

DE LA RECHERCHE À L'INDUSTRIE



# Passivation, phénomène clé gouvernant le comportement à long terme des verres nucléaires

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# Main issues in waste conditioning in glass



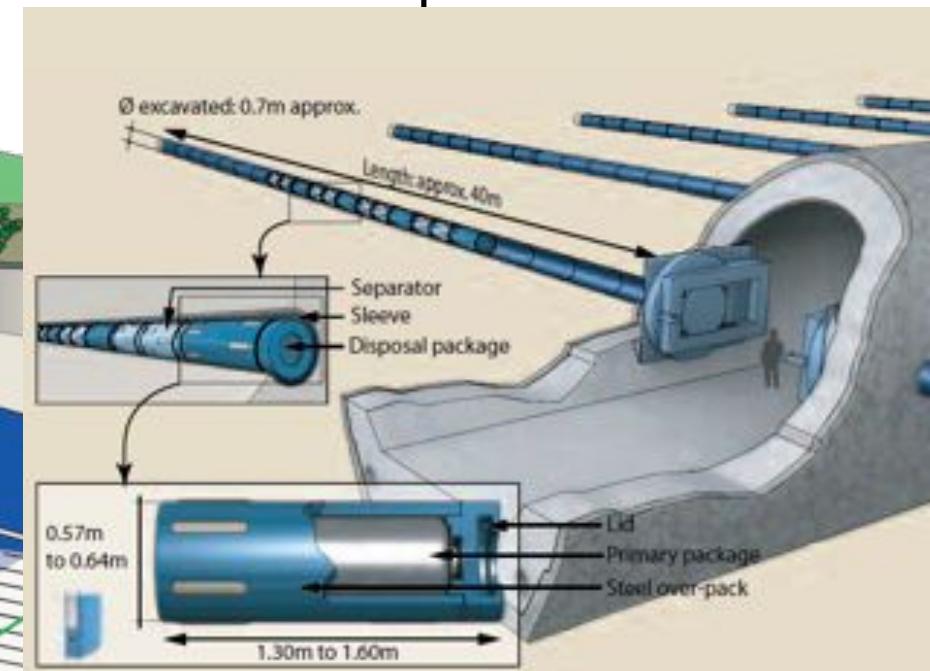
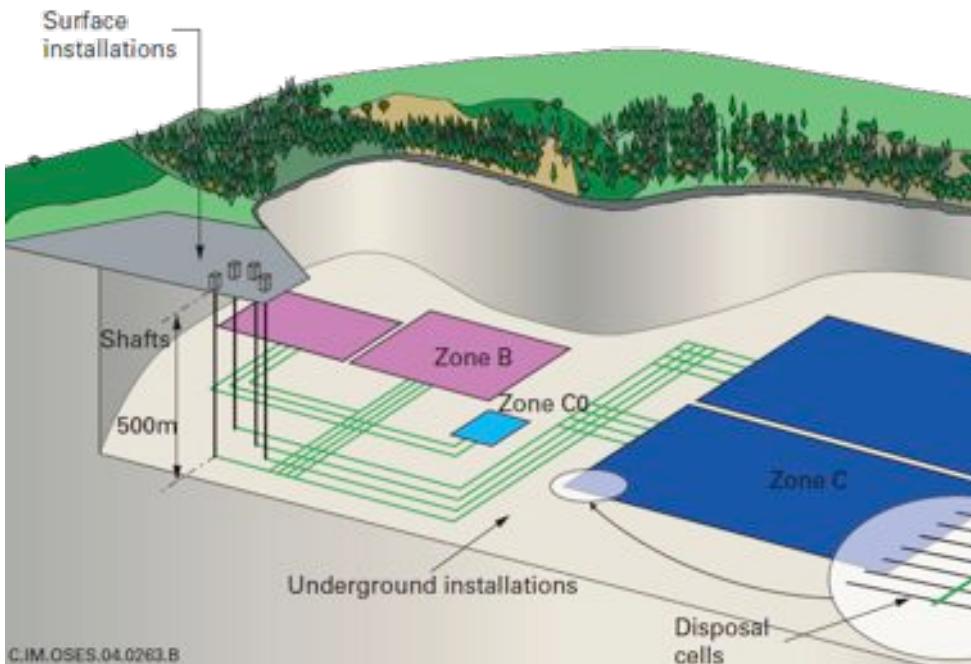
HLW & ILW  
95% of all RN  
~ 5000 m<sup>3</sup>  
~ 40-60 y of interim storage prior to their final disposition

## WHY GLASS AGING MUST BE STUDIED?

- Study the long-term behavior of existing glasses (→ safety assessment of the geological disposal )
- Support R7T7 vitrification operations
- Design new vitrification processes and new glasses for other types of wastes (including ILW)

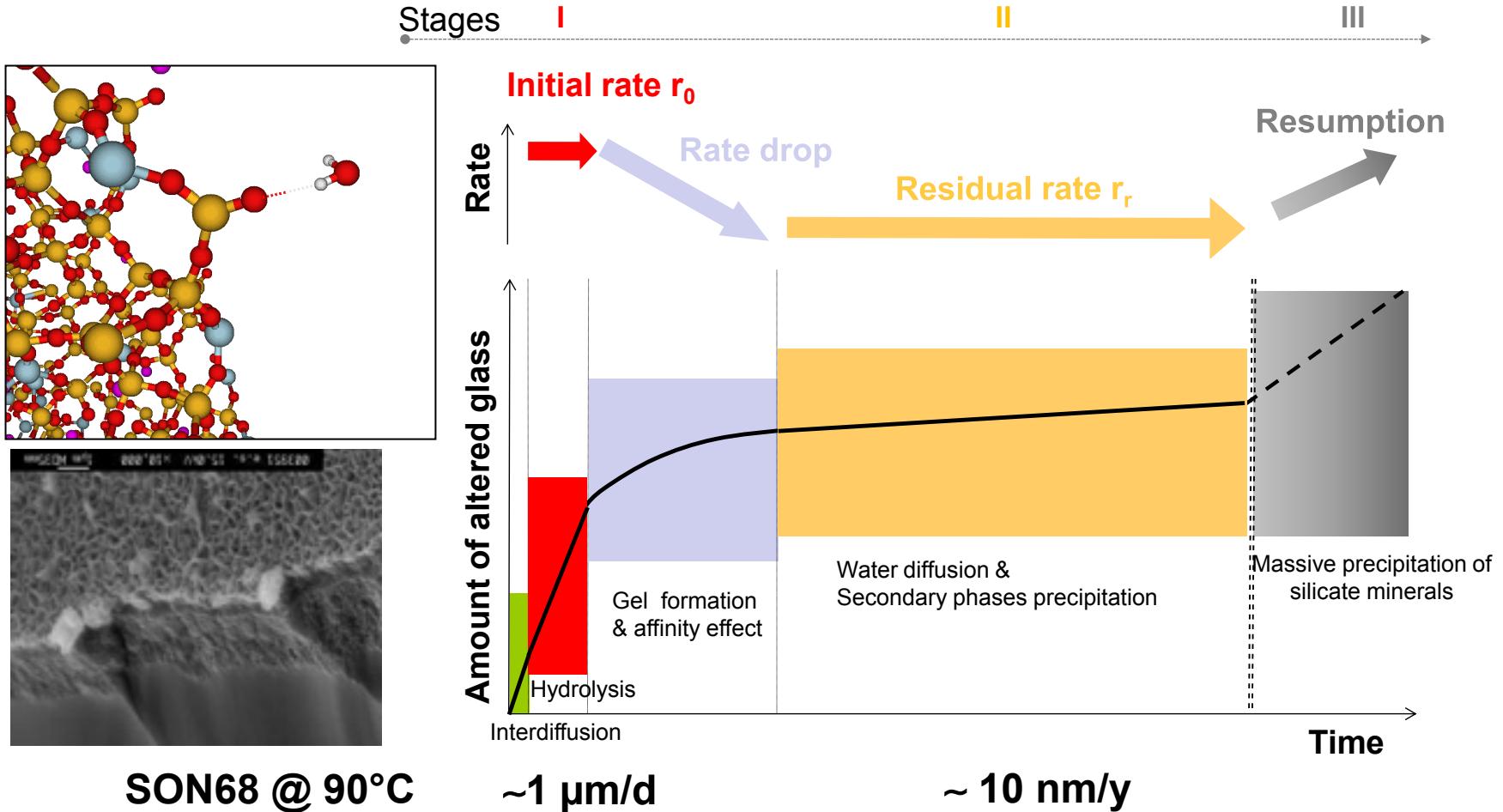
# Context

- Minor actinides and fission products arising from spent fuel reprocessing in France are confined in **borosilicate glasses, made of >30 oxides**
- Deep geological disposal—currently the most consensual solution for these wasteforms—requires a study of their **long-term behavior** to assess their environmental impact.



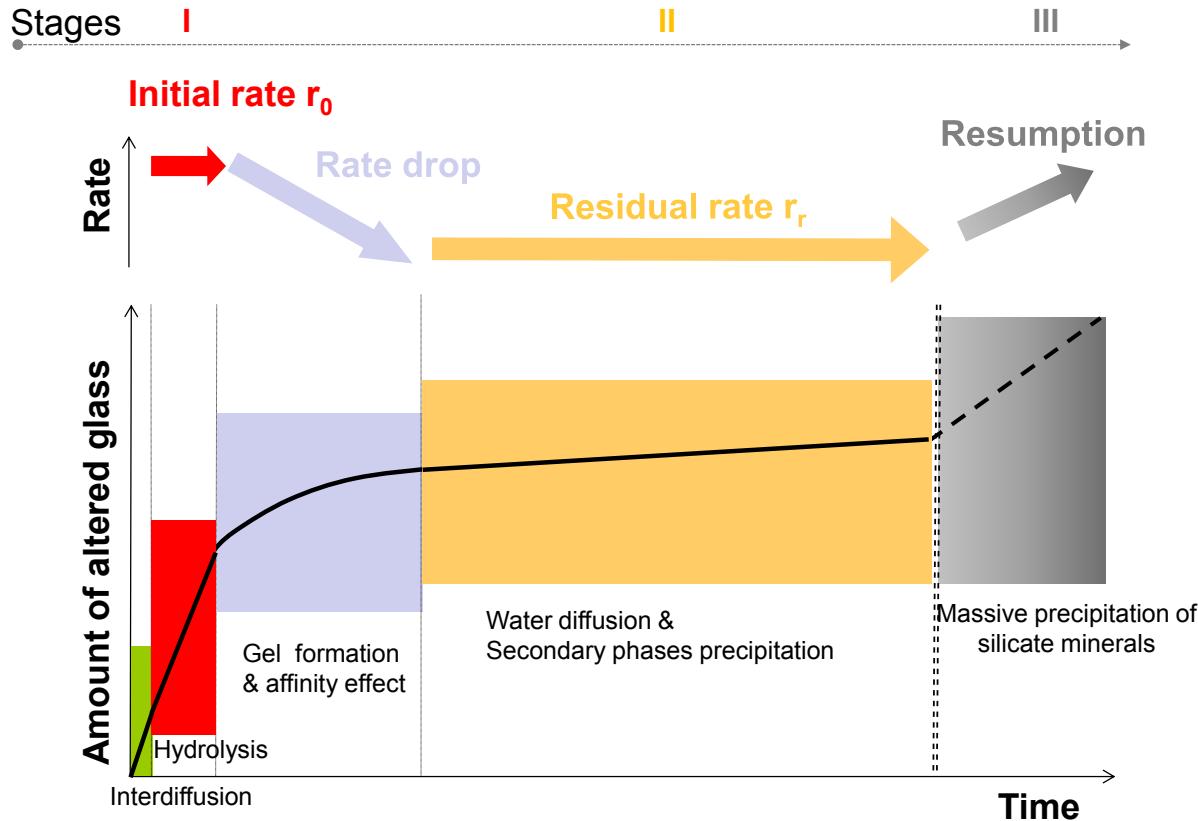
► French high-level waste package and disposal cell [1]

# State of knowledge



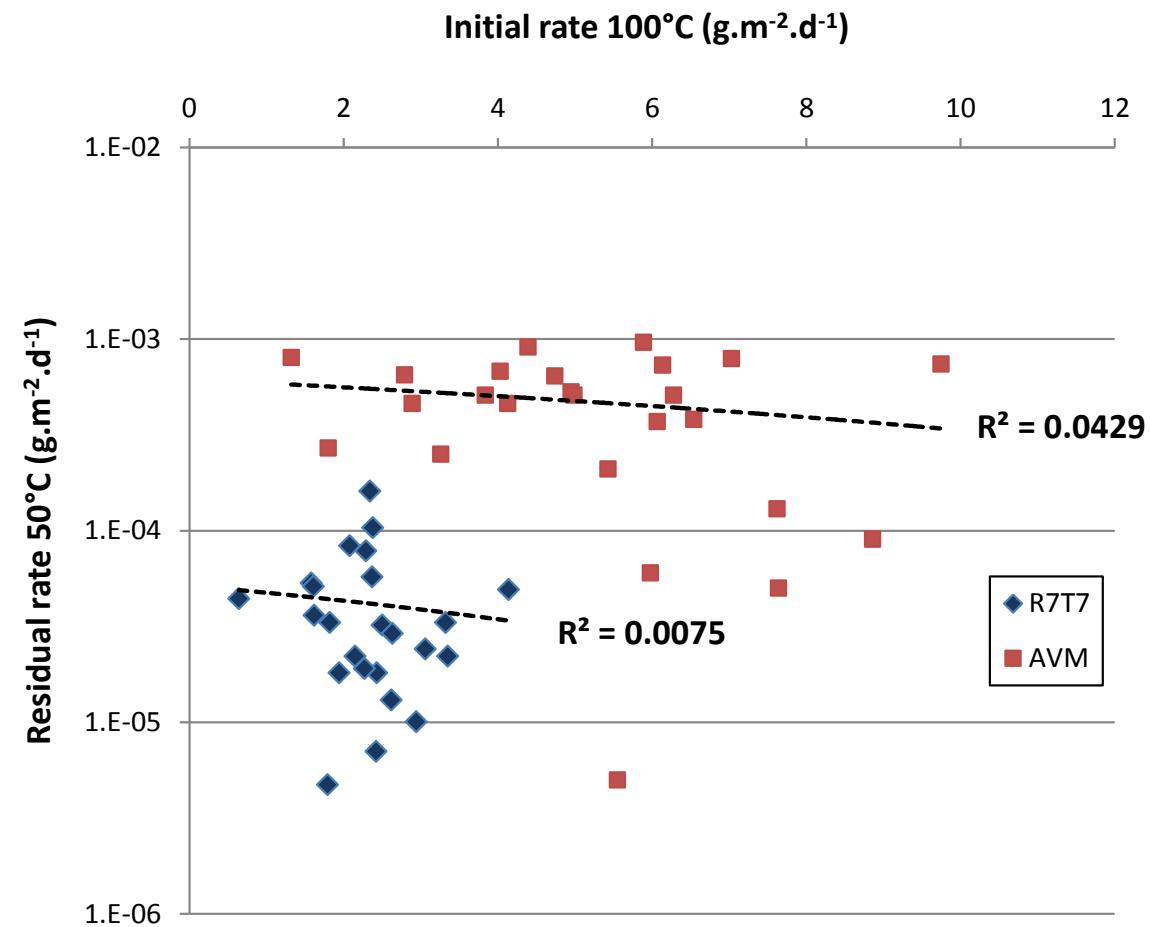
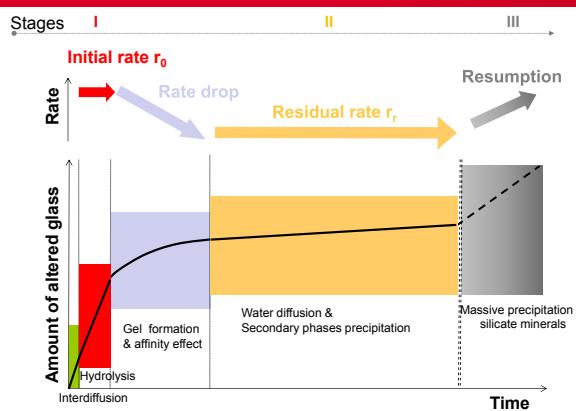
- ★ Glass canisters could last over  $10^6\text{y}$  if  $\text{pH} < 10$ ,  $T < 90^\circ\text{C}$ , high  $C(\text{Si}_{\text{aq}})$  and low flow rate
- ★ But several phenomena could shorten this duration

# General needs



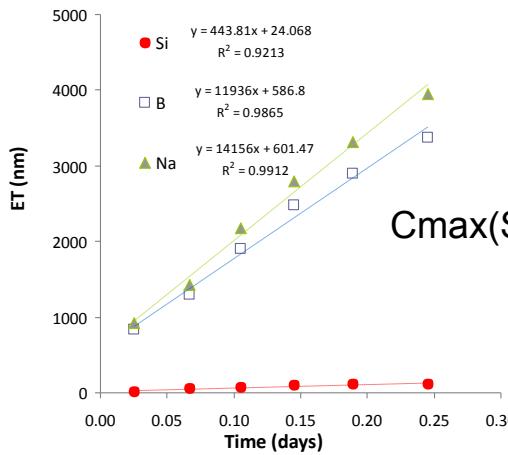
- ★ Better understand the mechanisms responsible for the residual rate
- ★ Assess the probability and the consequences of a shift toward stage III
- ★ Better quantify the effects of NF materials and radioactivity

# Relation between short-term & residual rate



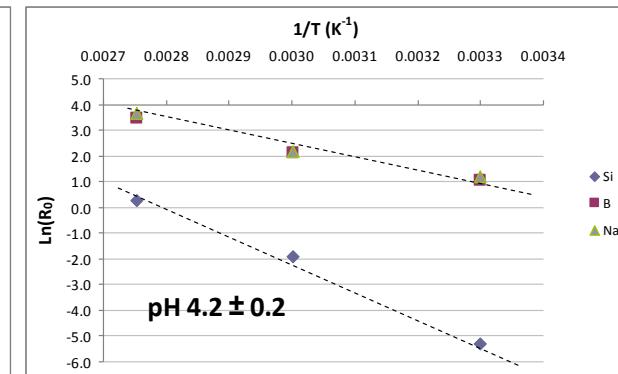
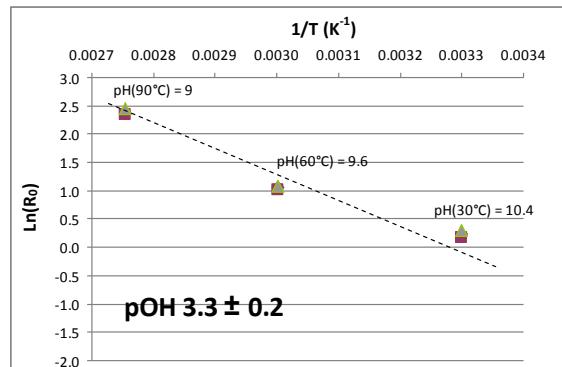
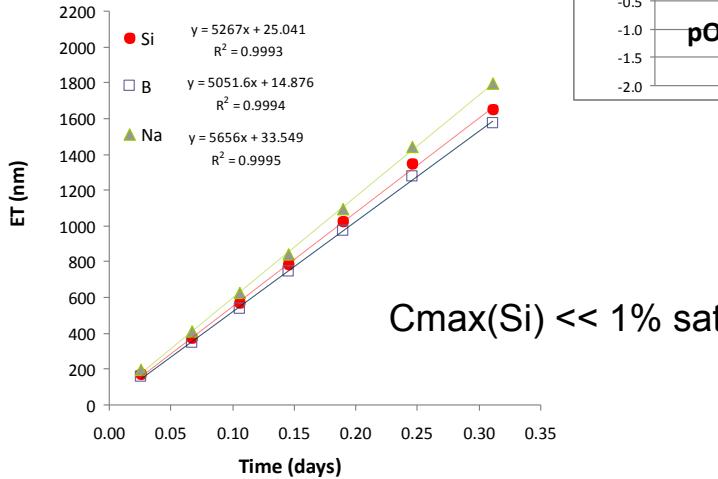
# Evidences of interdiffusion far from saturation

90°C pH 4.2

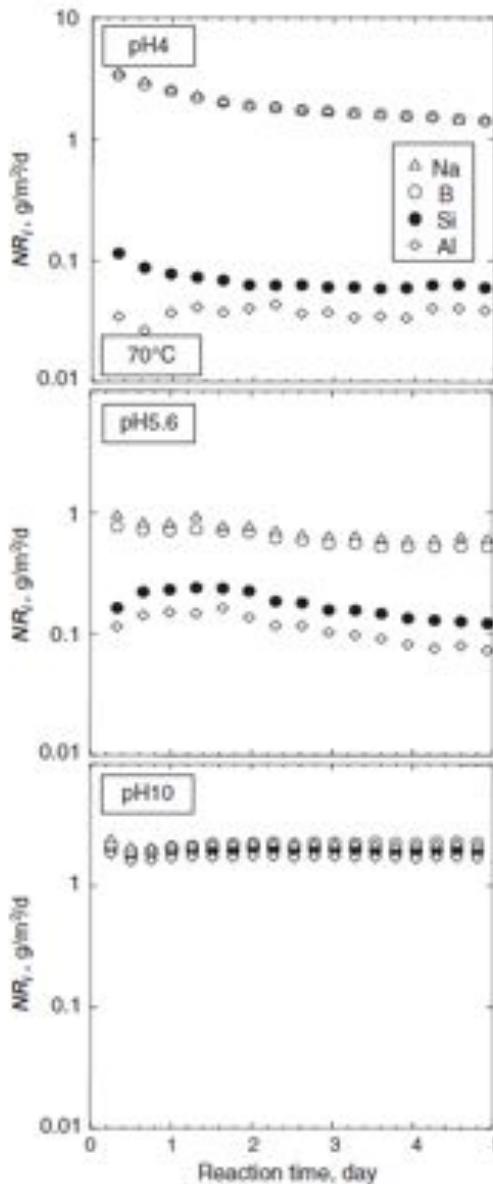


Glass (wt%):  $SiO_2 : 66\%$ ;  $B_2O_3 : 20\%$ ;  $Na_2O : 14\%$   
 Static tests @  $S/V 10 \text{ m}^{-1}$ ; 30, 60; 90°C

90°C pOH 3.3



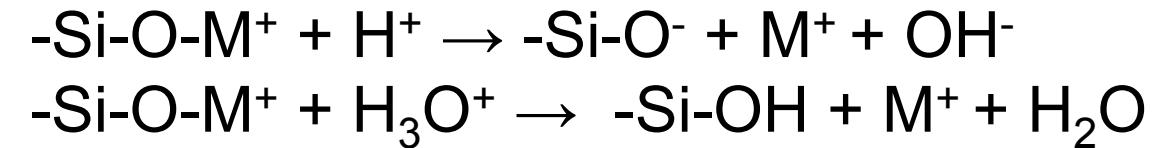
# Evidences of interdiffusion far from saturation



*International simple glass  
Microchannel flow through test @ 70°C*

ISG glass composition (wt%)

SiO <sub>2</sub>	B <sub>2</sub> O <sub>3</sub>	Na <sub>2</sub> O	Al <sub>2</sub> O <sub>3</sub>	CaO	ZrO <sub>2</sub>
56.2	17.3	12.2	6.1	5.0	3.3



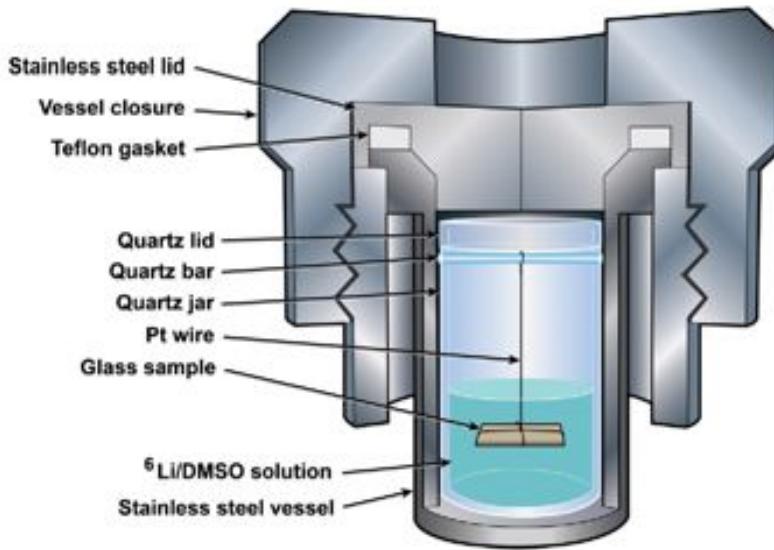
	<i>E<sub>a</sub> (kJ/mol)</i>		
	Protonated	Neutral	Deprotonated
<sup>3</sup> B(Q <sup>1</sup> )-O- <sup>3</sup> B(Q <sup>3</sup> )	23	102	39
<sup>3</sup> B(Q <sup>2</sup> )-O- <sup>3</sup> B(Q <sup>2</sup> )	18	129	145
<sup>3</sup> B(Q <sup>2</sup> )-O- <sup>3</sup> B(Q <sup>3</sup> )	53	98	115
<sup>3</sup> B(Q <sup>3</sup> )-O- <sup>4</sup> B(Q <sup>4</sup> )	60	113	—
<sup>3</sup> B(Q <sup>2</sup> )-O-Si(Q <sup>3</sup> )	60	106	108
<sup>3</sup> B(Q <sup>2</sup> )-O-Si(Q <sup>4</sup> )	80	102	120
<sup>4</sup> B(Q <sup>4</sup> )-O-Si(Q <sup>3</sup> )	72	151	—

★ Interdiffusion involves Alk, Alk earths and B

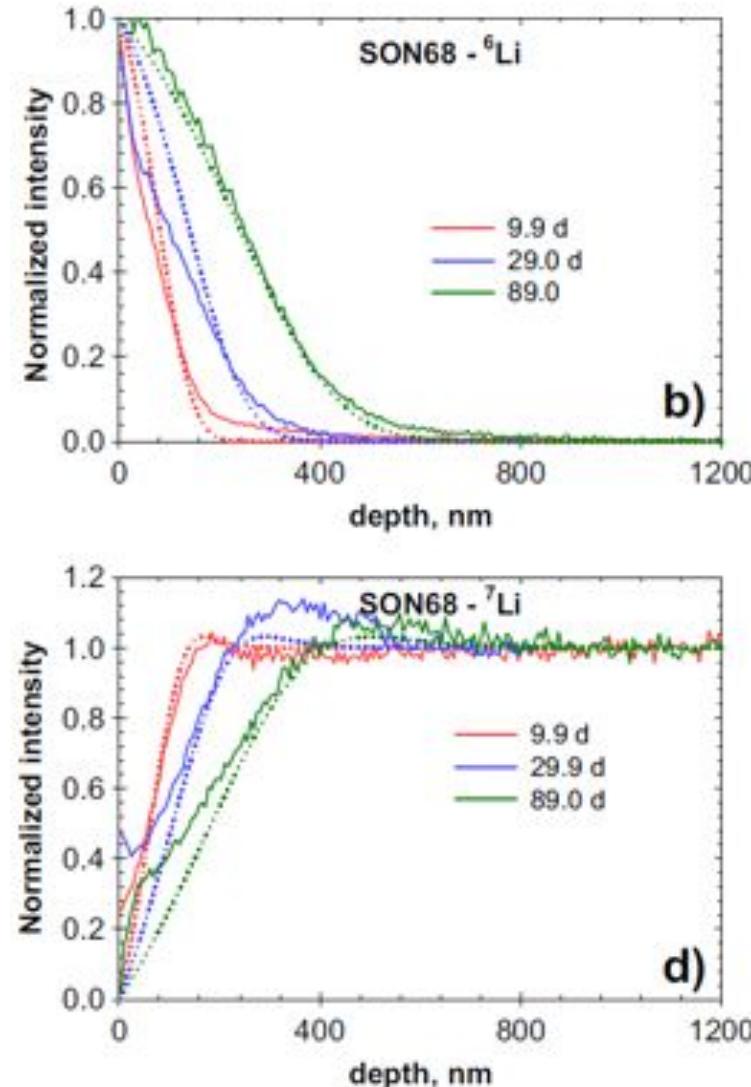
Inagaki et al., *Intern. J. Applied Glass Sci.*, 4 (2013)  
 Geneste et al., *J. Non-Cryst Solids* (2006)  
 Zapol, *Intern. J. Applied Glass Sci.*, 4 (2013)

# Evidences of interdiffusion without water

*<sup>7</sup>Li-doped SON68 glass in DMSO solution tagged with <sup>6</sup>Li*



$$D_{\text{interdiff}} = 2-4 \times 10^{-20} \text{ m}^2 \cdot \text{s}^{-1}$$



# Evidences of interdiffusion far from saturation

*SON68 glass coupons altered @ 50°C and characterized by XRR*

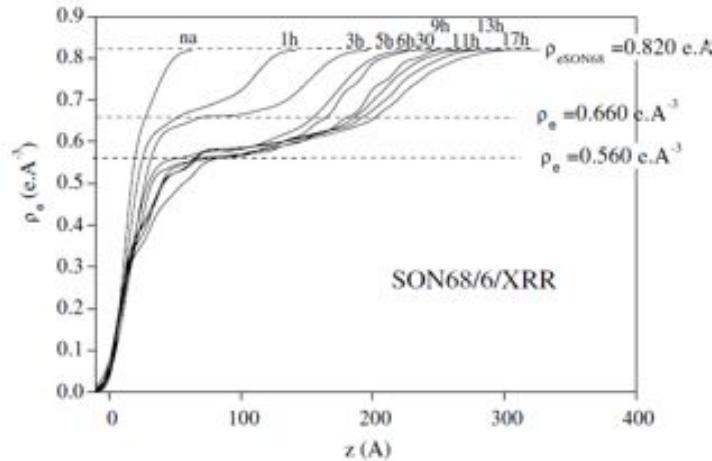


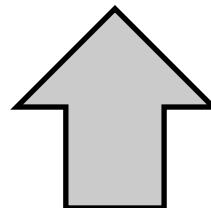
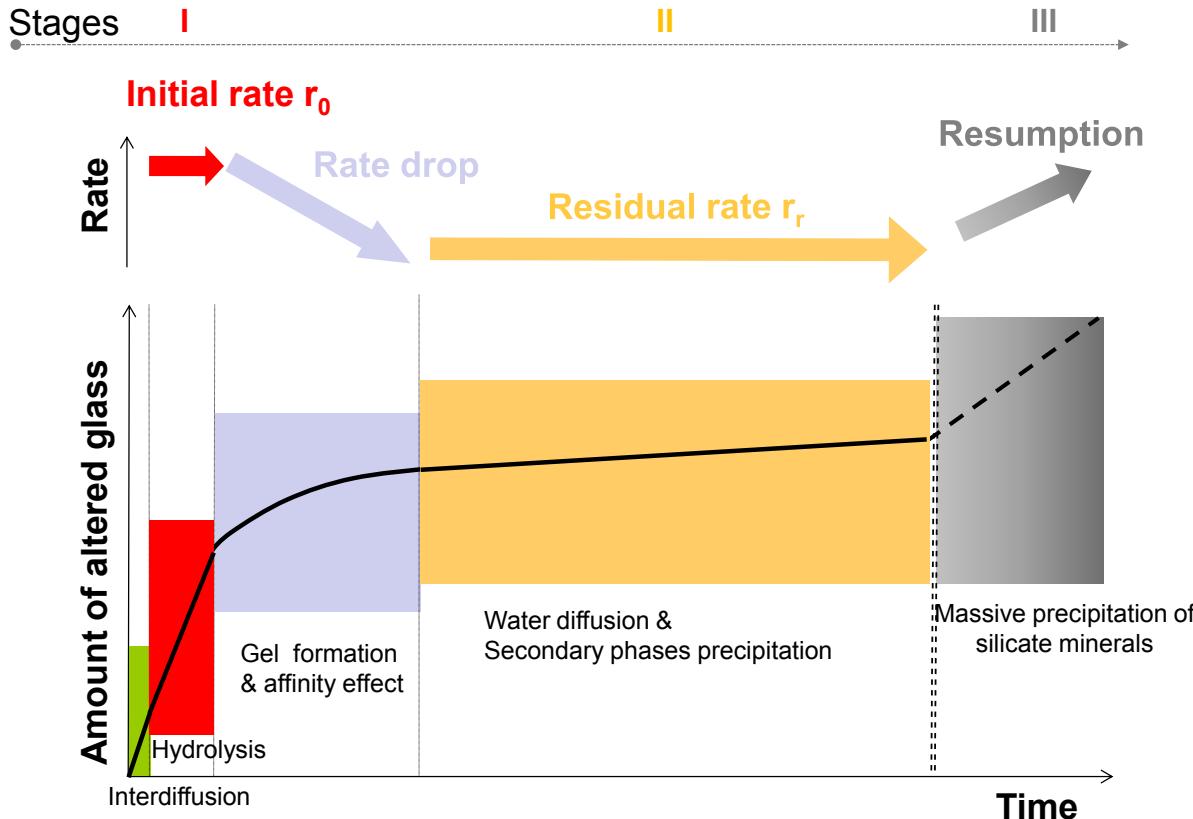
Fig. 11. Evolution of the electron density  $\rho_e$  of the altered glass for the SON68/XRR test.

Water Diffusion coefficient in glass 1, 2 and SON68 at pH 3.2 and 5.7 at 50 °C

	pH/pD	3.2	5.7
$H_2O$	Glass 1		$(1.5 \pm 0.2) \cdot 10^{-19} m^2 s^{-1}$
	Glass 2	$(9.8 \pm 0.5) \cdot 10^{-20} m^2 s^{-1}$	$(3.5 \pm 0.7) \cdot 10^{-20} m^2 s^{-1}$
	SON68	$(5.1 \pm 0.4) \cdot 10^{-20} m^2 s^{-1}$	$(6.5 \pm 0.7) \cdot 10^{-21} m^2 s^{-1}$
$D_2O$	Glass 1	—	—
	SON68	$(1.5 \pm 0.4) \cdot 10^{-20} m^2 s^{-1}$	—

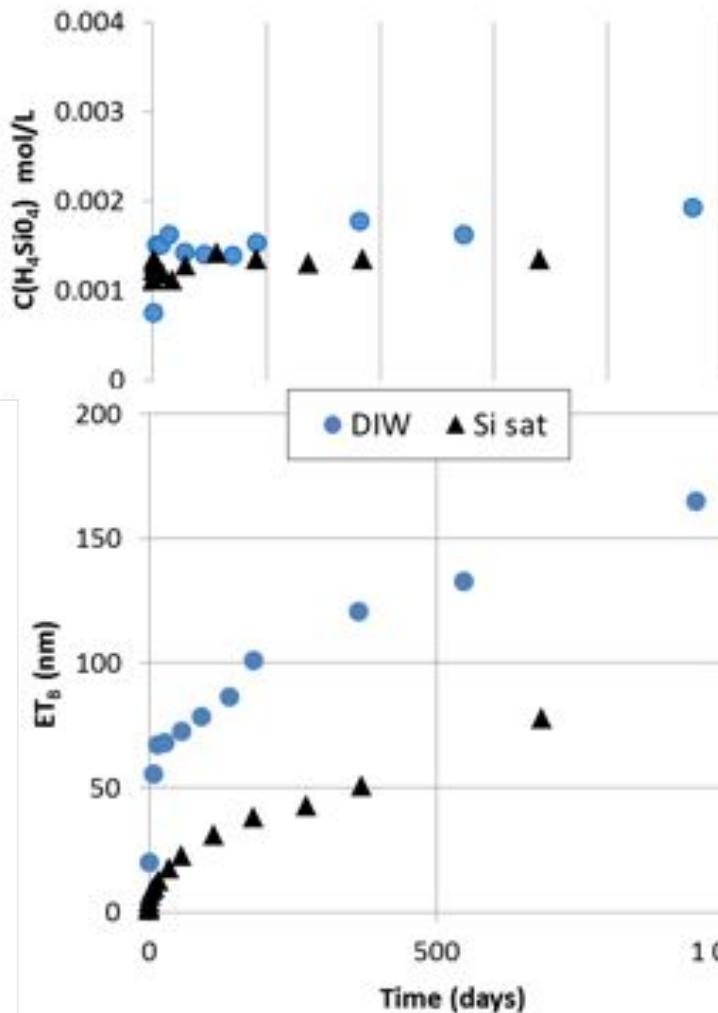
- ★ Interdiffusion involve alkali, alkaline earths and B
- ★ It is favoured under acidic conditions
- ★ For SON68 glass  $D_w$  is of the order of  $10^{-20} m^2/s$  at 50°C and  $10^{-19} m^2/s$  at 90°C

# What happens 'close to equilibrium'?



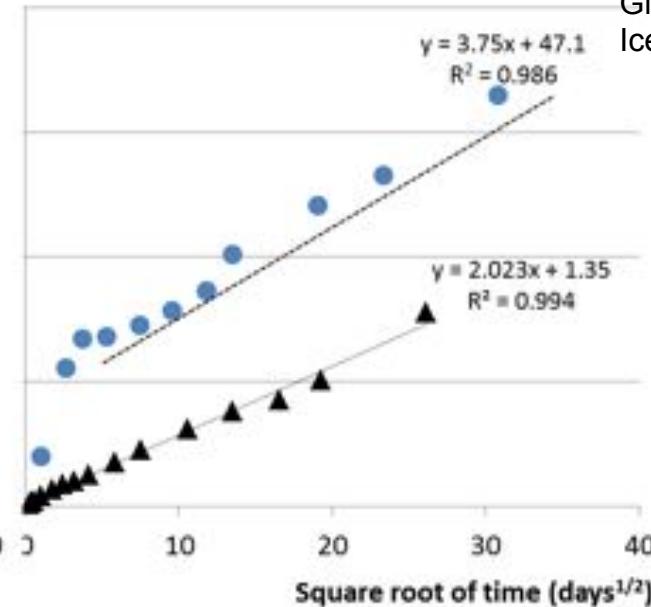
# 3 processes causing the drop of the rate

## 1 : Effect of Si



Static tests @ 8000 m<sup>-1</sup>, 90°C, 3y  
Pre-saturated solution vs DIW

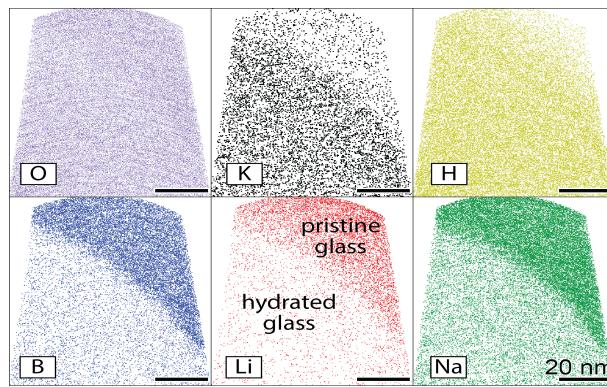
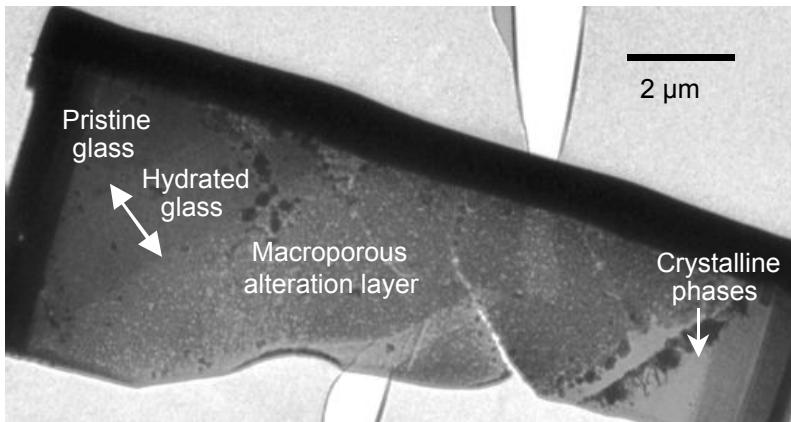
Grambow et al., MRS proc. 1985  
Jegou, Thesis 1998  
Mc Grail et al., JNCS 2001  
Ferrand et al., JNM 2006  
Neeway et al., JNM 2011  
Gin et al., IJAGS 2013  
Icenhower et al, JNM 2014



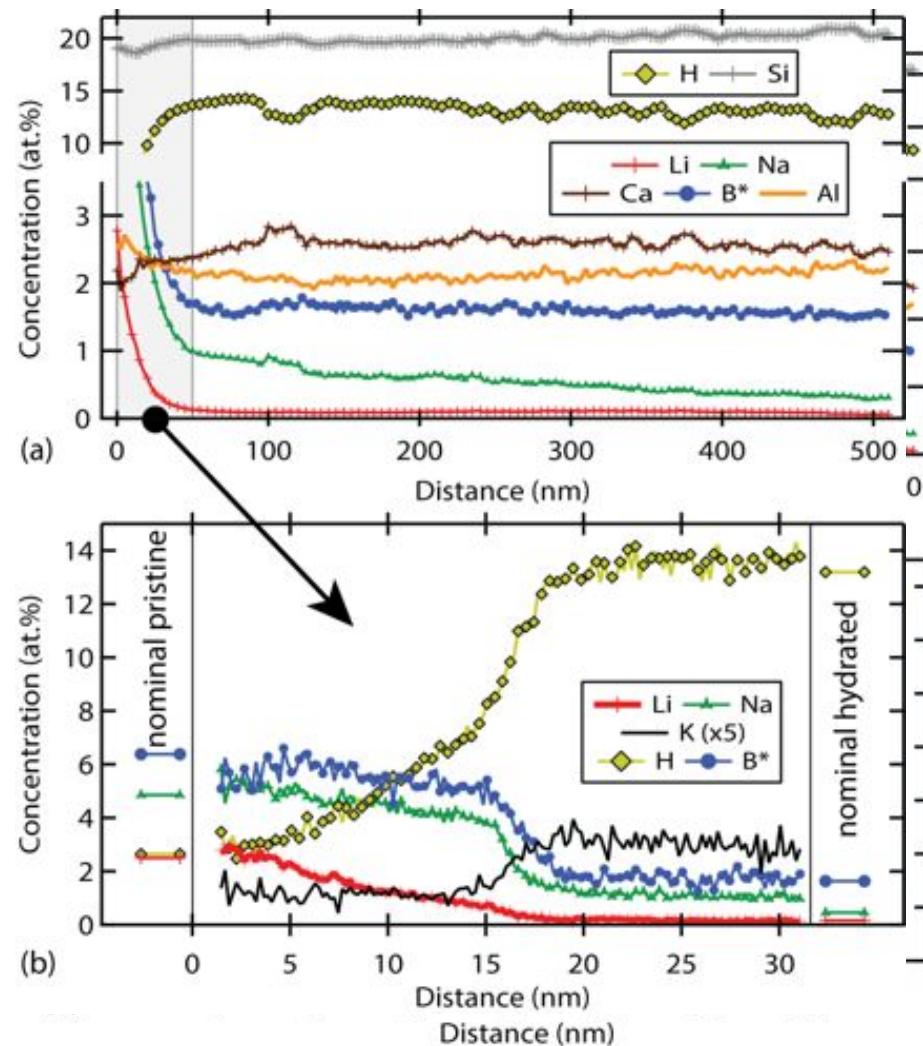
Pre-sat solution makes the RD stage much shorter but does not impact the RR regime. The first hundreds of days are dominated by interdiffusion

# 3 processes causing the drop of the rate

## 2 : formation of a PRI



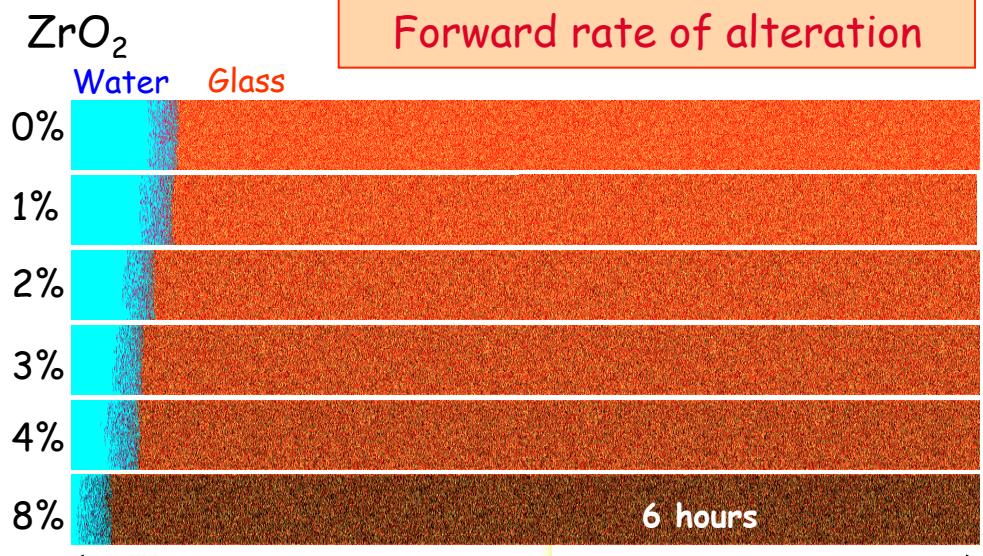
- Thin (15 nm) diffusion profile of Li, H within the hydrated glass layer:  $D = 1.5 \cdot 10^{-22} \text{ m}^2/\text{s}$  (in agreement with GRAAL)
- $2 \text{ OM} < D_{\text{interdiffusion}}$  at the begining of the dissolution process



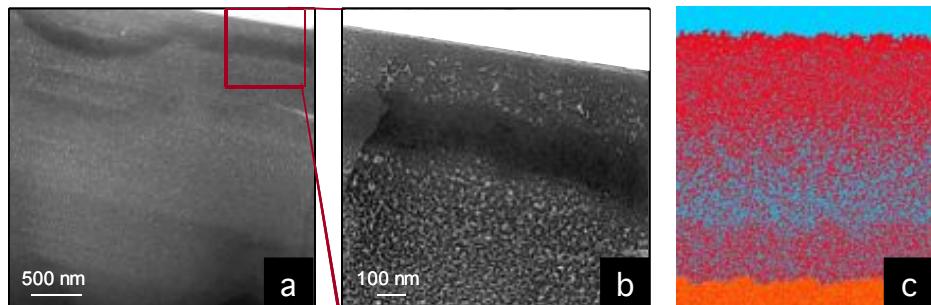
- $\text{H}_2\text{O}$
- $\text{Si}$
- Condensed Si
- $\text{B}$
- $\text{Zr}$

# 3 processes causing the drop of the rate

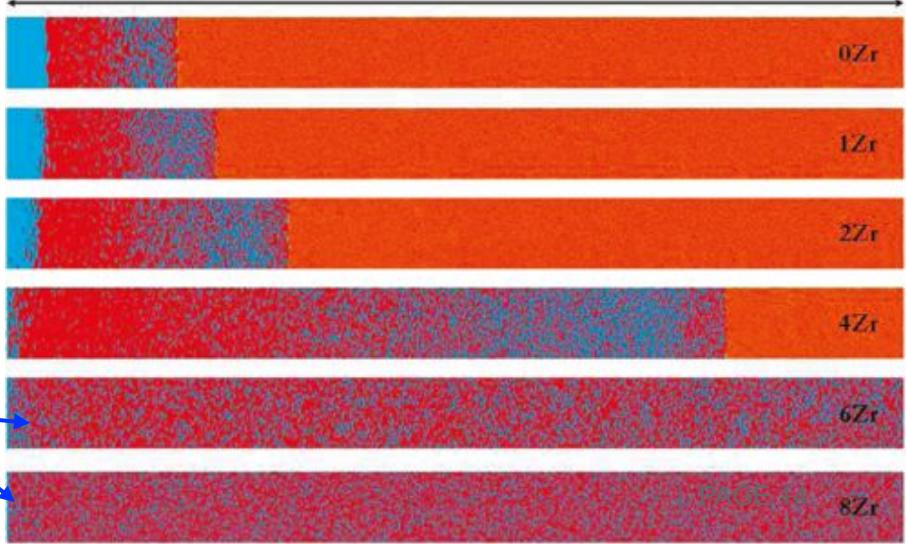
## 3 : Effect of porosity clogging



Cailleteau et al. Nature Materials 2008



Porosity clogging: up to 4% of  $\text{ZrO}_2$



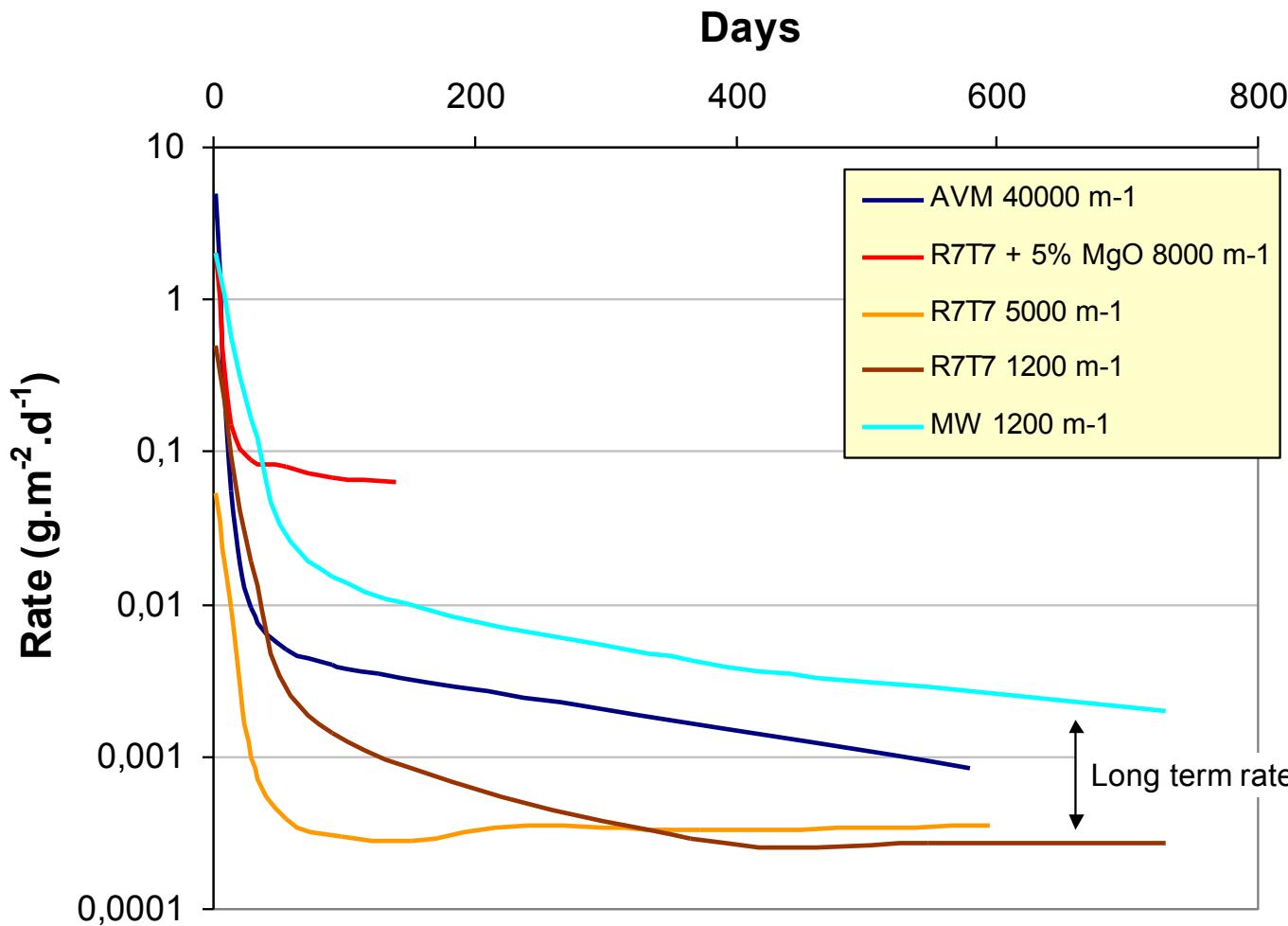
Zr at.: immobilize increasing numbers of Si

-> prevents any reorganization

-> percolation pathways

(leaching sol. - pristine glass surf.)

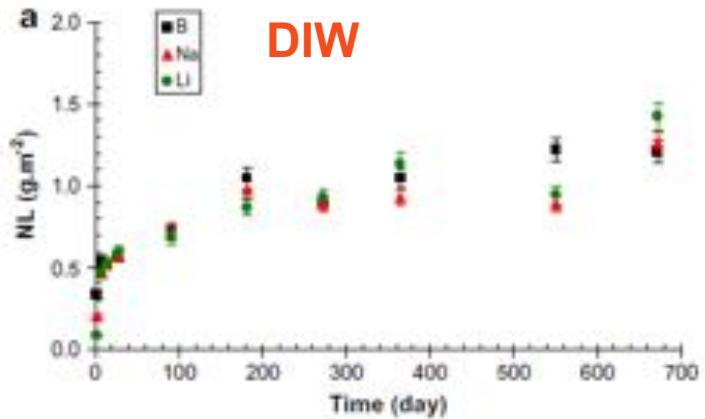
# Effect of glass composition on the dissolution rate



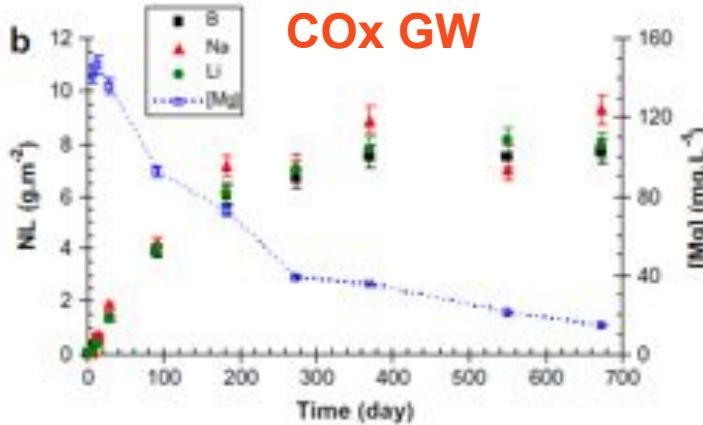
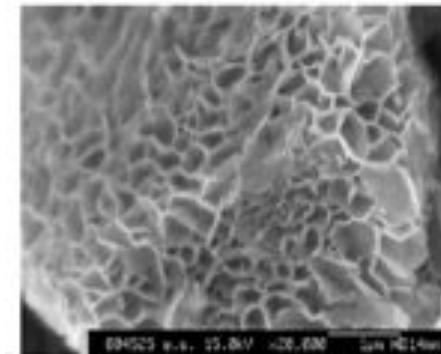
Glass dissolution kinetics strongly depends glass composition (Frugier, JNM 2005)

# Effect of CO<sub>x</sub> GW on SON68 glass dissolution rate

Static tests @ 300 m<sup>-1</sup>, 90°C

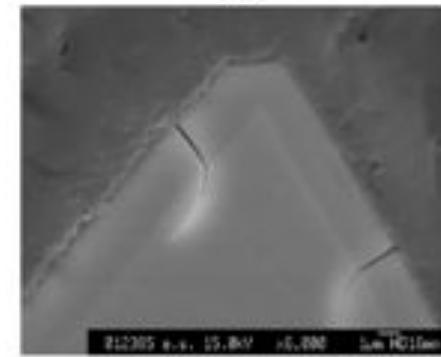
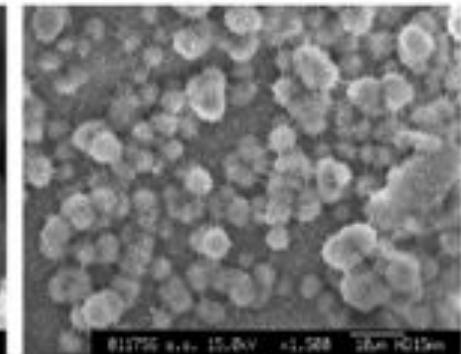


DIW

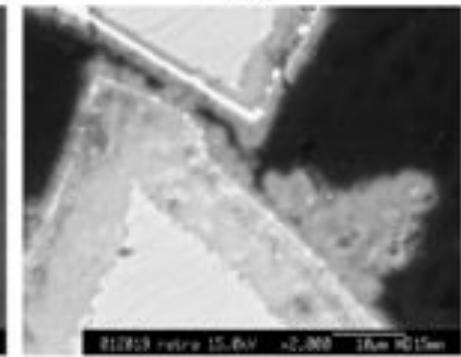


(a)

COx GW

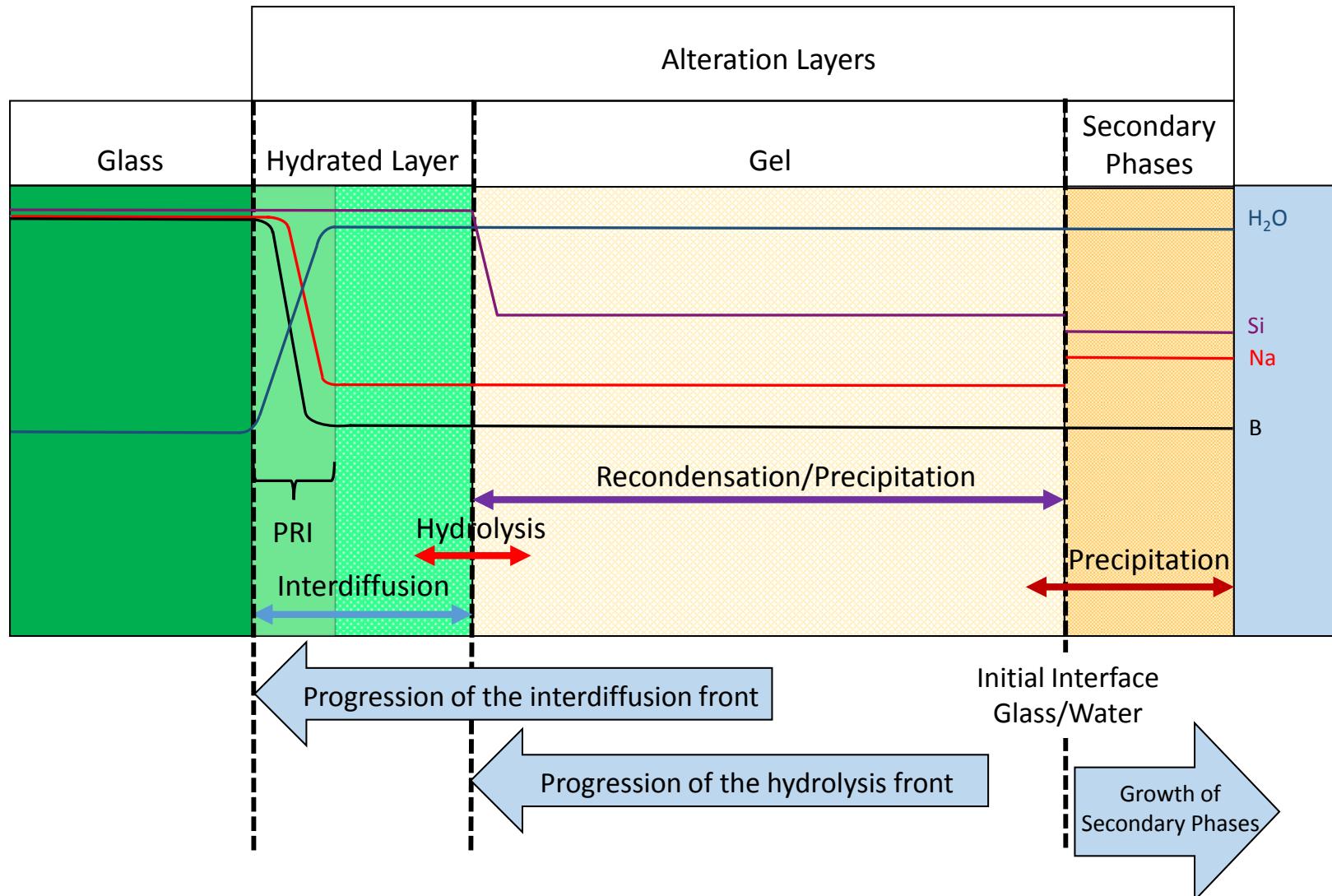


(b)



(d)

- ★ Mg-silicate precipitation sustains glass corrosion despite similar concentrations of Si



# Current controversy

Diffusion

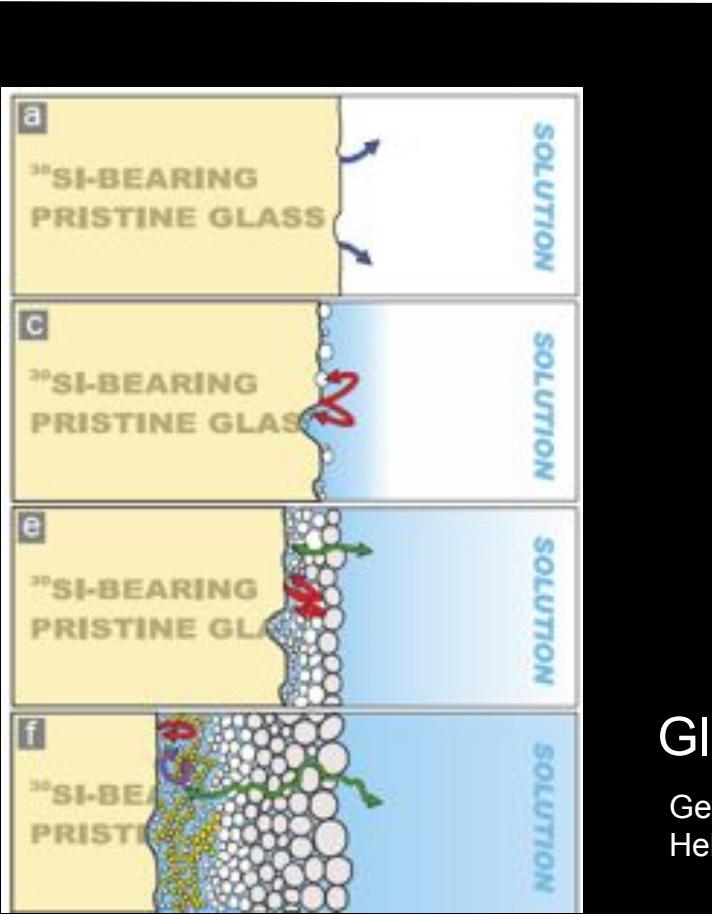
Hydrolysis  
Condensation

Precipitation

Glass → Hydrated Glass → Gel → Crystalline Phases

Frugier et al., *J. Nucl. Mater.* (2008)

Frugier et al., *J. Nucl. Mater.* (2009)



Glass → Gel + Crystalline Phases

Geisler et al., *J. non-Cryst. Solids* 356 (2010)

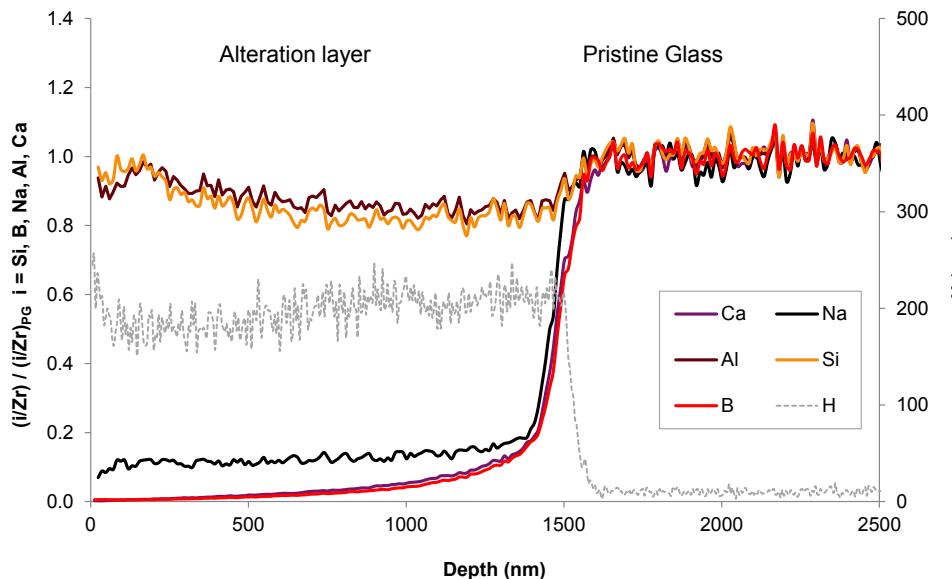
Hellmann et al., *Nat. Mater.* (2015)

$$\frac{dE}{dt} = r_{diss} \left( 1 - \frac{Q_{PRI}}{K_{PRI}} \right)$$

$$\frac{de}{dt} = \frac{r_{hydr}}{1 + \frac{e \cdot r_{hydr}}{D_{PRI}}} - \frac{dE}{dt}$$

# About the interfacial film of water

- Under silica saturation conditions it is impossible to separate the hydrated glass from the pristine glass (micro-scratch test). PhD Thesis of Diane Rebiscoul
- There is a significant decrease of H in the interfacial zone (PRI)



\* ISG, altered 6 months  
at pH 7 90°C, Si sat  
solution

- Under silica saturated conditions, there is no isotopic evidence of interfacial precipitation of silica

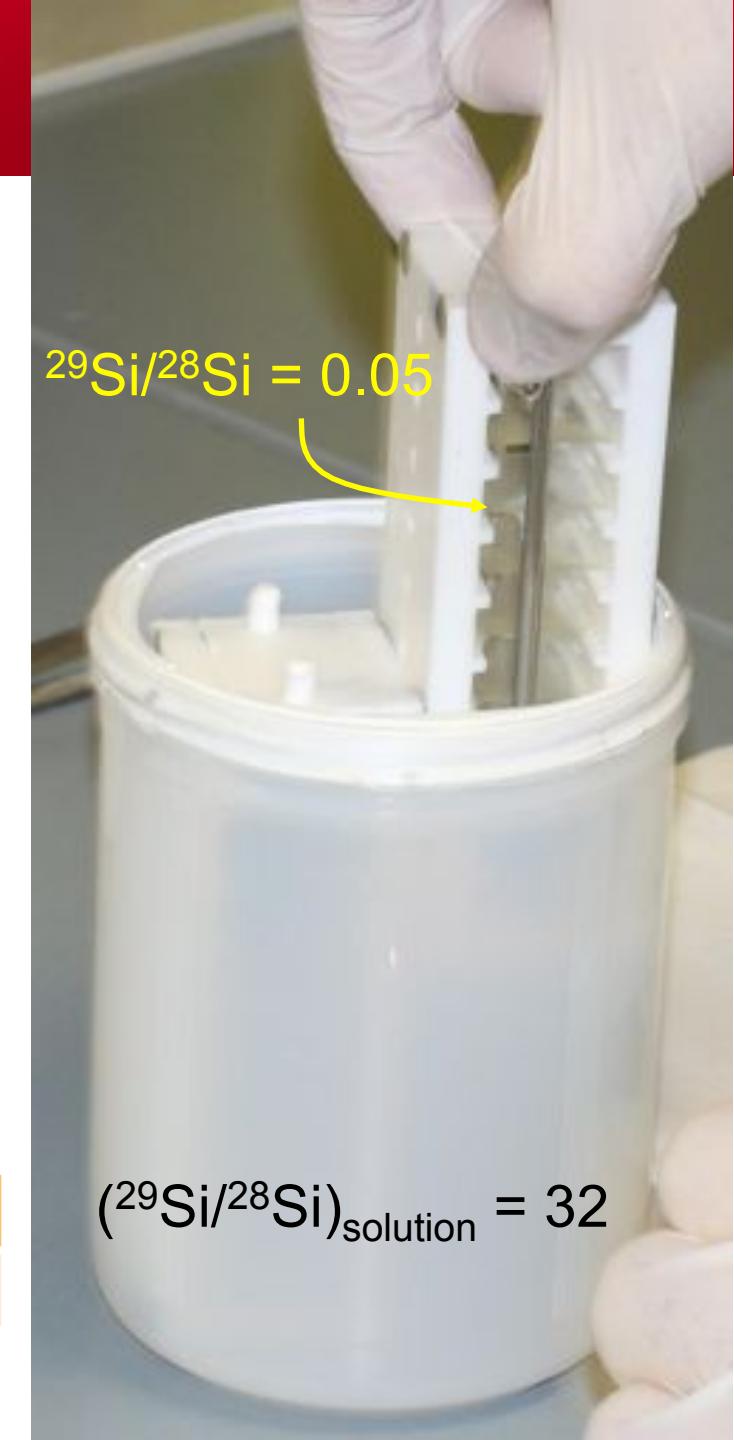
# New experiments

Gin et al., *Nature Comm.* 6 (2015)

- International Simple Glass (ISG)
- 16 glass coupons have been altered at 90°C in 380 mL of solution initially saturated / ( $^{29}\text{SiO}_2$ )am at  $\text{pH}_{90^\circ\text{C}} 7$
- $S/V = 0.6 \text{ cm}^{-1}$
- Isotope sensitive analytical techniques: MC-ICP-MS and ToF-SIMS, NMR
- Similar experiments run at  $\text{pH}_{90^\circ\text{C}} 9$  and 11.5
- For NMR studies, similar exp. with a  $5\mu\text{m}$  glass powder

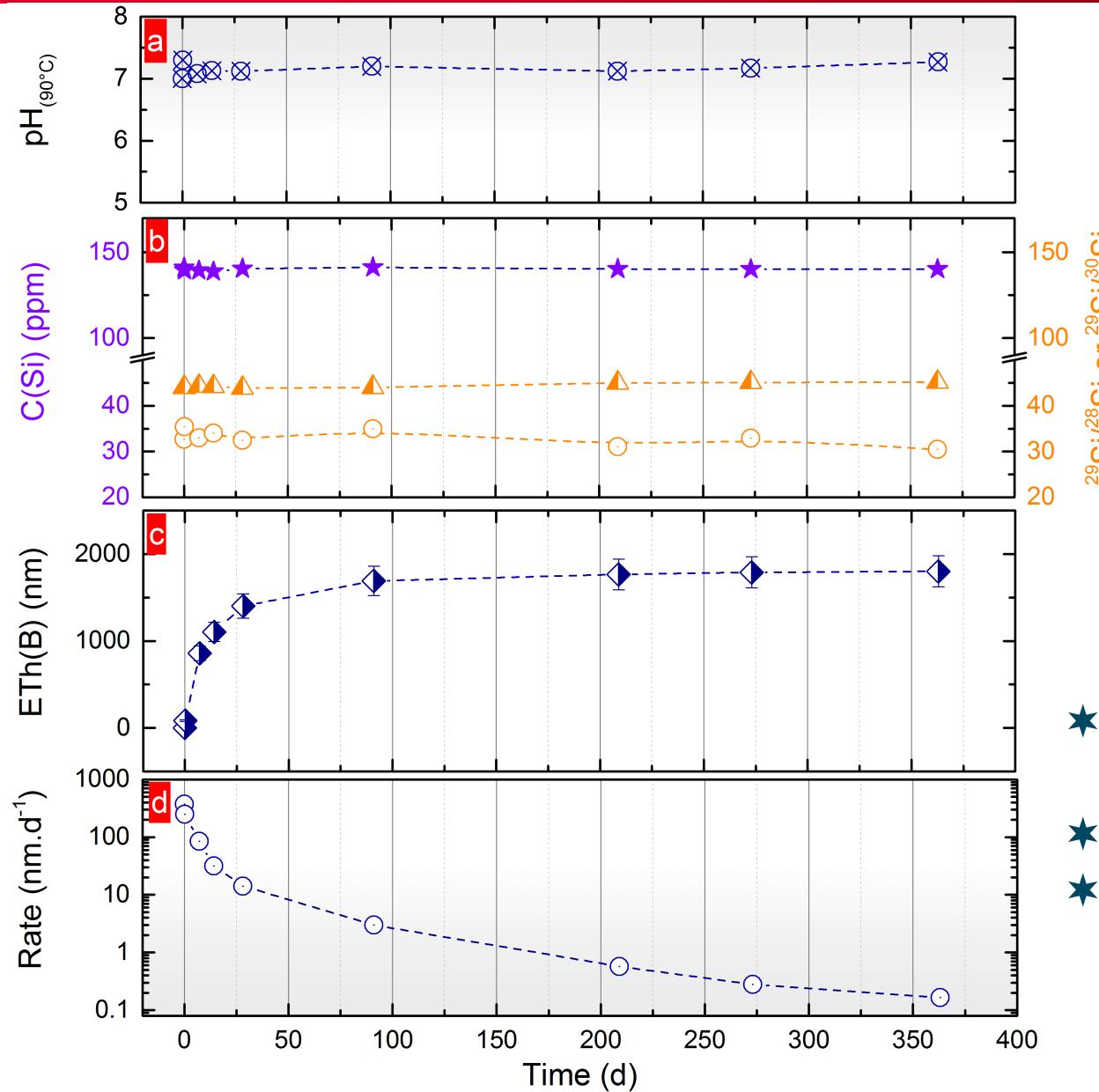
ISG glass composition (wt%)

$\text{SiO}_2$	$\text{B}_2\text{O}_3$	$\text{Na}_2\text{O}$	$\text{Al}_2\text{O}_3$	$\text{CaO}$	$\text{ZrO}_2$
56.2	17.3	12.2	6.1	5.0	3.3



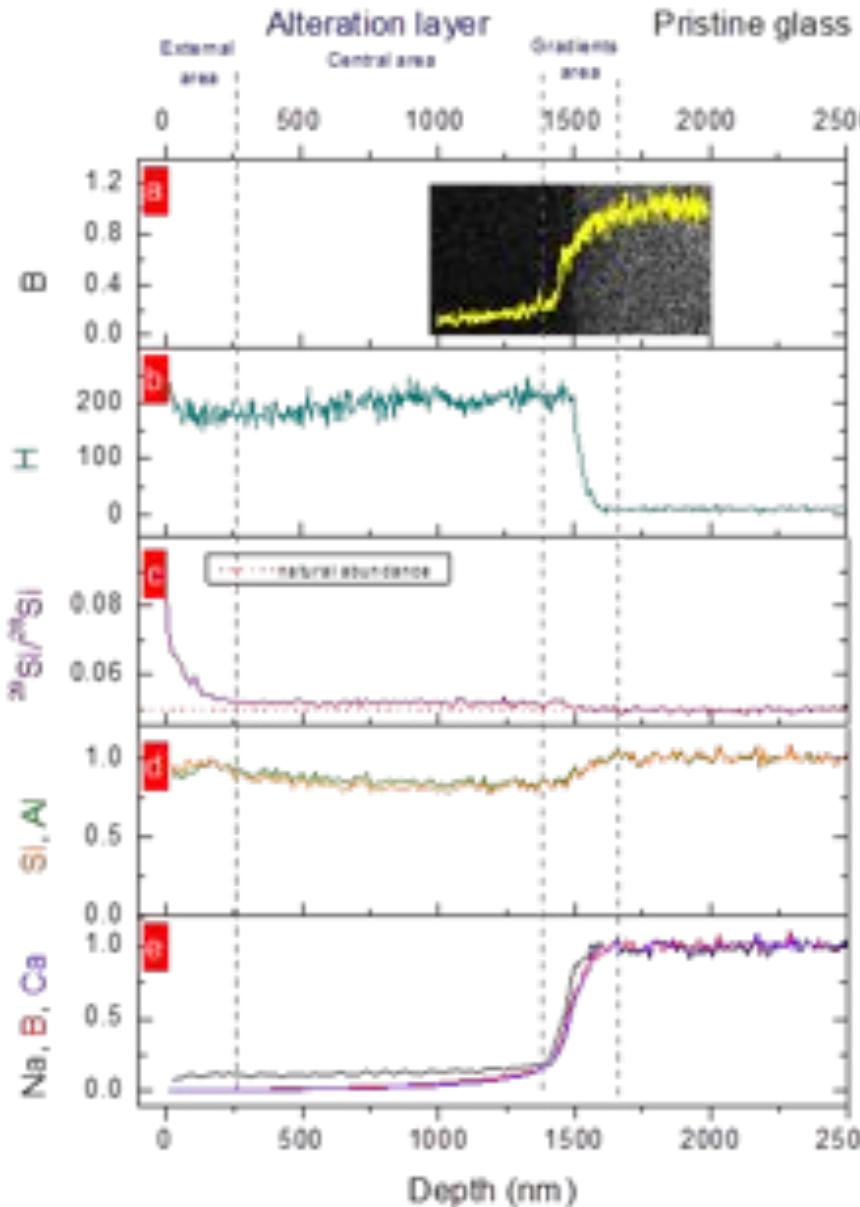
$$(^{29}\text{Si}/^{28}\text{Si})_{\text{solution}} = 32$$

## Solution data

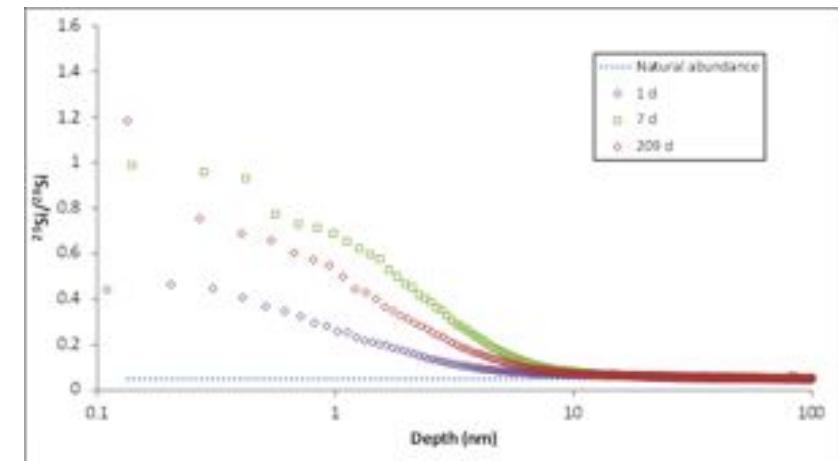


- ★ pH and  $\text{C}^{\text{tot}}(\text{Si})$  and  $\text{C}^{29}\text{Si}$  are stable
- ★ The rate drops by 3 OM
- ★ ETh reaches 1.5  $\mu\text{m}$

# Solid analysis of the 209d sample

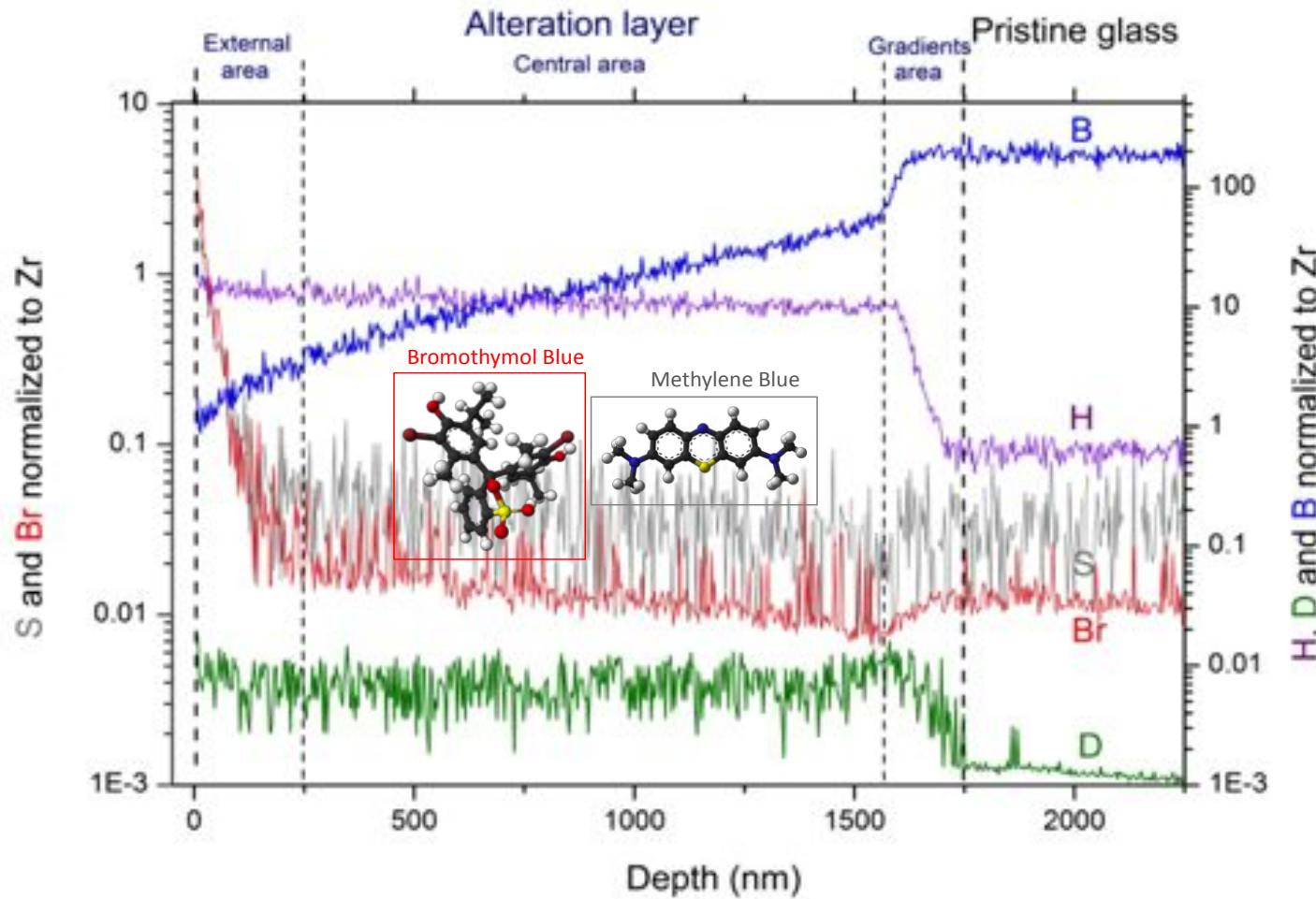


- ★ B, Na, Ca are released congruently
- ★ H displays an opposite profile
- ★ A tiny amount of  $^{29}\text{Si}$  diffuses into the AL
- ★ No Si isotopes equilibration
- ★ ToF SIMS profiles are confirmed by TEM



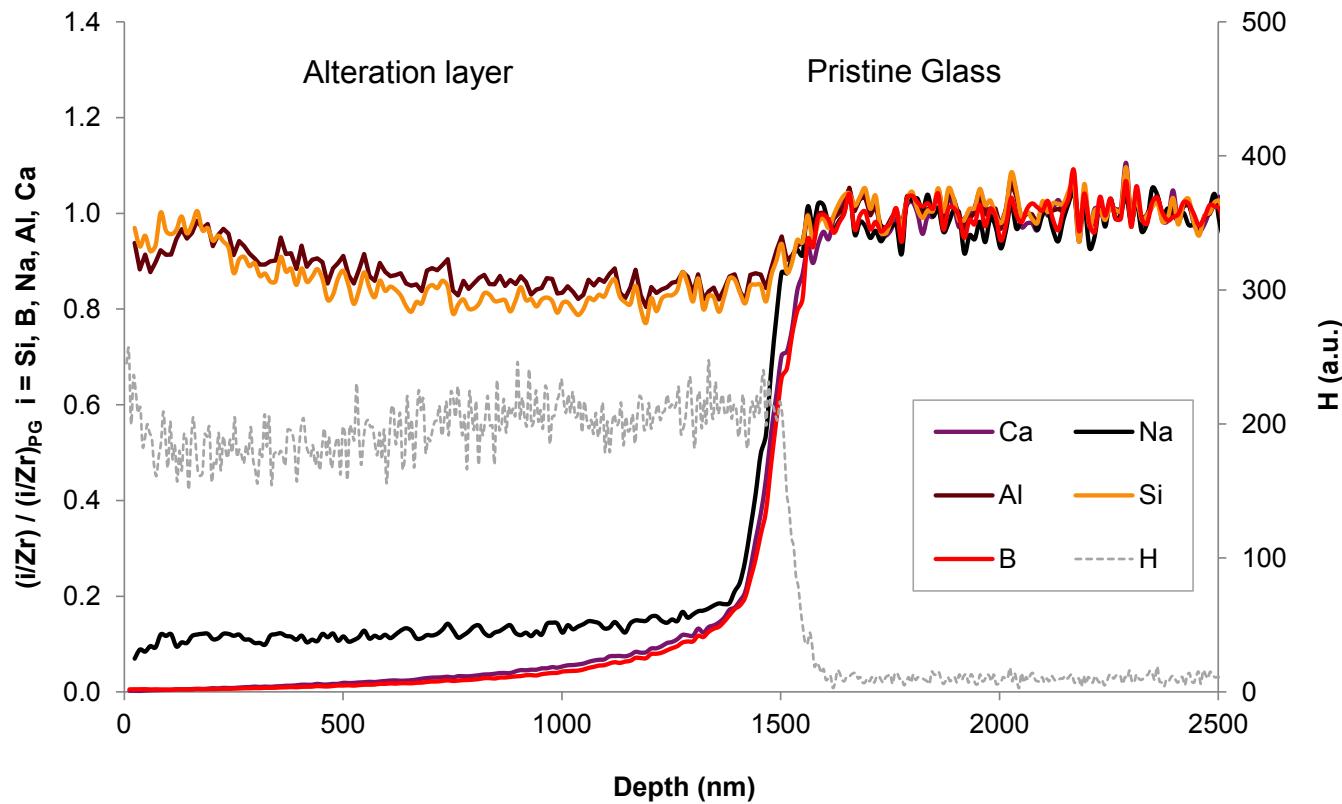
$$[^{29}\text{Si}/^{28}\text{Si}]_{\text{so}} = 32$$

# How exogenous molecules diffuse through the AL?



- ★ Only small molecules can diffuse up to the corrosion front
- ★ Pore size is  $< 1\text{nm}$
- ★ No free water molecules within the alteration layer

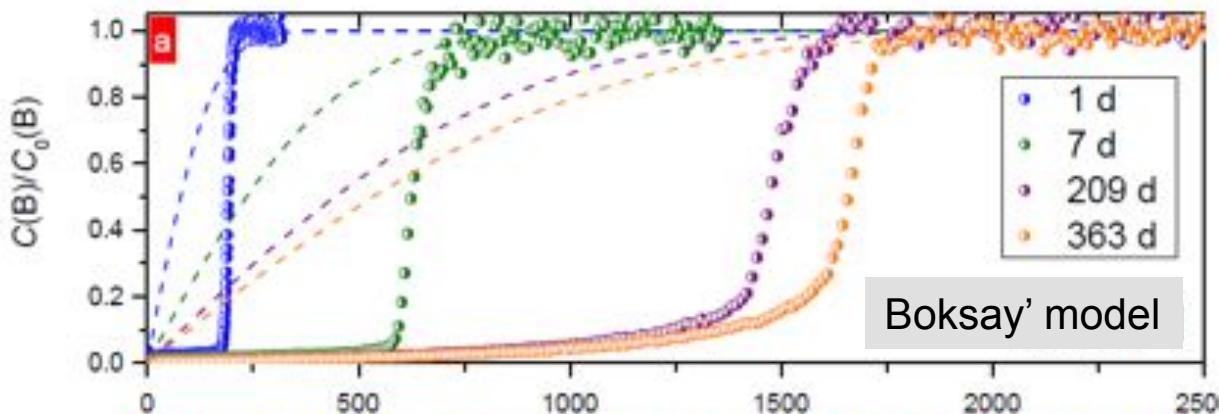
# Why AL passivates glass?



- ★ B, Na, Ca are released congruently (despite their different structural role)
- ★ H displays an anticorrelated profile
- ★ Dw in the pristine glass (90°C and pH 7)  $\sim 6 \cdot 10^{-19} \text{ m}^2 \cdot \text{s}^{-1}$  (from Rebiscoul work)

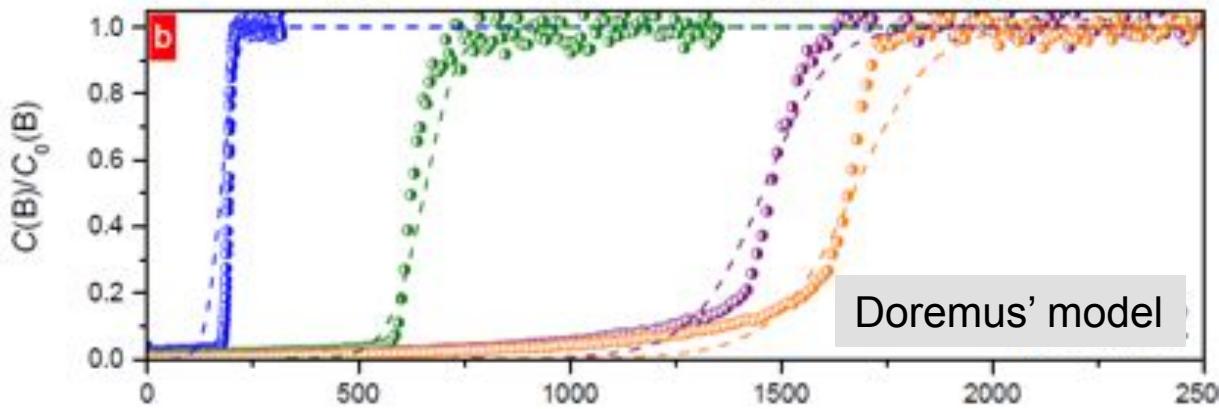
# B profiles ISG Glass altered @ 90°C, pH 7 in SiO<sub>2</sub>am sat salt

Gin et al., *Nature Com.* 6 (2015)



$$C(B)/C_0(B) = \text{erf}(z/2)$$

$$D = 6 \cdot 10^{-19} \text{ m}^2 \cdot \text{s}^{-1}$$



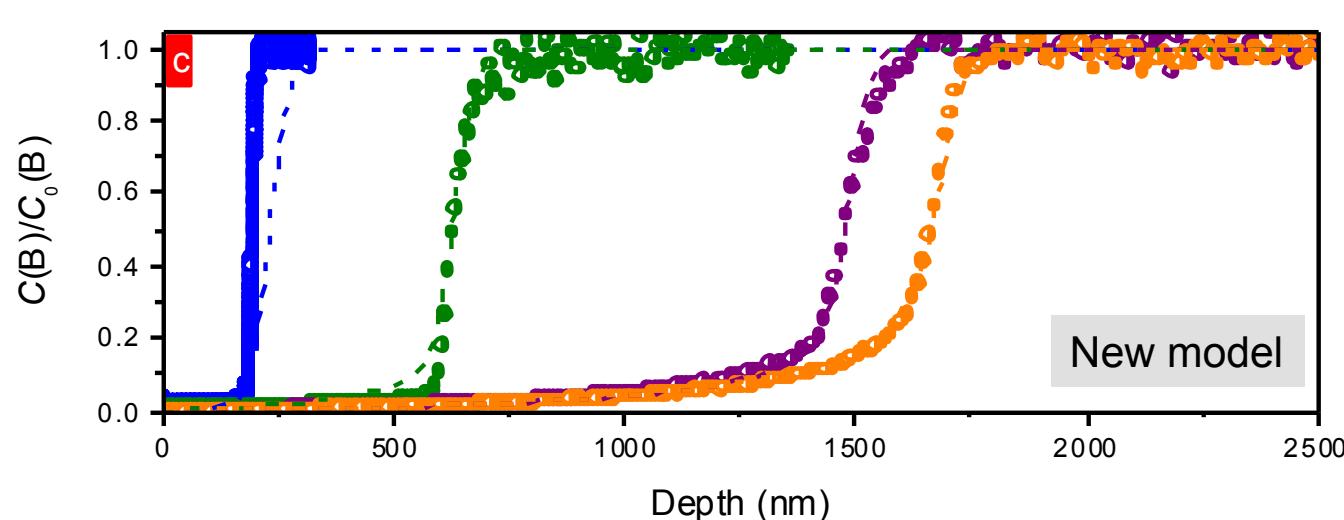
$$C(B)/C_0(B) = 1 - \text{erfc}(z/2)$$

$$b = D/D_w - 1$$

$$D_w = 10^{-21} \text{ m}^2 \cdot \text{s}^{-1}$$

$$b = 40000$$

- ★ Classical diffusion models fail to fit experimental profiles



$$\log_{10} \frac{D}{D_{\max}} = -\beta \left( \frac{C(w)}{C_0(w)} \right)^{-\frac{1}{\alpha}}$$

$$D_{\max} = 7 \cdot 10^{-19} \text{ m}^2 \cdot \text{s}^{-1}$$

$$\alpha = 1.9$$

$$\beta = 4.6$$

- ★  $D$  drops by about 5 O.M. from the outermost AL to the reactive interface
- ★  $D$  remains 5 to 9 O.M. lower than  $D_{He}$  in the pristine glass
  
- ★ Reactive transport at nanoscale must be better understood



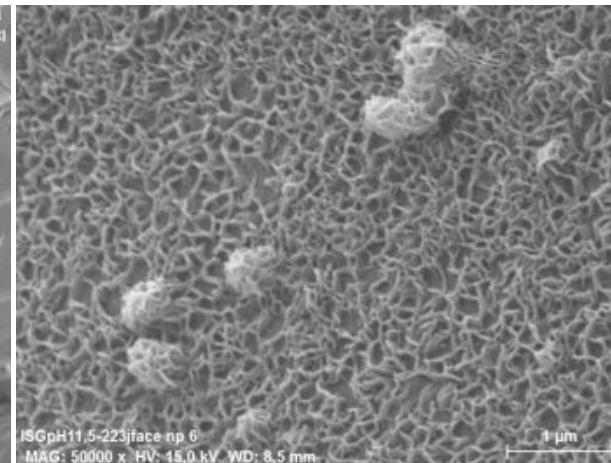
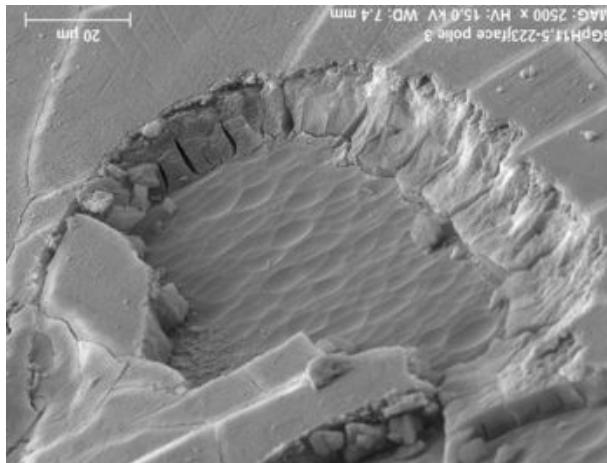
$$(^{29}\text{Si}/^{28}\text{Si})_{\text{solution}} = 32$$

## Consequences of the pH rise?

ISG glass altered à 90°C  
in a  $\text{SiO}_2\text{am}$  sat solution  
Stage 1 : 209d @ pH 9  
Stage 2 : pH raised to 11.5

Gin et al., *Geochim. et Cosmochim. Acta* (2015)

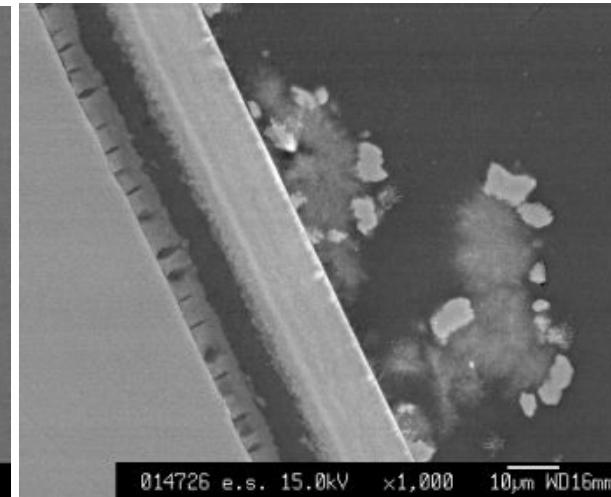
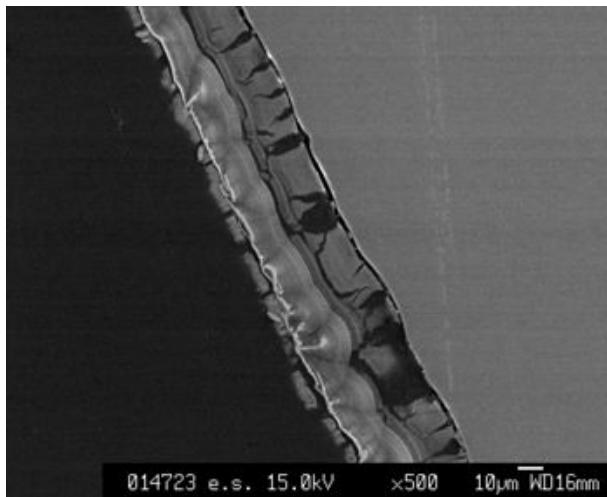
# Morphological evolutions (pH<sub>90°C</sub> 11.5)



$\Delta t = 14 \text{ d}$

$E = 10 \mu\text{m}$

CSH

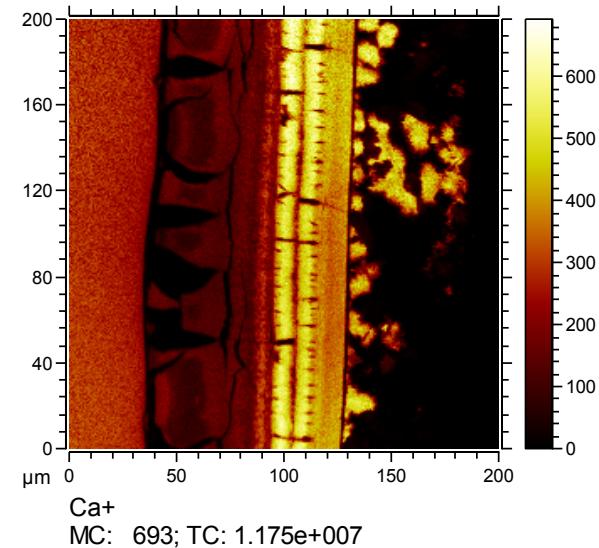
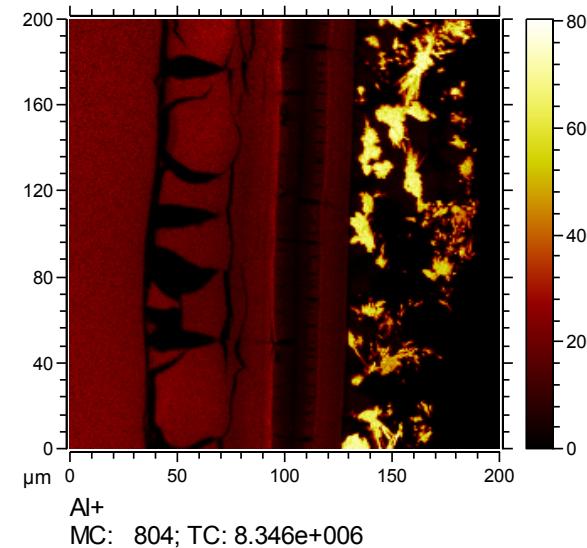
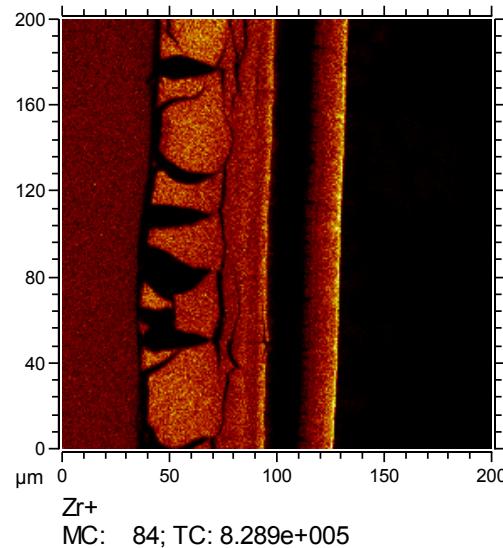
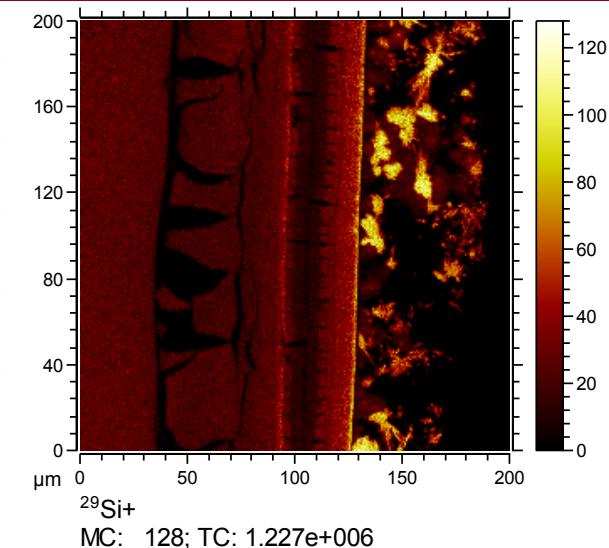
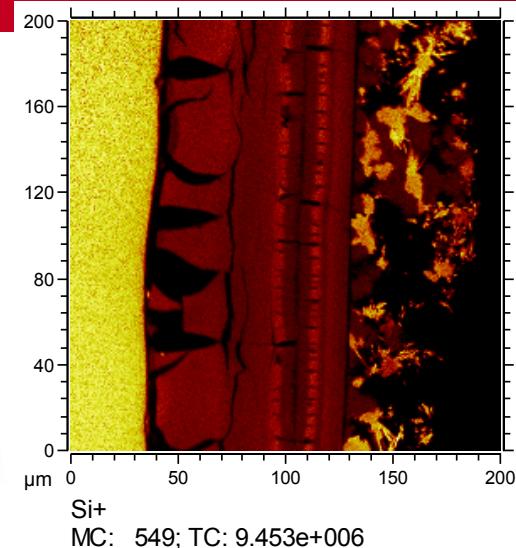
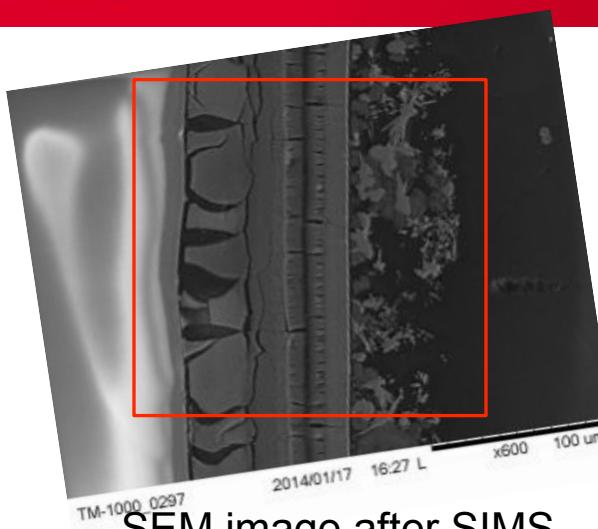


$\Delta t = 52 \text{ d}$

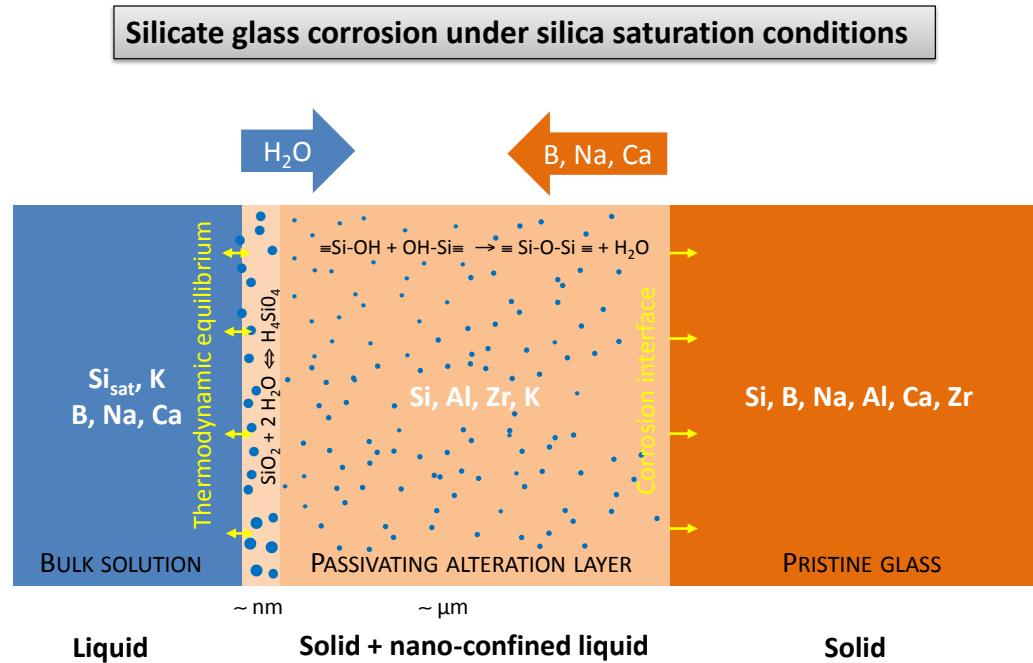
$E = 25-35 \mu\text{m}$

CSH, Zéolithes

# ToF-SIMS elemental & isotopes mapping ( $\text{pH}_{90^\circ\text{C}}$ 11.5)



# Conclusion - Outlook



- ★ At  $\text{pH}_{90^\circ\text{C}} < 10$ : passivation (tied to nanoconfinement of water) is the main mechanism controlling the glass dissolution rate. **The properties of nanoconfined water must be better understood.**
- ★ At  $\text{pH}_{90^\circ\text{C}} > 10$ : the ‘new’ dissolution/precipitation paradigm proposed by Hellmann, Geisler, Puntnis is likely valid.

# Conclusions

- Passivation means that water access to the pristine glass is hindered by the alteration layer
- Under Si sat solution the alteration layer forms by interdiffusion and self-reorganization of the hydrated silicate network
- The hydrated glass slowly transform into more stable amorphous and crystalline phases
- Water diffusion through the altered glass = solid state diffusion.
- The gradient area can be seen as a reaction front but there is no evidence of a film of water
- Controversy or not controversy?

# Initiatives at the international level

## Workshops

Seattle (2009), Warrington (2010), Savannah (2011), Saint Louis (2012), San Diego (2013), Aachen (2014),  
Miami (2015). **Next: Madison (May 2016)**

## Publications

General paper published in Materials Today  
Special issue of IJAGS (by the end of 2013)

## International Simple Glass (6 oxide borosilicate glass)

Synthesis (SRNL): 2012  
Ongoing studies: SRNL, PNNL, ORNL,  
Penn State Univ., Kyushu Univ., CEA, Subatech,  
SCK, AMEC, Sheffield Univ., Cambridge Univ.

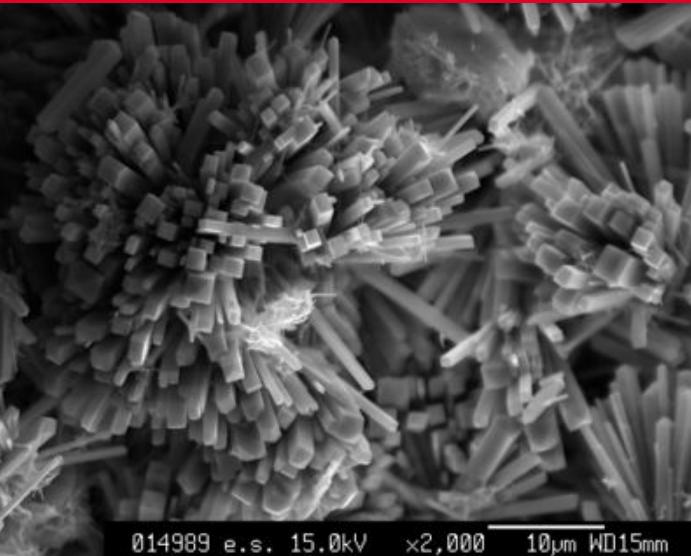
## Several Bilateral collaborations

PNNL / CEA, PNNL/SCK, Kyushu Univ. / LBNL

## Other

Visit of scientists, joint thesis, Coordinated Research Project





## *Acknowledgements*

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Mestre and Jean-Louis Chouchan,  
Pierre Frugier, Patrick Jollivet,  
Maxime Fournier, Nicole Godon...

Areva, Andra, EdF

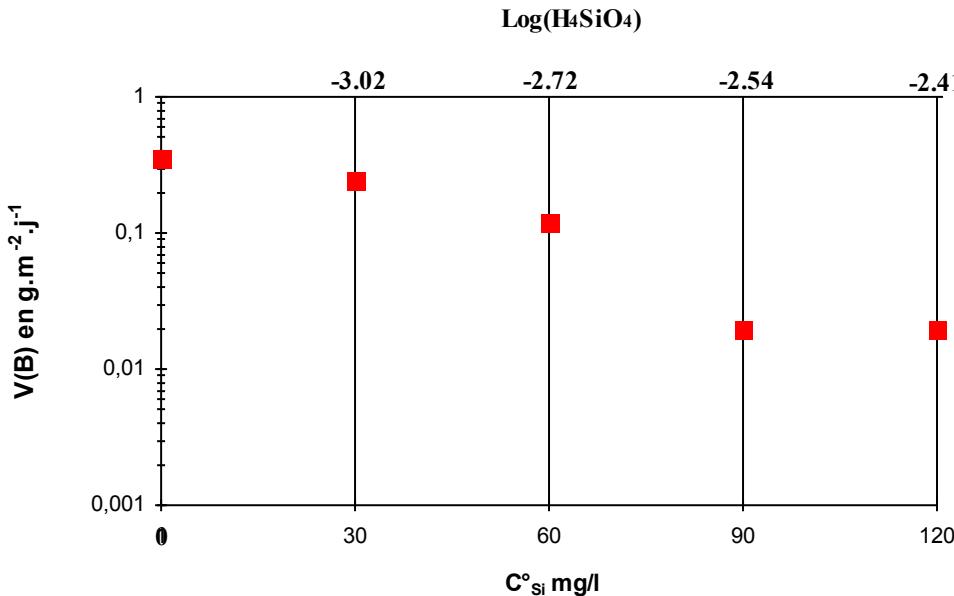
**THANK YOU!**

# Effects of Si on the glass dissolution rate

SON68 glass

SPTF test with solutions spiked with Si, pH 8

Q/S =  $10^{-2}$  m/d

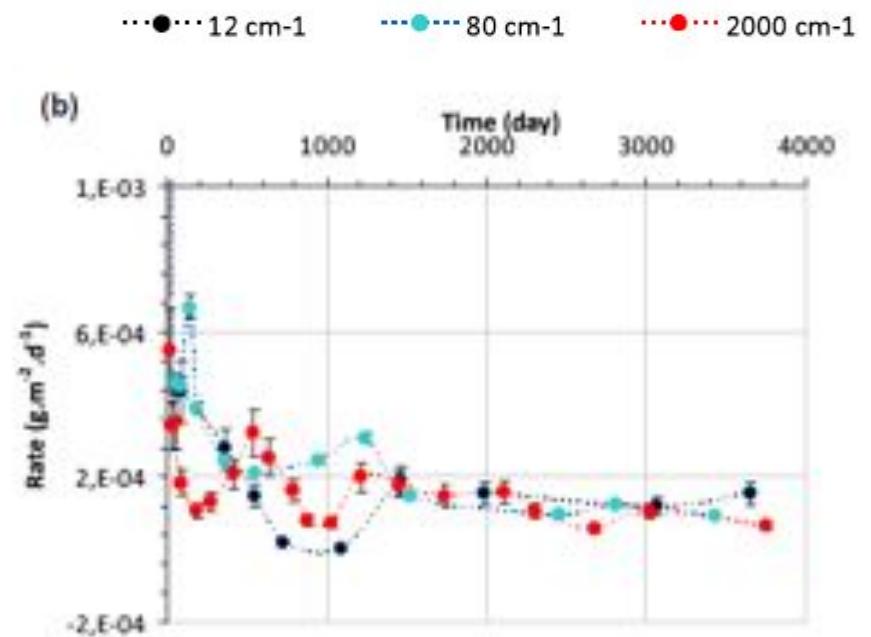
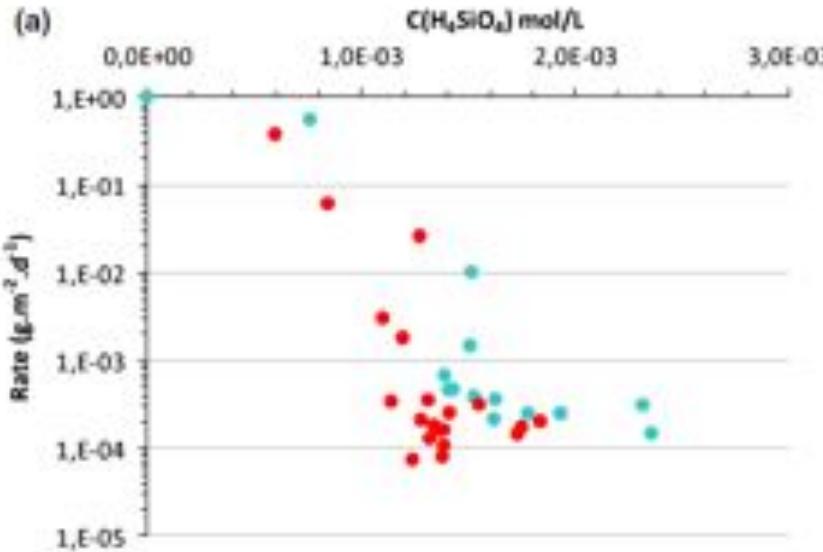


- ★ Dissolved silica account for a rate drop of 2 O.M.

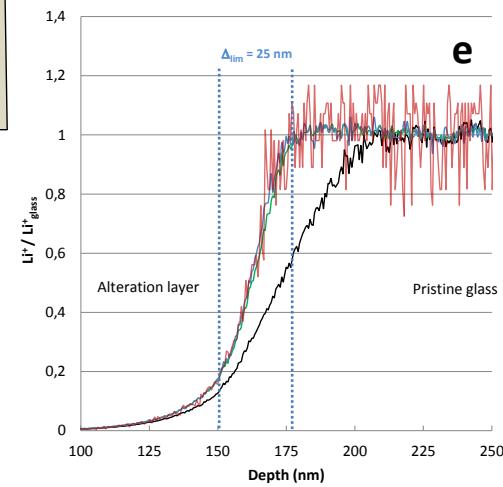
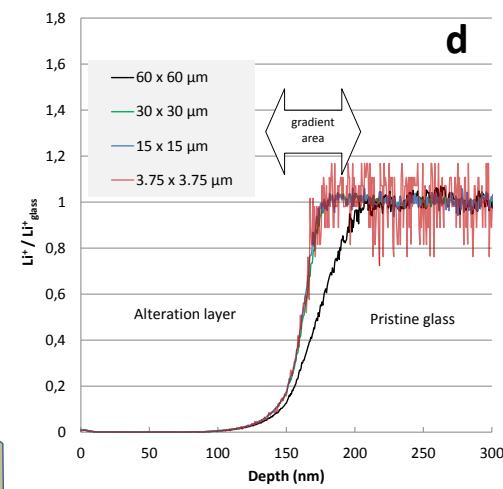
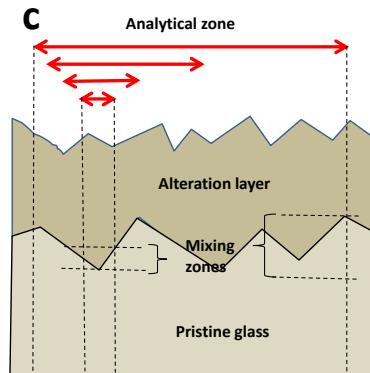
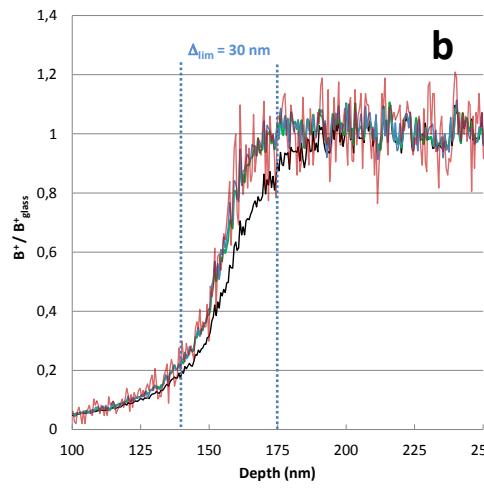
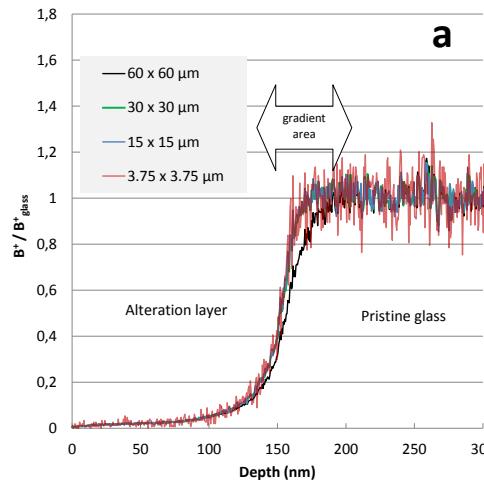
# Solution chemistry and glass dissolution rate near equilibrium

SON68 glass

Static tests @ 90°C, DIW, various S/V

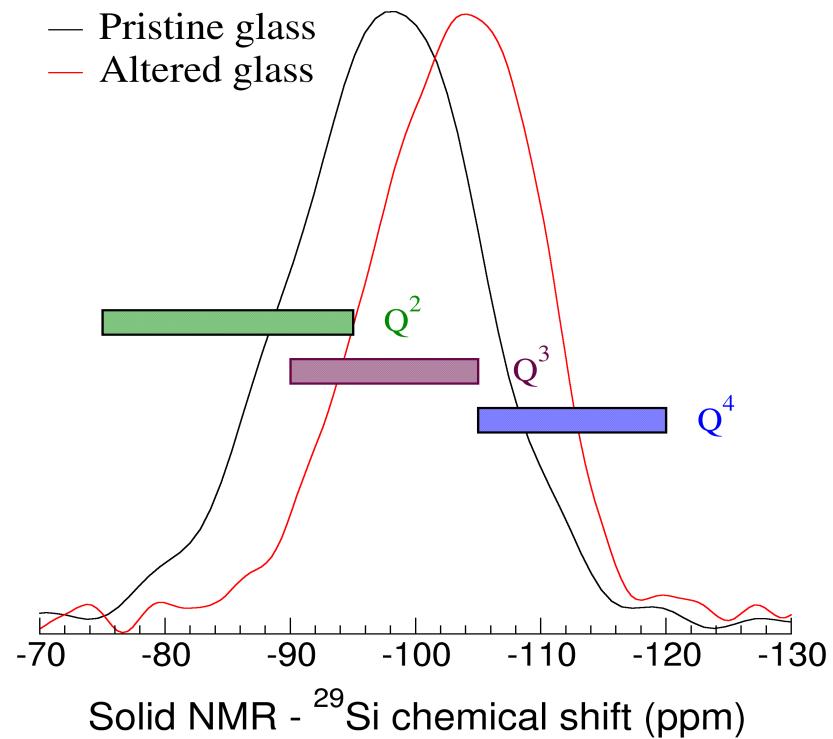


# ToF-SIMS analysis of the Roland's sample (180d)



# Structure of the AL

- 5 µm glass powder altered at pH 7 in Si-saturated solution until complete release of B, Na, Ca
- $^{29}\text{Si}$  NMR MAS and  $^1\text{H}$ - $^{29}\text{Si}$  CPMAS NMR analyses



- ★ Partial repolymerization of the altered glass following the release of B, Na and Ca
- ★ The resulting material should be less soluble than the glass