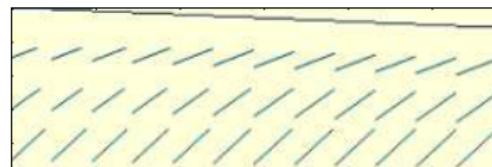
# Obtaining 3-D absorption maps from 2-D radiographies



# Tomographic reconstruction : an inverse problem



$$\mathbf{y} = \mathbf{A} \mathbf{x}$$



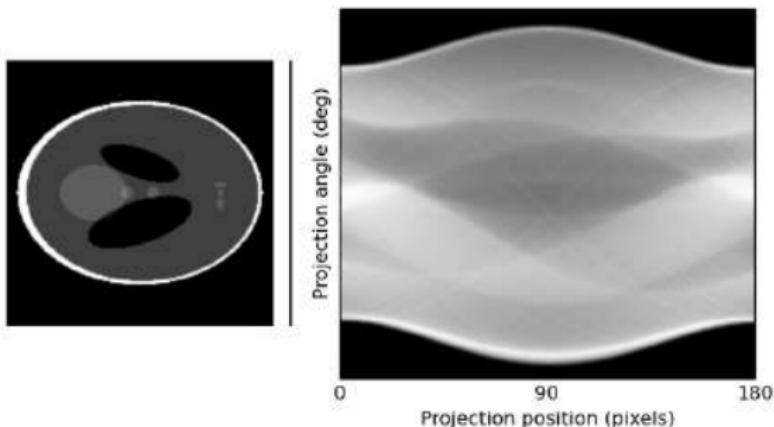
$$\mathbf{y} \in \mathbb{R}^n, \quad \mathbf{A} \in \mathbb{R}^{n \times p}, \quad \mathbf{x} \in \mathbb{R}^p$$

$n \propto$  number of projections

$p$  : number of pixels in reconstructed image

We want to find  $\mathbf{x}$  knowing  $\mathbf{A}$  and  $\mathbf{y}$

# Principle of synchrotron microtomography



Unknown data :

One horizontal cut through  
sample

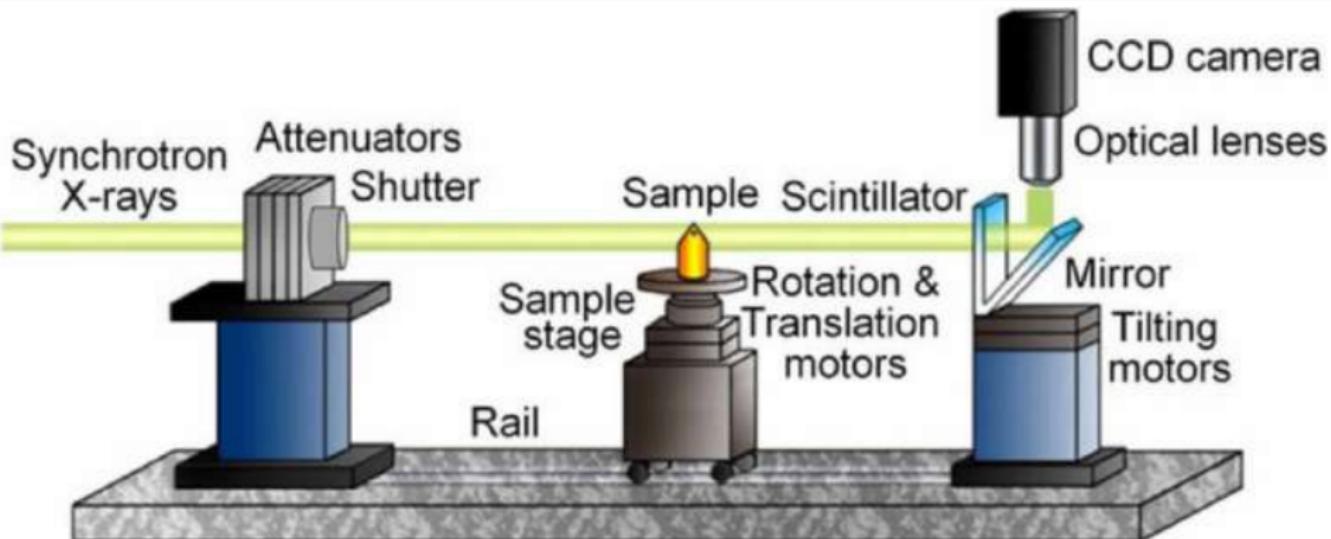
[Slaney and Kak, 1988]

Measured data :

One line of the camera, at all  
projection angles



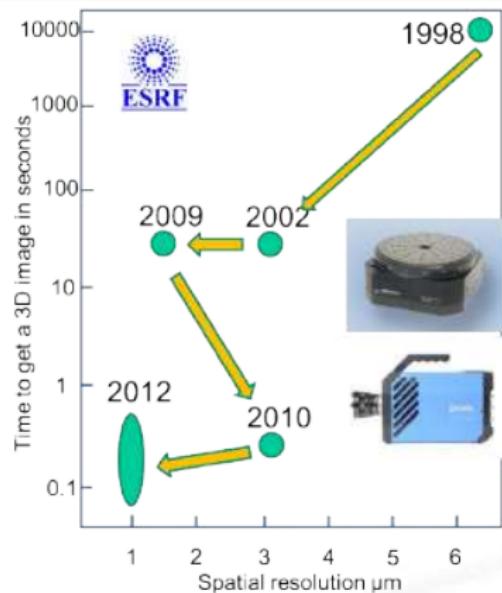
# Synchrotron microtomography



Credit : Francesco De Carlo, APS

- **Spatial** resolution limited by
  - optical lenses (diffraction)
  - scintillator (blurring)
- **Time** resolution limited by
  - X-ray photon flux
  - camera sensitivity, ...

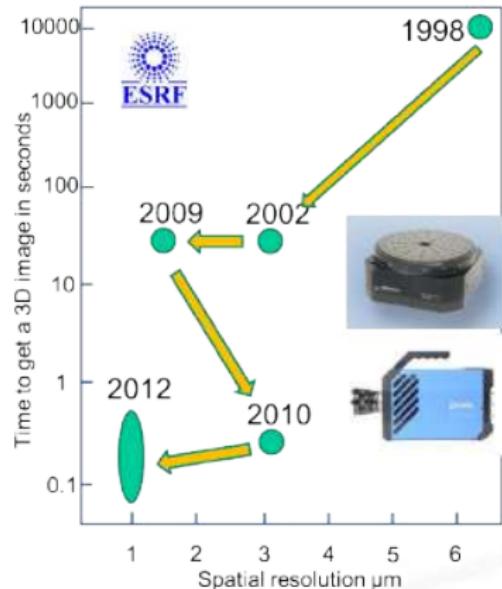
# In-situ acquisition is possible in 3-D



Ultrafast 3-D imaging  
available at ESRF, APS, SLS

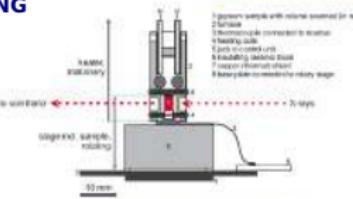
Acquisition rate depends a lot  
on sample (absorption, dose  
sensitivity, ...)

# In-situ acquisition is possible in 3-D

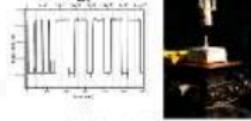


A variety of in-situ setups are available

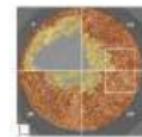
## MECHANICAL LOADING



## HUMIDITY AND HEATING CONTROL

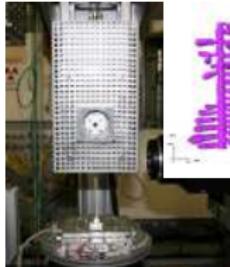


Dehydration of Gypsum



Ultrafast 3-D imaging  
available at ESRF, APS, SLS

Acquisition rate depends a lot  
on sample (absorption, dose  
sensitivity, ...)

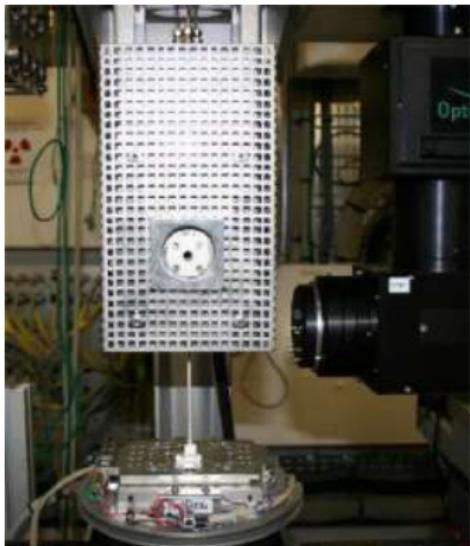


## FURNACES

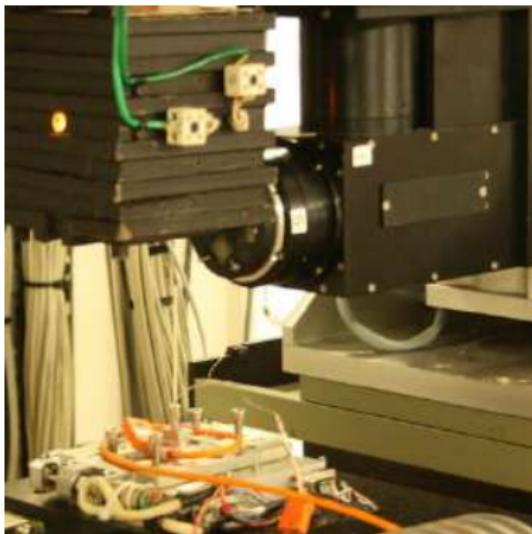


# Heating devices

## Chamber furnaces



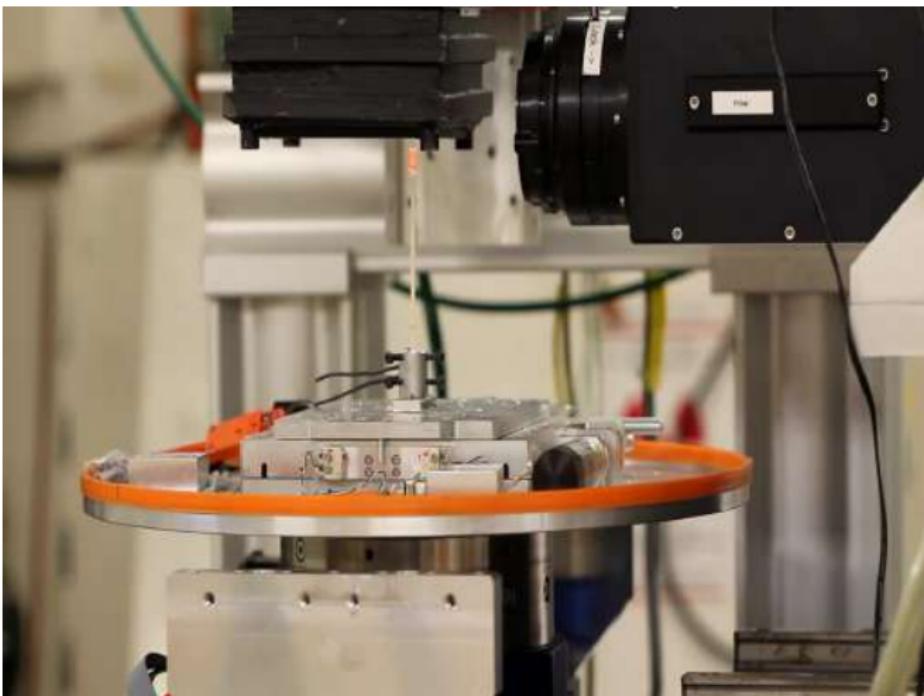
Simap furnace, 300-800°C  
[Terzi et al., 2010]



Ecole des Mines furnace, 700-1500°C  
[Limodin et al., 2009]

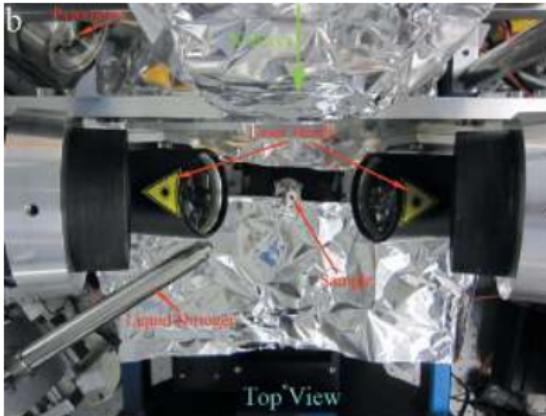
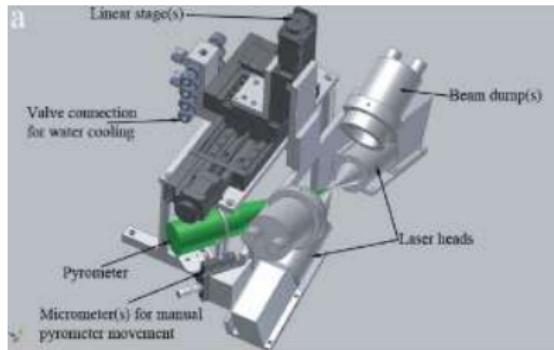
Advantages	Drawbacks
homogeneity of temperature field	slow quenching bulky

# Continuous rotation for ultrafast acquisition



# Heating devices

## Laser heating



Tomcat beamline, SLS PSI [Fife et al., 2012]

### Advantages

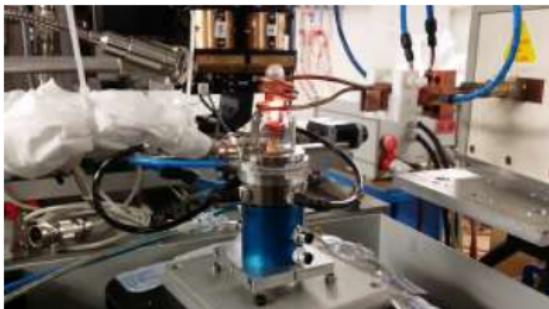
fast heating  
minimal space requirement

### Drawbacks

homogeneity of temperature field

# Heating devices

## Induction heating



### Advantages

fast heating  
controlled atmosphere

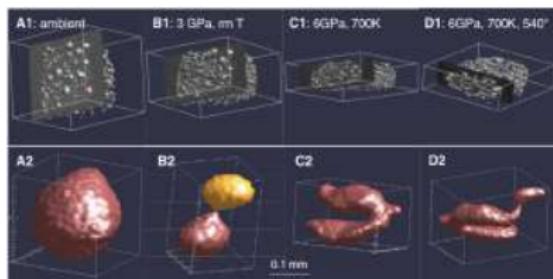
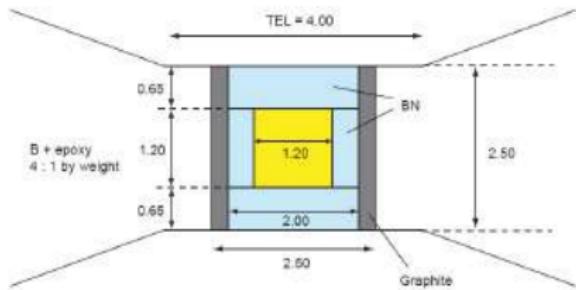
### Drawbacks

homogeneity of temperature field

# High-temperature environments

High temperature and high pressure

Argonne synchrotron (APS)



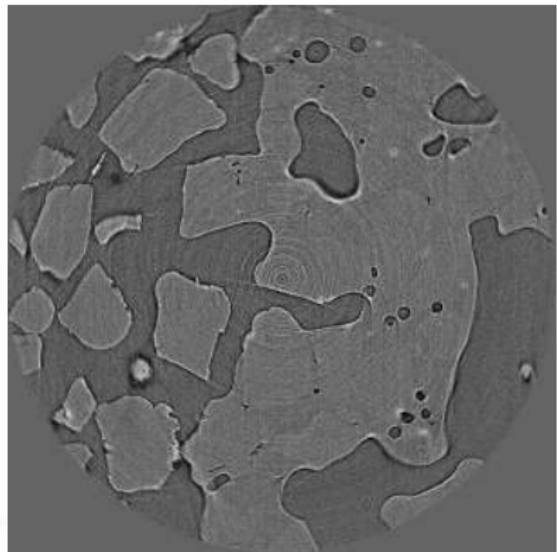
connectivity of Fe-Ni-S  
inclusions in a silicate (olivine)  
matrix

[Wang et al., 2005, Lesher et al., 2009, Wang et al., 2009,  
Wang et al., 2011]

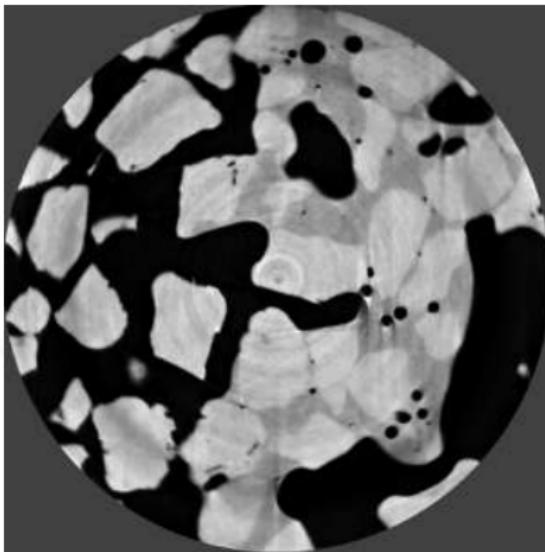
# Absorption and phase contrast

Good spatial coherence @ ESRF → phase can be reconstructed

$$n = 1 - \delta + i\beta$$



Absorption reconstruction

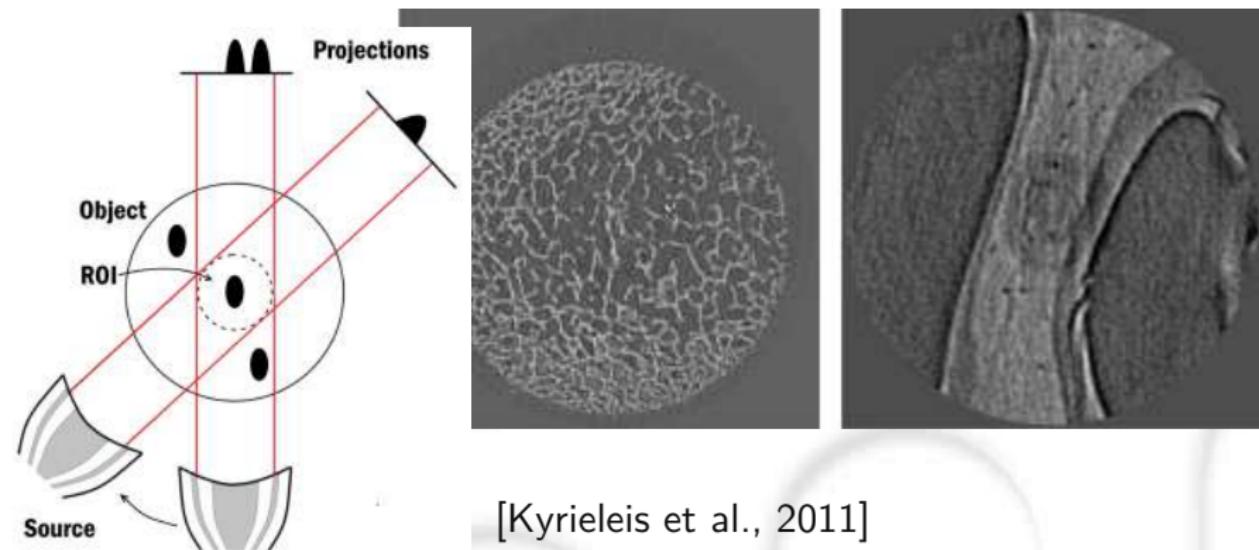


(approximate) phase  
reconstruction

[Paganin et al., 2002, Weitkamp et al., 2012]

# Local tomography

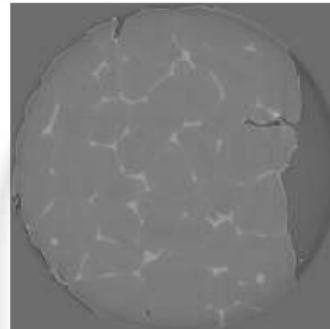
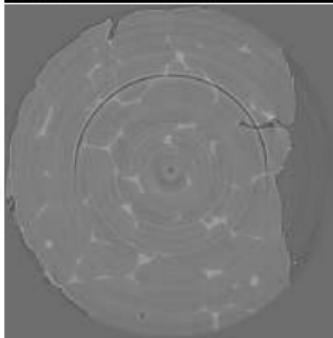
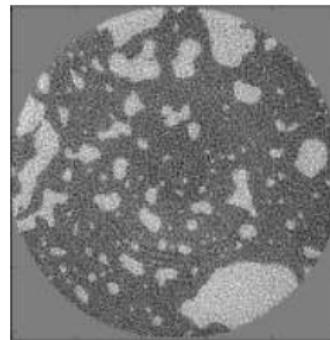
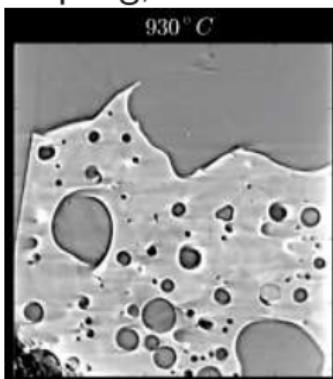
Possible to zoom into the sample



[Kyrialeis et al., 2011]

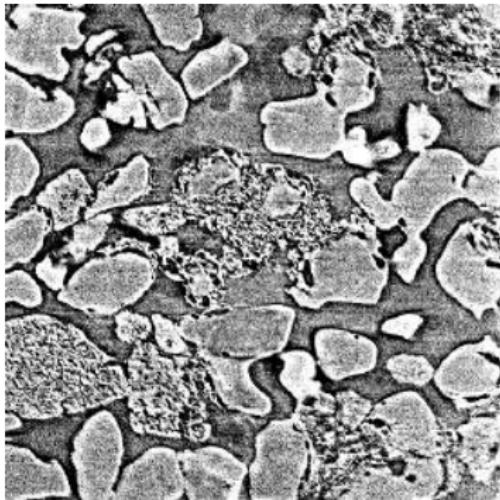
# Artifacts

Multiple sources of artifacts : sample motion, sensor non-linearities, undersampling, etc.



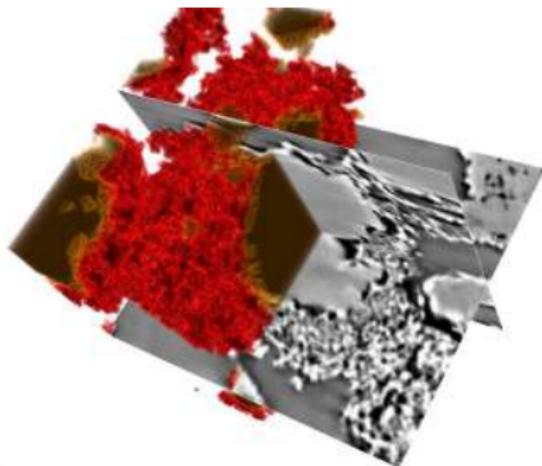
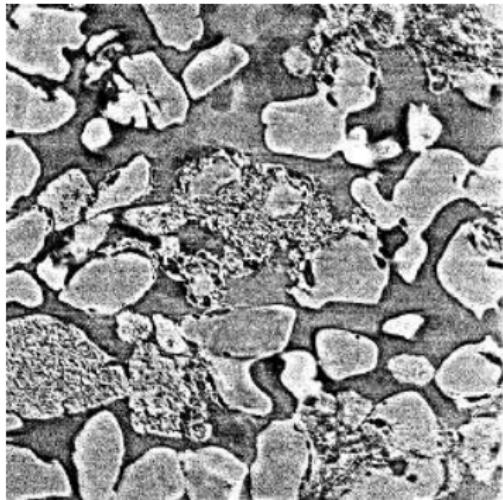
Images from Limodin, Salvo, Cloetens

# Heavy-duty image processing



- Large datasets : 100 Go for one experiment !
- Noisy images : tradeoff between speed and quality
- Longer to process the images than to acquire them !

# Heavy-duty image processing



- Large datasets : 100 Go for one experiment !
- Noisy images : tradeoff between speed and quality
- Longer to process the images than to acquire them !

## 1 In-situ tomography

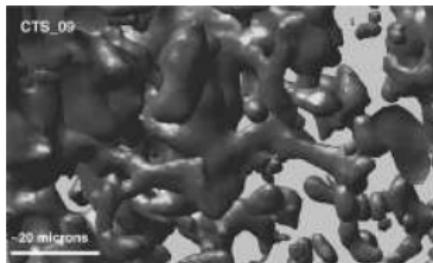
## 2 Applications

Phase separation

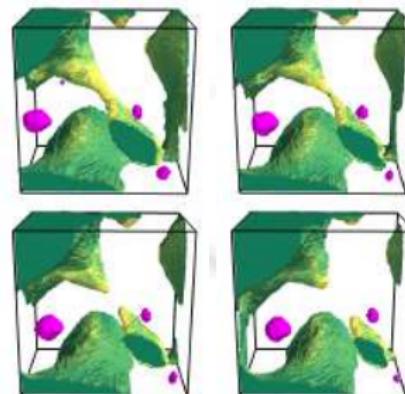
Glass reactive melting : reaction paths between granular raw materials

# Advantages of (in-situ) X-ray tomography

- 3-D images ⇒ connectivity, topology
- more statistics on objects/particles
- non-destructive : follow the same sample
- time resolution : don't miss important events

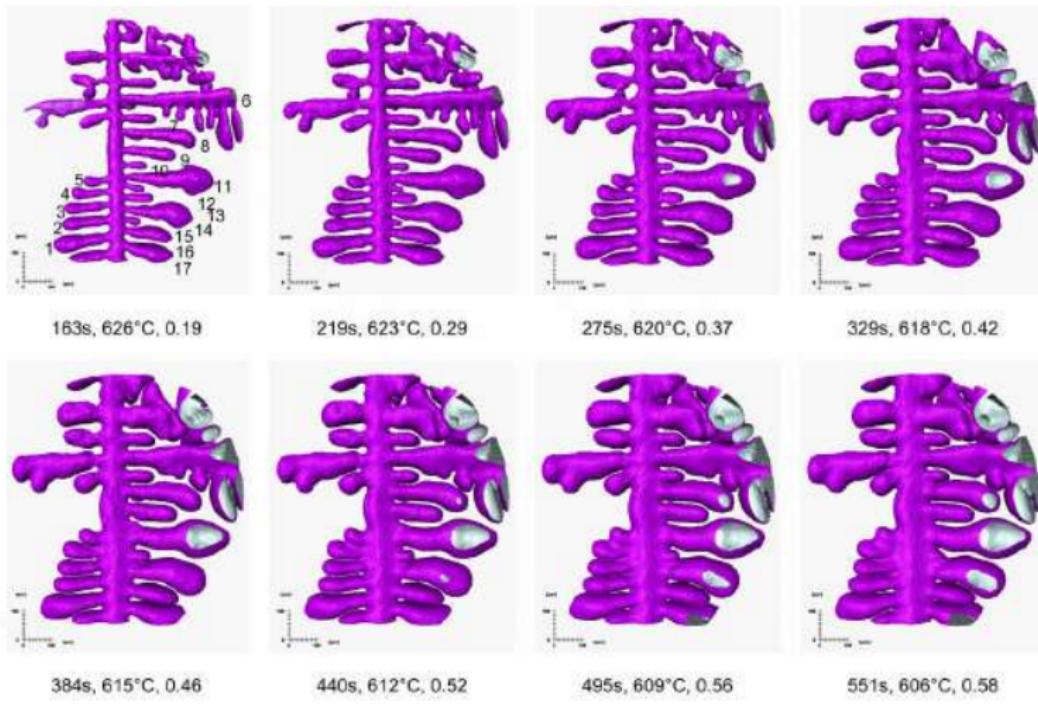


[Watson and Roberts, 2011]



[Bouttes et al., 2015]

# Tomography has been used for a long time in metallic alloys



Mechanisms of dendritic growth in Al-Cu [Limodin et al., 2009]

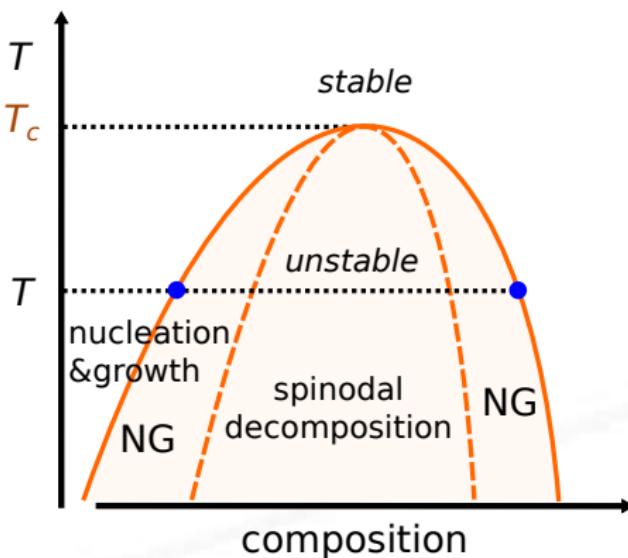
## 1 In-situ tomography

## 2 Applications

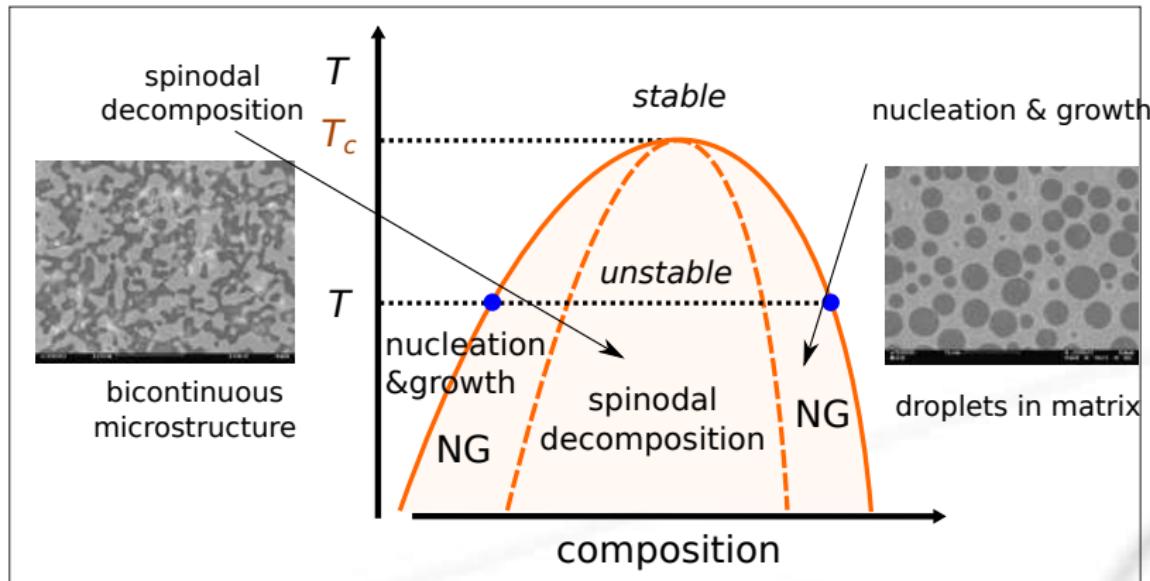
Phase separation

Glass reactive melting : reaction paths between granular raw materials

# Principles of phase separation

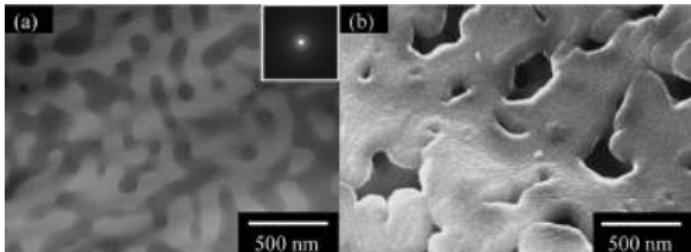


# Principles of phase separation

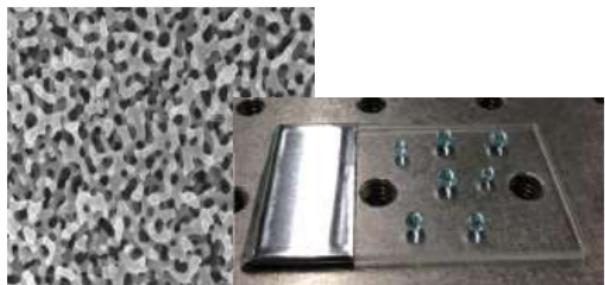


- No 1-to-1 correspondence between thermodynamic regime (SD, NG) and microstructure of phases
- Silicate melts : phase separation possible in stable or metastable liquids

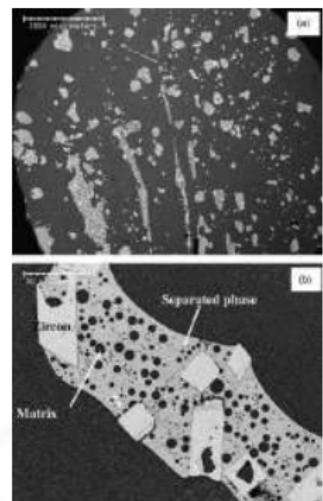
## Porous membranes: Vycor



## Super-hydrophobic porous films



## Nuclear waste glasses

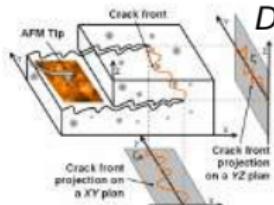


Suzuki et al. 2008  
Dargaud et al. 2012

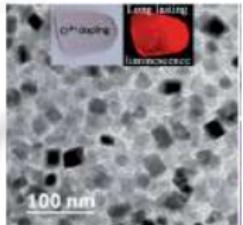
Aytug et al. 2013

## Model materials for crack propagation

Dalmas et al. 2008



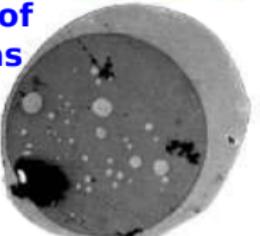
## Glass ceramics



Martineau et al. 2010

## Microstructure of basaltic magmas

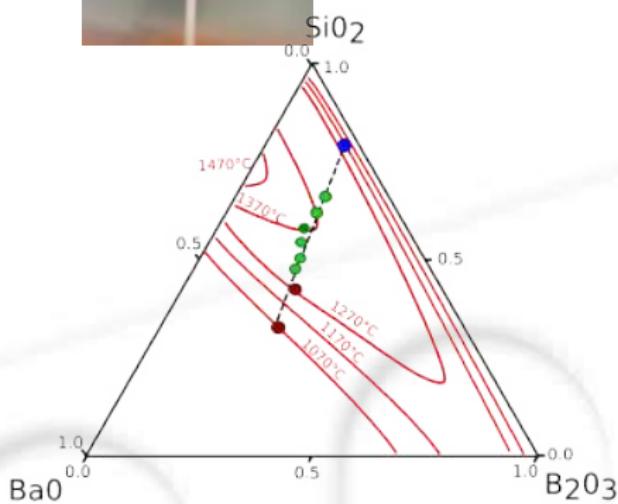
Veksler et al. 2007



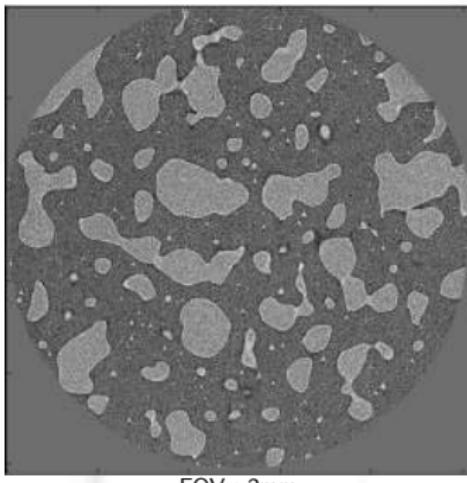
## Luminescent glass

Chenu et al. 2014

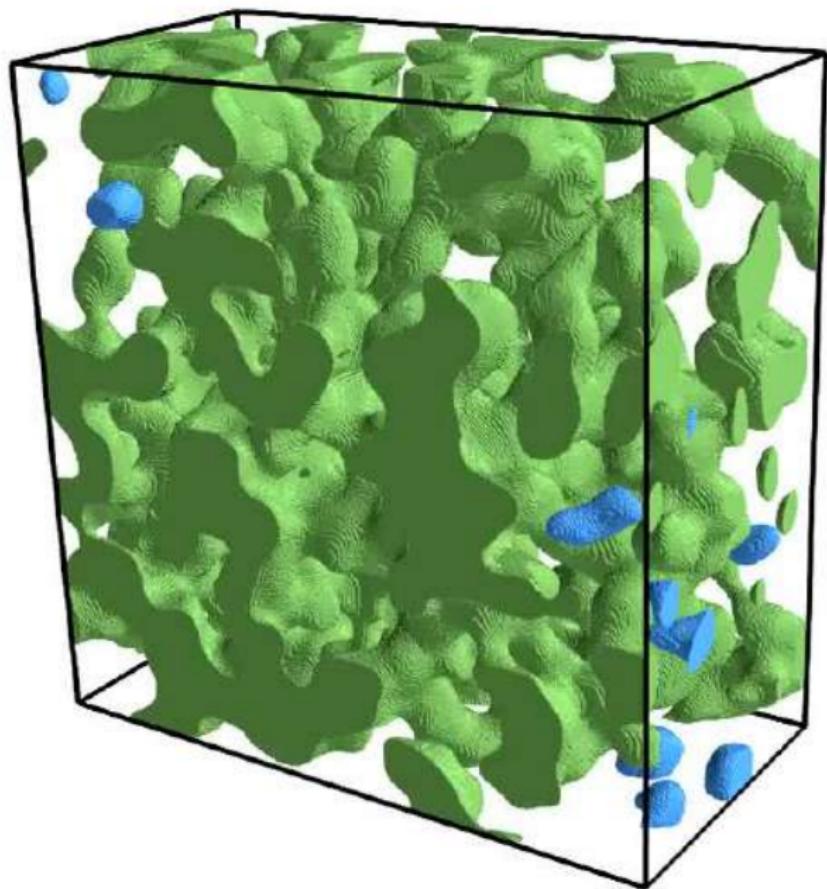
# In-situ experiments on ID19, ESRF - David Bouttes



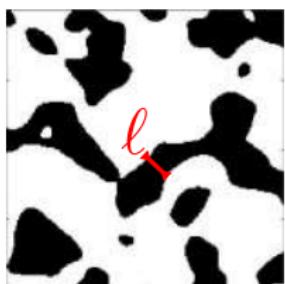
- pink beam 35 keV (barium is very absorbing !)
- pixel size 0.55 or 1.1  $\mu$ m
- acquisition times 5s - 1min
- local (ROI) tomography
- temperatures : 1000 - 1300° C



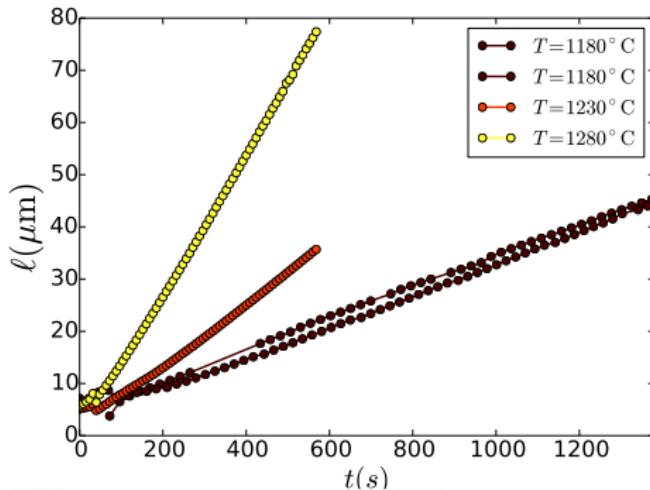
## Coarsening : $\phi \leq 0.5$ case



# Evolution of characteristic length

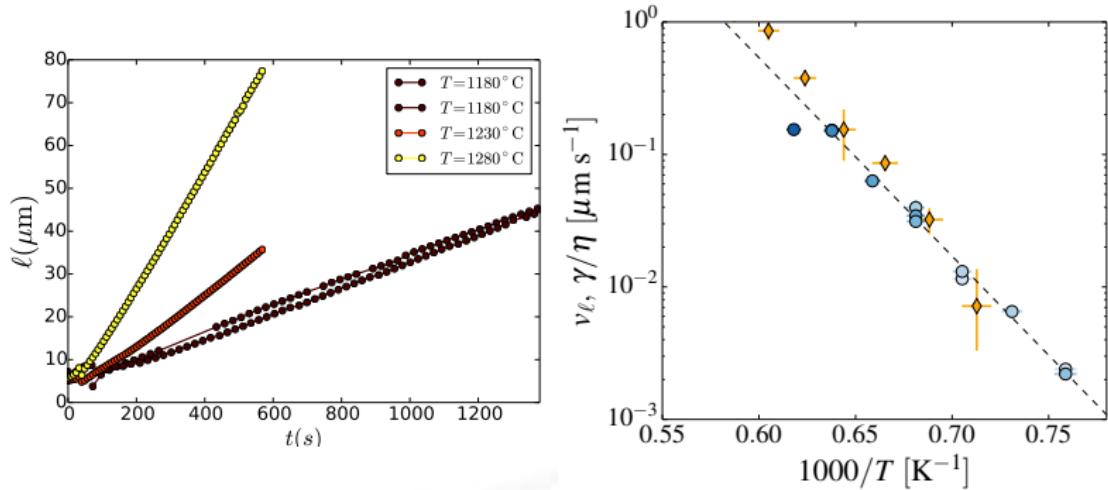


$$\ell = \frac{\nu}{S}$$



- linear evolution with time
  - coarsening rate increases with temperature
- ⇒ is hydrodynamic flow the dominant mechanism ?

# Evolution of characteristic length

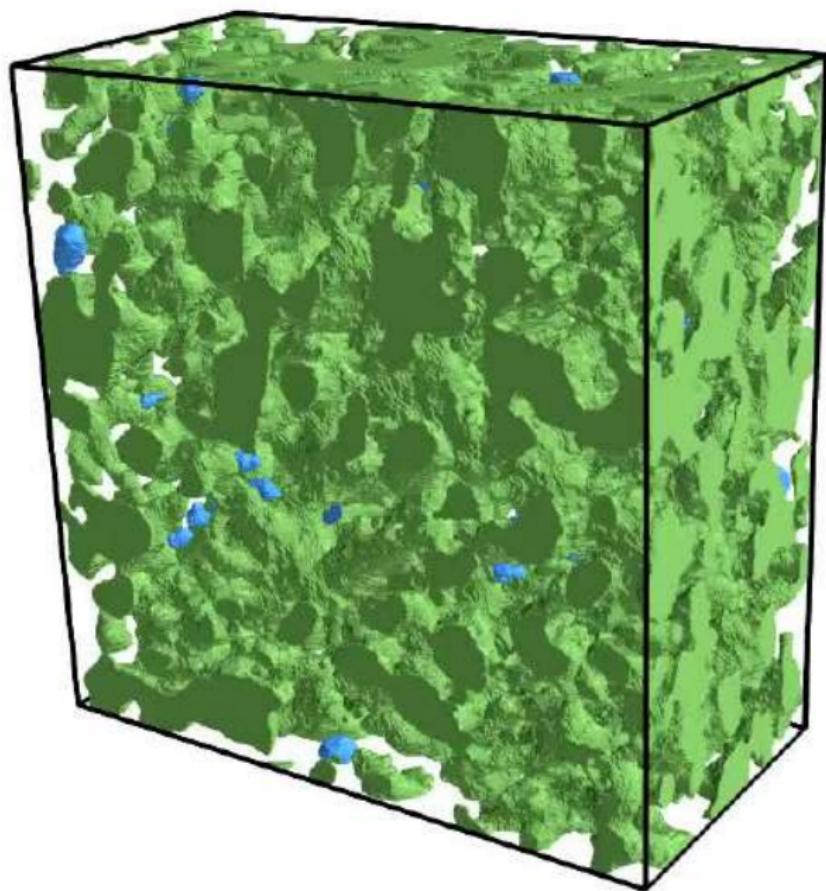


Evolution consistent with viscous coarsening :

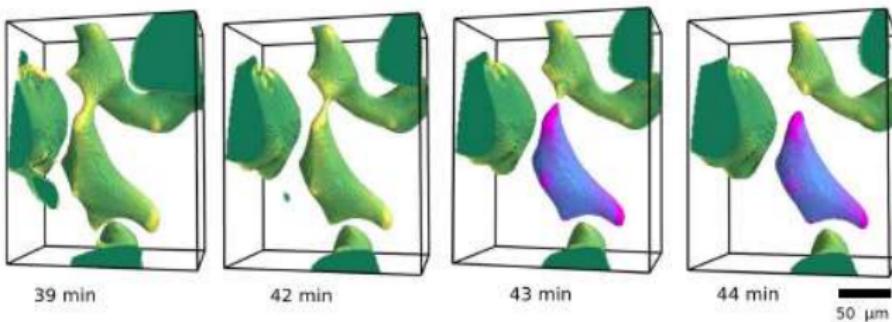
$$\dot{\ell}(t) \simeq \frac{\gamma}{\eta}$$

[Bouttes et al., 2014, Bouttes et al., 2015]

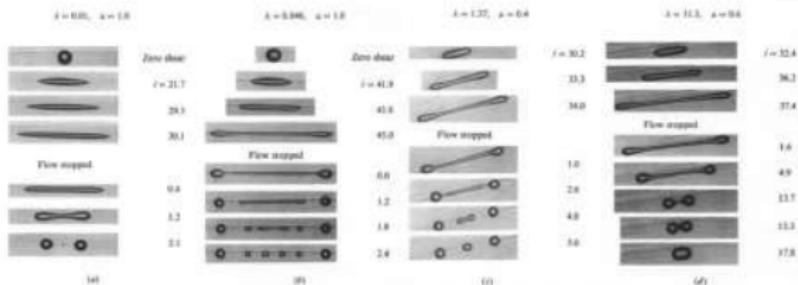
# Coarsening and fragmentation



# Close-up on domain break-up



Only the barium-rich phase breaks up in domains



- Viscous filaments tend to retract
- Less viscous filaments tend to break

[Stone and Leal, JFM 1989]

## 1 In-situ tomography

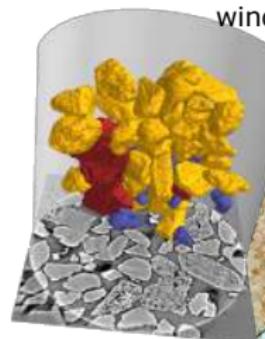
## 2 Applications

Phase separation

Glass reactive melting : reaction paths between granular raw materials

# Reactive melting of glass raw materials

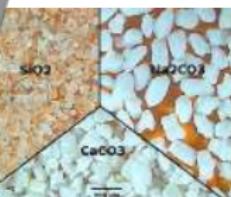
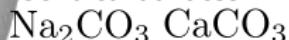
Soda-lime silica glass - William Woelffel



window glass raw materials:

66% silica sand

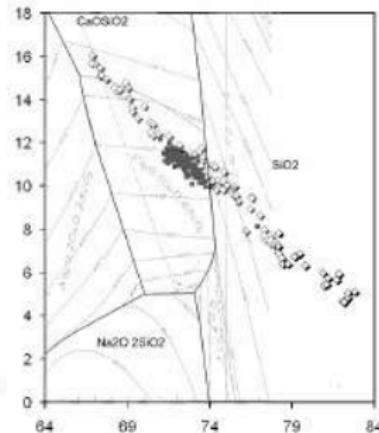
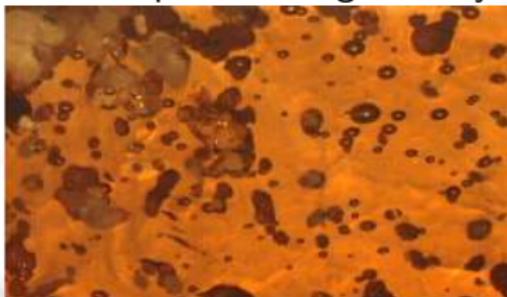
33% carbonates



grain sizes  $\sim$  100s of microns



Reaction paths and geometry?



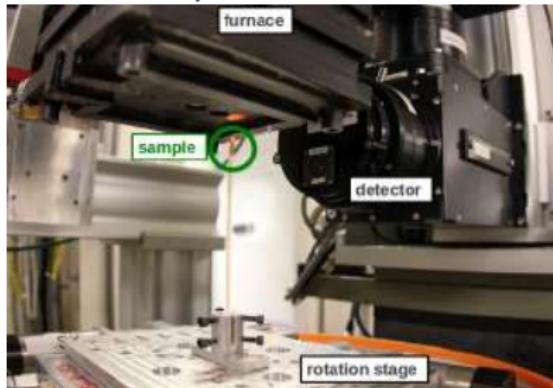
[Chopinet et al., 2010]

Large calcium carbonate grains lead to poor quality.

Why ?

# Tomographic imaging of glass melting

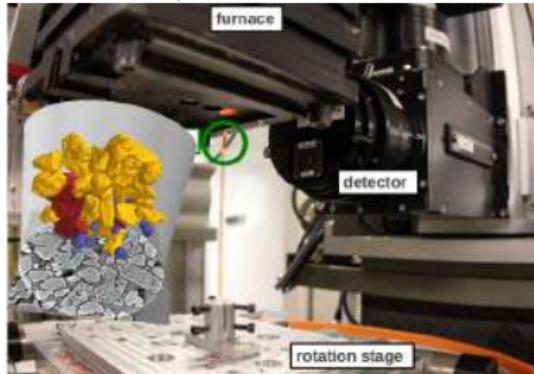
## ID19, PCO camera



- Pink beam 19 keV
- Tomo in 1-4 s
- Pixel size of 1.1  $\mu\text{m}$
- Samples of a few mg
- Furnace :  $T \leq 1500^\circ \text{ C}$

# Tomographic imaging of glass melting

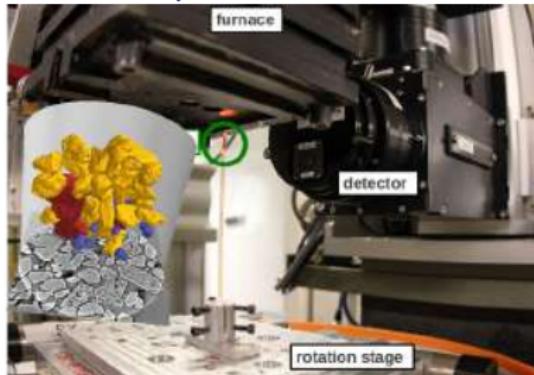
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ID19, PCO camera



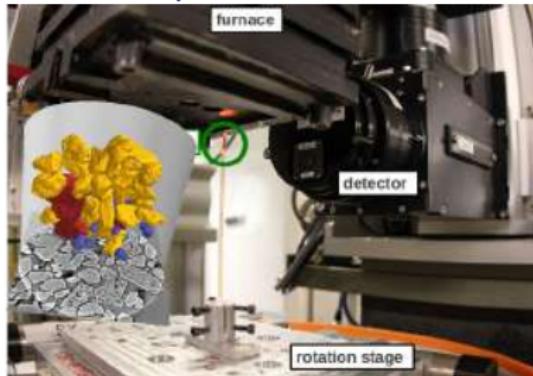
lab tomograph (RX Solutions)



- Pink beam 19 keV
- Tomo in 1-4 s
- Pixel size of  $1.1 \mu\text{m}$
- Samples of a few mg
- Furnace :  $T \leq 1500^\circ \text{C}$

# Tomographic imaging of glass melting

ID19, PCO camera



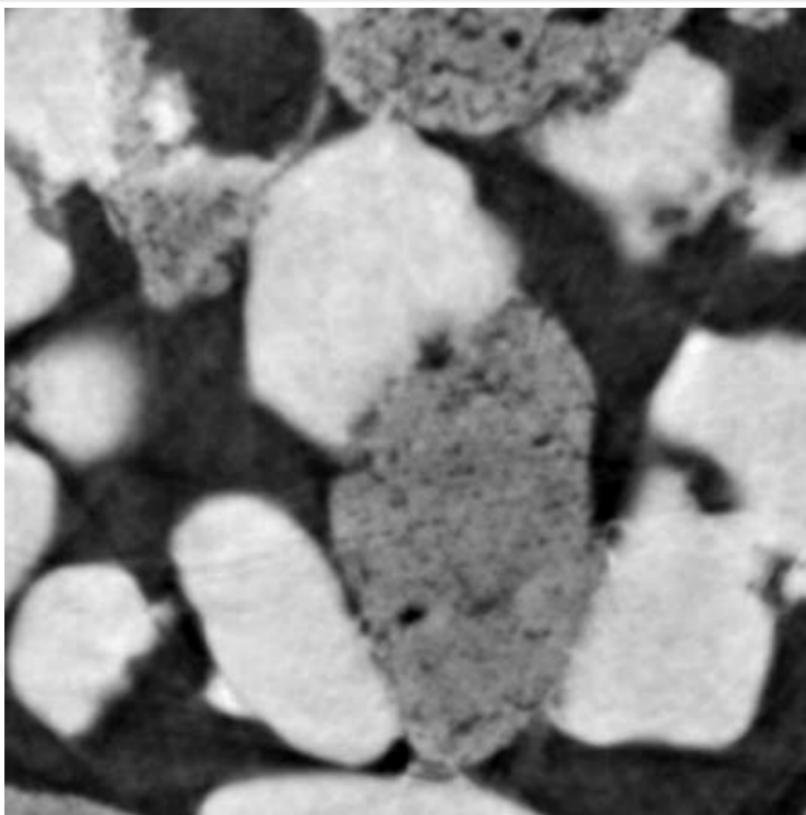
lab tomograph (RX Solutions)



- Pink beam 19 keV
- Tomo in 1-4 s
- Pixel size of  $1.1 \mu\text{m}$
- Samples of a few mg
- Furnace :  $T \leq 1500^\circ \text{ C}$

- Polychromatic beam
- Tomo in one hour or more
- Pixel size  $\geq 5 \text{ microns}$
- Samples of a few grams

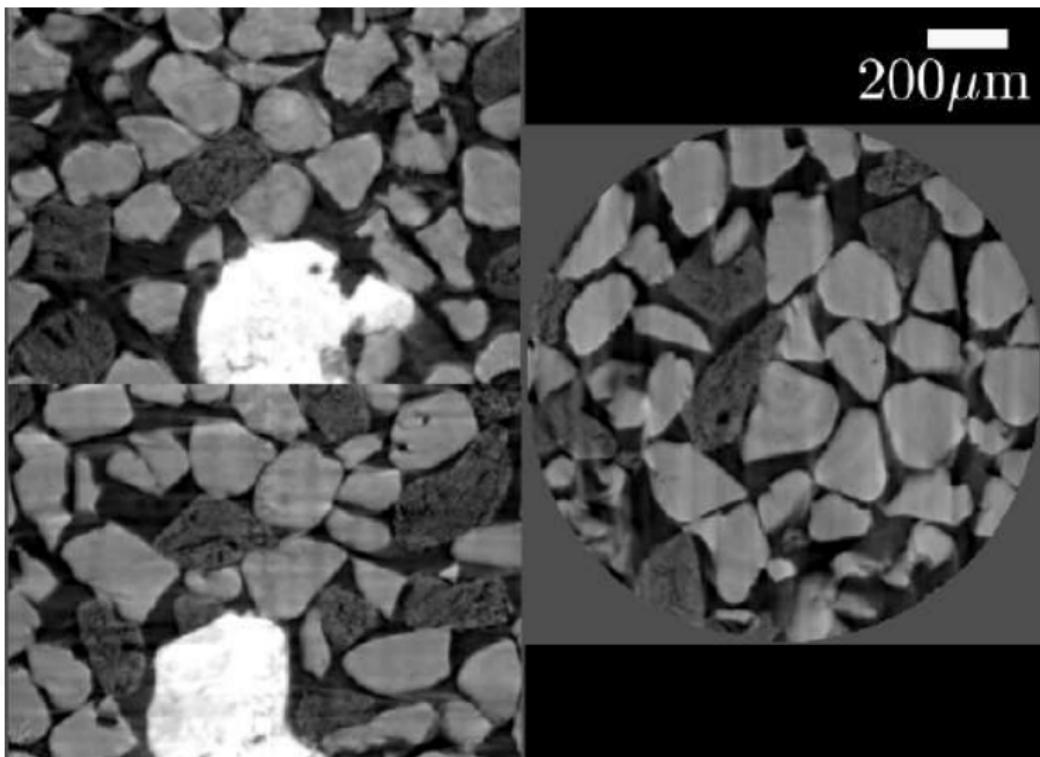
# Geometry of solid-state reactions



Binary mixture of  $\text{SiO}_2$  -  $\text{Na}_2\text{CO}_3$ ,  $800^\circ\text{C}$

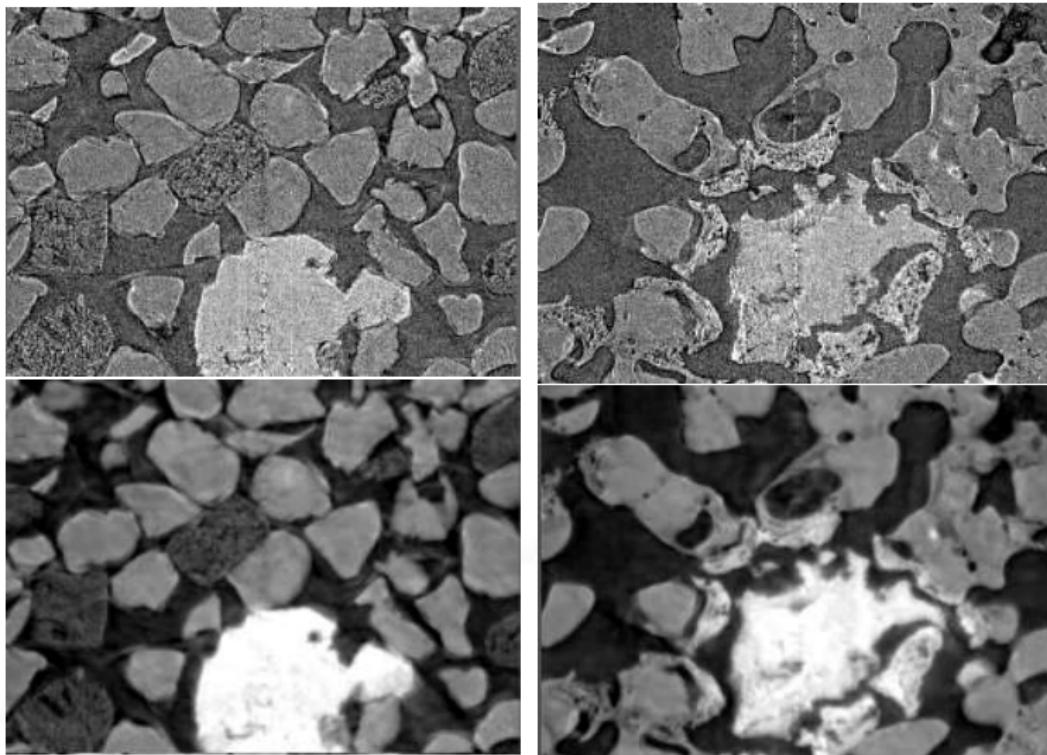
[Gouillart et al., 2012], [Grynb erg et al., 2015]

# The fate of calcium carbonate



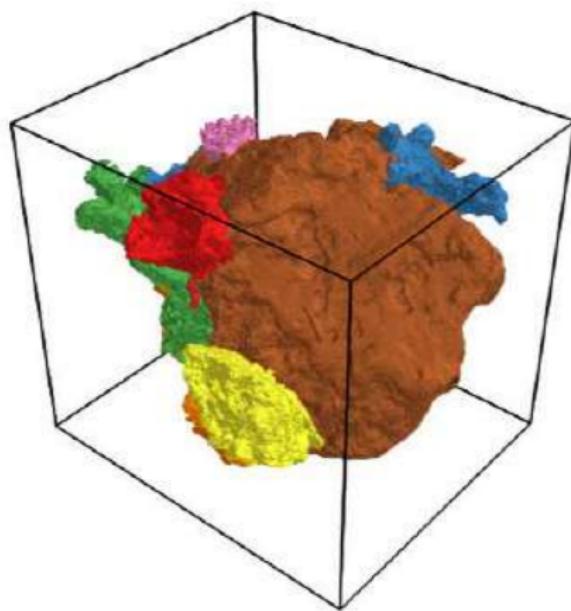
Fast heating at 900°C, ternary mixture of  $\text{SiO}_2$ ,  $\text{Na}_2\text{CO}_3$ ,  $\text{CaCO}_3$

# The fate of calcium carbonate



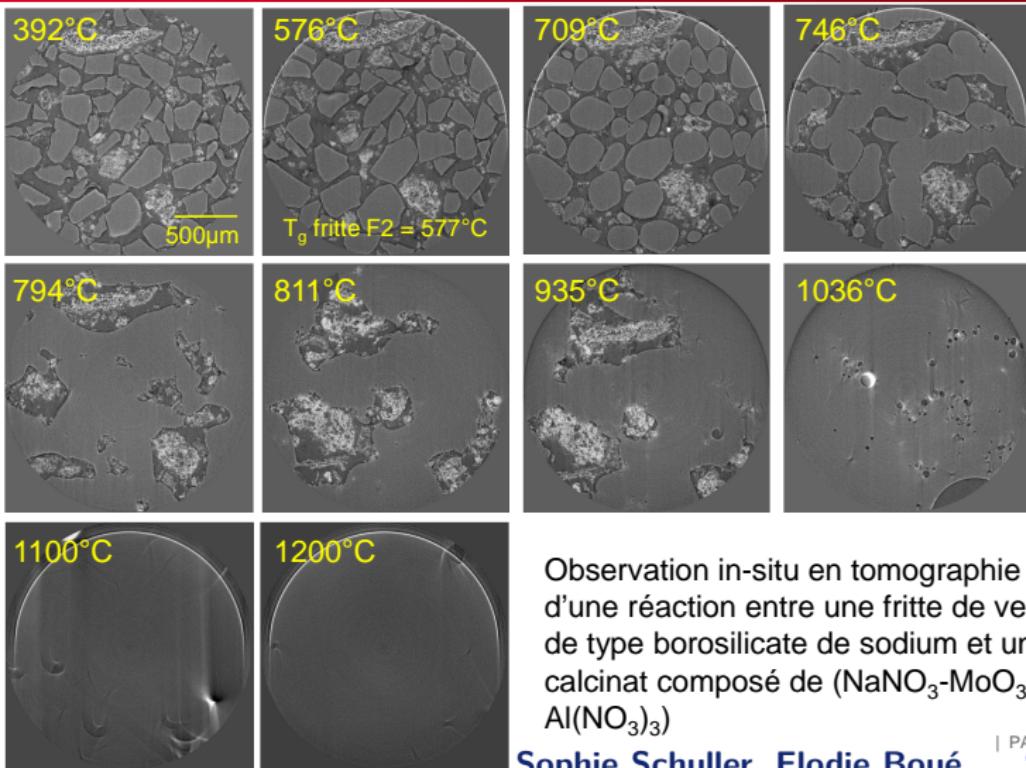
Only outer parts of the grain react  
Core of CaO stays unreacted for a long time  
Delay in the formation of molten silicates

# Visualizing the geometry of reactions



Quantifying the reacted parts of the grain

# Observation de l'élaboration d'un verre nucléaire de composition simplifiée – microtomographie in situ

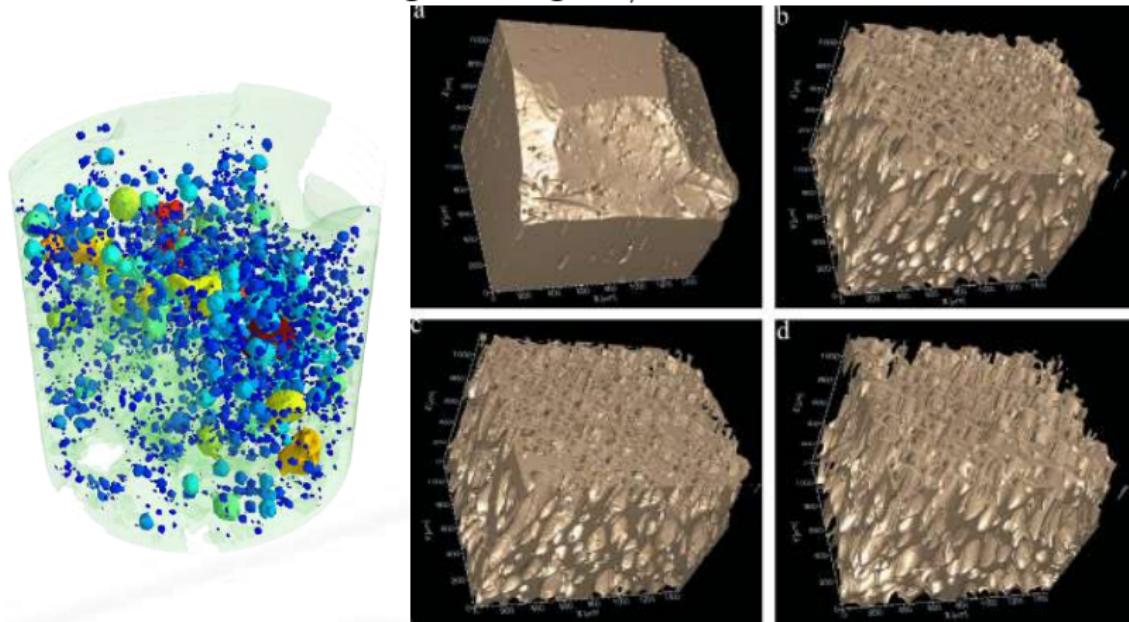


Observation in-situ en tomographie X d'une réaction entre une fritte de verre de type borosilicate de sodium et un calcinat composé de  $(\text{NaNO}_3\text{-MoO}_3\text{-Al}(\text{NO}_3)_3)$

Sophie Schuller, Elodie Boué,

# Bubbles and vesicularity

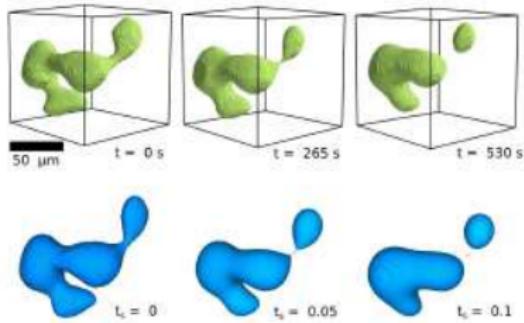
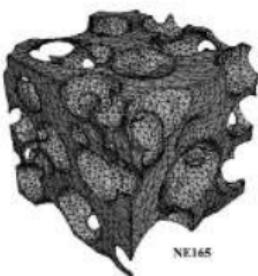
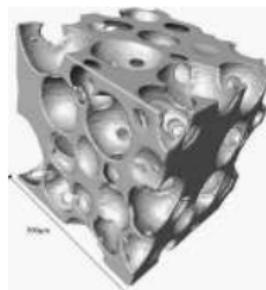
Good contrast between gas and glass/melt



[Fife et al., 2012] : fast heating at  $15 \text{ K.s}^{-1}$  of obsidian glass in range  $800 - 1000^\circ\text{C}$ .

Ex-solution of water from the melt generates bubbles.

# Combination with 3-D modelling



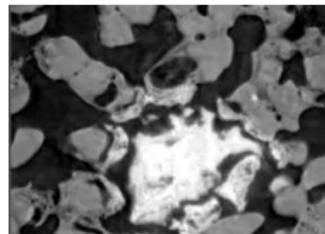
Mechanics : finite-element simulation on mesh determined from tomography  
[Youssef et al., 2005]

Estimation of surface tension thanks to hydrodynamic simulations  
[Bouttes et al., 2015]

# Conclusions

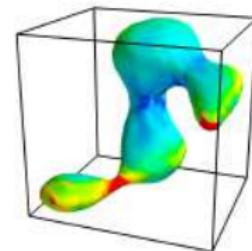
## In-situ imaging

- Whole evolution for one sample
- Capture turning points



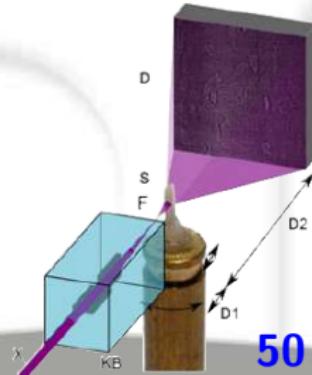
## 3D imaging

- 3-D information : connectivity, topology
- Whole sample : don't miss where the action is taking place
- More statistics

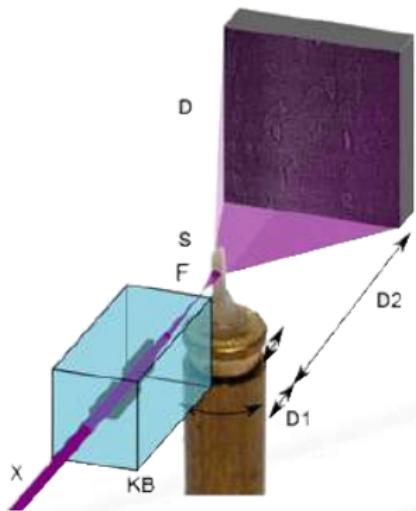


## Challenges

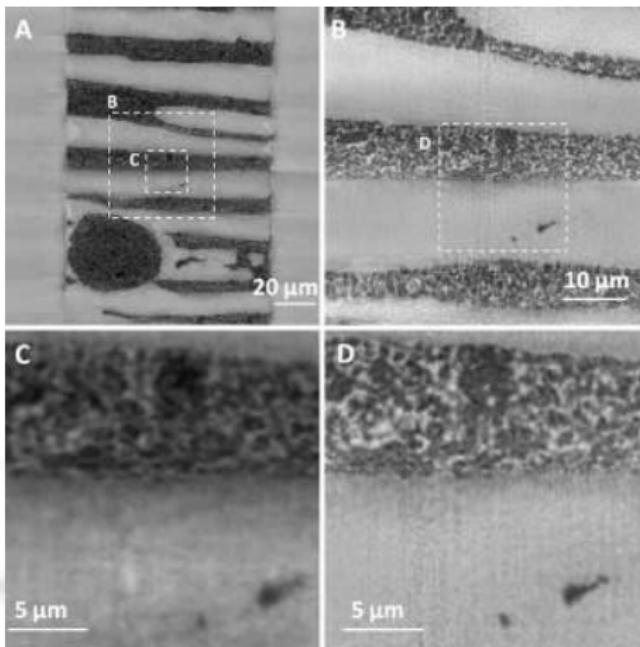
- Spatial resolution
- Realistic sample environment
- Data processing
- Link/combine w/ other techniques



# Nanotomography



ESRF, ID16a

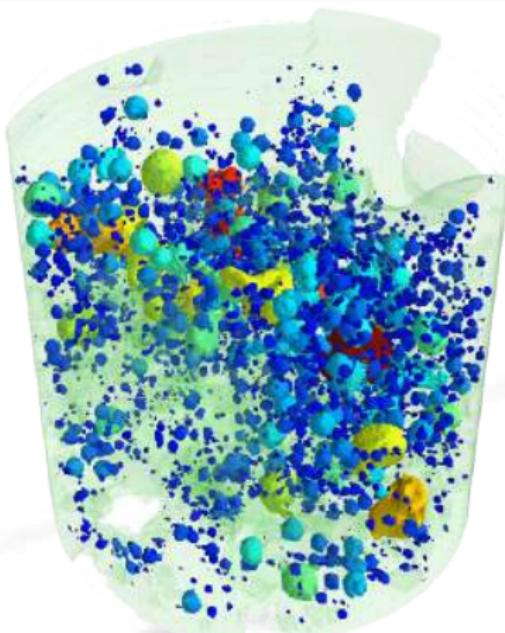
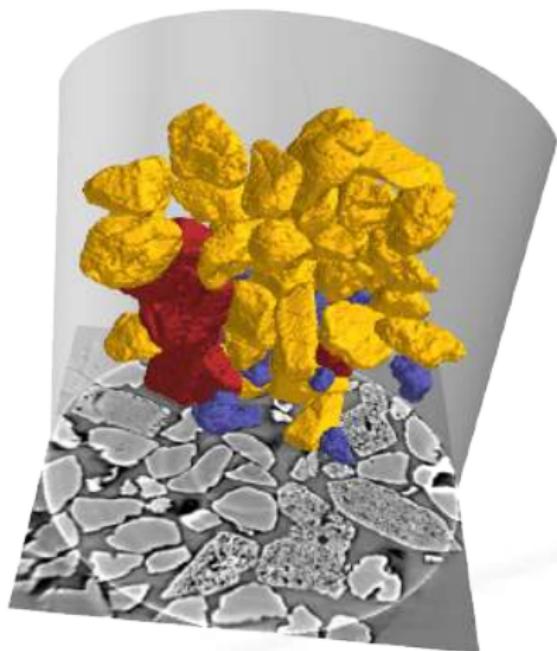


[Villanova et al., 2014]

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- Discussions on glass : Marie-Hélène Chopinet, Franck Pigeonneau, Katia Burov, Sophie Papin, Mike Toplis, ...
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Thank you for your attention !



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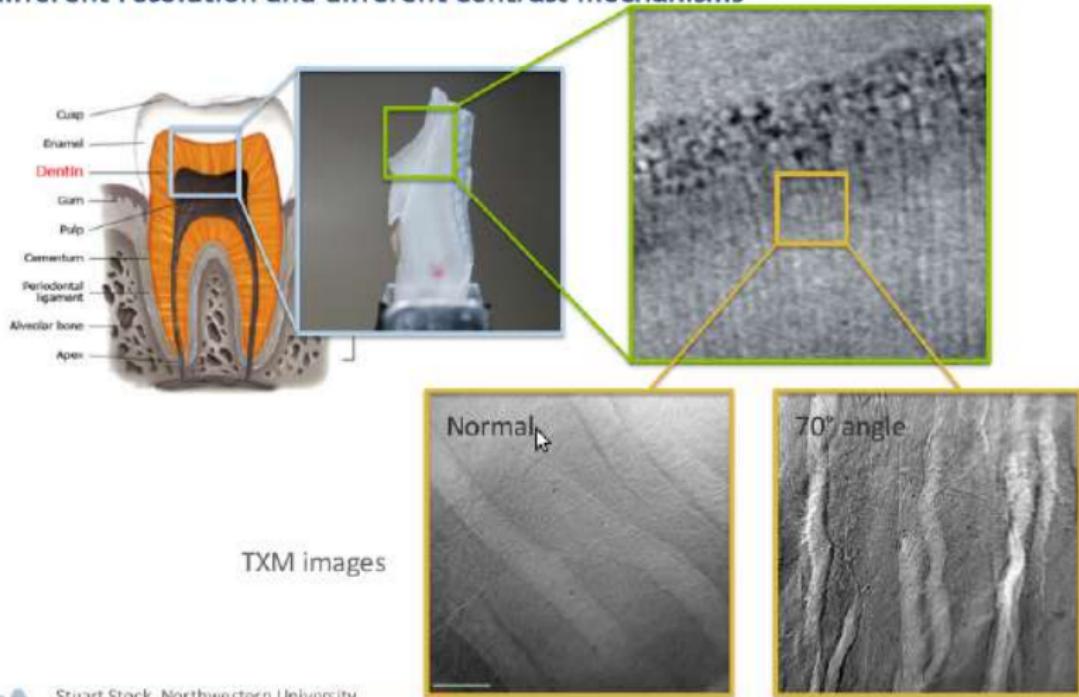
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# Data Fusion Study of Mineralized Tissue

Integration of data from instruments with different resolution and different contrast mechanisms



Stuart Stock, Northwestern University