

What have the Romans ever done for us? 2000 years of glass recycling

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Jan Goeree, View of Mons Testaceus (1704), pen and black ink © Metropolitan Museum of Art, NYC

Waste management – Monte Testaccio





Havlicek & Morcinek (2016)



The curious thing – where is the glass?





The curious thing – where is the glass?





Outline of talk



Glass production model in the 1st millennium CE

- primary & secondary production
- changes over time

Analytical evidence for glass recycling

Examples of recycling Recycling markers

Archaeological & textual evidence for glass recycling

- organisation of recycling
- socio-economic dimensions

Broken glass from the Serçe Limani shipwreck, ca 1025 CE © INA GW-1393, REF 4378

Beginnings – early vitreous materials





- Glazed stone (quartz and steatite) sometime during 5th millennium BCE in Egypt & the Near East
- Faience towards the end of 5th millennium CE, first in the Near East then in Egypt
- Glass beads and other small objects from the middle of the 3rd millennium CE
- First vessels and the beginnings of large scale glass making around 1500 BCE, first in Mesopotamia and shortly thereafter in Egypt

The invention of glass blowing







The Ein Gedi bottle. Mid-first century BCE. H. 12.7 cm. The Israel Museum, Jerusalem. © The Israel Museum, Jerusalem/by Peter Lany.

The stuff that ancient glass is made of





Network former



licensie / Clesswort

Network modifier



mineral natron

Roman & late antique < 800 CE



Primary versus secondary production





Primary production sites





Primary production sites







9 tons glass slab at Beth She'arim, Israel (9th century) http://www.cmog.org/article/mystery-slab-bethshearim



Primary production sites





Reconstitution of the furnace at Bet Eli'ezer, Israel Y. Gorin-Rosen (2000)



Primary production & trade







Distinct primary glass production groups CINIS Université d'ORLÉANS 0.3 100 400 700 800 900 1000 0 200 300 500 600 Roman Sb 0 HIMT Roman Sb Foy 3.2 Chronologies not Foy 2.1 Roman Mn 0.2-Egypt 1A FIO2 / AI2O3 HIMT Egypt 1B Egypt 2 Foy 3.2 Foy 2.1 0.1-Roman Mn Levantine 1 Levantine 1 Natron glass Levantine 2 Magby 0.0 0.03 0.05 0.07 AI_2O_3/SiO_2 Egypt 2 Plant ash & Mesopotamian plant ash slag **High Pb glass** lead glass Levantine plant ash Egyptian plant ash soda-ash lead glass

Iulia Felix – recycling in the Roman period





Iulia Felix shipwreck, first half of 2nd century CE Hull of shipwreck in situ (Soprintendenza Archeologia Friuli-Venezia Giulia 3D model of the hull and cargo in situ (Costa & Beltrame, 2021)





Mixed compositions – recycling in the Roman period



Barrel of about 140 kg of broken vessel glass

Data from Silvestri et al. (2008) and Silvestri (2008)

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Colourless > 3,000 fragments Weakly coloured (bluish, greenish, blue-green) > 6,000 fragments

Mosaic tesserae – recycling in the Roman period





Noheda data from Schibille et al. (2020)

Mosaic tesserae – recycling in the Roman period







4th-century Roman Villa in Noheda (Spain), elaborate floor mosaic with large amount of glass tesserae

Accidental contamination – furnace environment / fuel ash

Cartagena



Schibille et al. (2022)

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Accidental contamination – colourants & opacifiers





Crypta Balbi data (Mirti et al. 2000 & 2001); Forum of Caesar (unpublished data)

Increase of colourants and opacifiers in otherwise uncoloured glass above background levels of silica source e.g. CuO or Pb0 > 100 ppm

accidental incorporation of coloured cullet (broken glass)







Schibille & Freestone (2013)



Schauss (2008), MSc, University of Cardiff



San Vincenzo al Volturno, 9th-century monastery in Southern Italy









ettinages biotographer

Schibille & Freestone (2013)

Schauss (2008), MSc, University of Cardiff

Recycling of mosaic tesserae from $1^{st} - 3^{rd}$ centuries

Cobalt blue tesserae were used to produce translucent blue window and vessel glass

San Vincenzo al Volturno, 9th-century monastery in Southern Italy









Window glass from the ancient cathedral in Nice (11th century), Pactat (2022)







Data from Brill (1999)

Window glass from the ancient cathedral in Nice (11th century), Pactat (2022)





SEM image of opaque blue enamel, bright areas rich in Pb, with crystals of tin oxide, darker areas contain calcium antimonate and llittle Pb (Biron et al. 1996)

> Saint Peter, Limoges ca. 1185-1200, 24.8 x 9.5 cm © Metropolitan Museum of Art, NYC







XII. DE DIVERSIS VITRI COLORIBUS NON TRANSLUCIDIS

Inveniuntur in antiquis aedificiis paganorum in musivo opere diversa genera vitri, videlicet album, nigrum, viride, croceum, saphireum, rubicundum, purpureum; et non est perspicax, sed densum in modum marmoris, et sunt quasi lapilli quadri, ex quibus fiunt electra in auro, argento et cupro, de quibus in suo loco sufficienter dicemus.

Inveniuntur etiam vascula diversa eorundem colorem, quae colligunt Franci in hoc opere peritissimi, et saphireum quidem fundunt in furnis suis, addentes ei modicum vitri clari et albi, et faciunt inde tabulas saphiri pretiosas ac satis utiles in fenes Faciunt etiam ex purpura et viridi sip In the ancient pagan buildings, one finds in the mosaic work different types of glass, for example, white, black, green, saffron yellow, blue, red and purple; and the glass is not transparent, but opaque like marble. And they are, as it were, cube-shaped little stones, from which are made the enamels on gold, silver and copper, about which we shall speak

We also find various small vessels made of these colours, which are collected by the Franconians, who are very experienced in this technique. They melt it in their furnaces, add a little clear colourless glass, and make valuable blue glass plates, which are wellsuited for use as window panes. They also make them (the window panes) from purple and green (glass).

Theophilus (1070-1125 CE), De Diversis Artibus

Textual evidence for glass recycling



Broken glass and its collection is mentioned in the literature in the 2nd half of the first century CE

Martial (*Epigrammata*), Statius (*Silvae*) & Juvenal (*Satires*) refer to the collection of broken glass and exchange for sulphur

Cassius Dio (ca. 165-235 CE) remarks that the emperor Claudius grants Roman citizenship as cheap as the value of broken glass

Price Edict of Diocletian (301 CE)

DIOCLETIAN'S PRICES EDICT 16.1-6

Line	Translation	Denarii
1a	Alexandrian glass, one pound	24
2	Judean greenish glass, one pound	13
3	Alexandrian glass cups and smooth vessels, one pound	30
4	Judean glass cups and smooth vessels, one pound	20
5	Window glass best (quality), one pound	8
6	[Window glass] second (quality), one pound	6



Archaeological evidence for glass recycling





Cullet dump from Roman London; pile is ca. 0.4 m; © Historic England





Cullet retrieved from local workshop, Augusta Raurica, Switzerland, 2nd to 3rd centuryies

Chunks of raw glass and cullet found in a Byzantine glass workshop in Beth Shean, Israel © Freestone

Archaeological evidence for glass recycling



Deposits of cullet (broken glass)



Organisation & socio-economic dimensions

- Recycling was ubiquitous and glass was exploited in every possible way since the 1st century CE
- Increase in recycling in late antiquity / early middle ages
- Local economy versus long-distance exchange
- Human agency
- Economic value of glass cullet

The cost of a glass vessel was between 10 and 20 times higher than that of a pottery vessel of equivalent size





What can we learn from the history of glass recycling?



Recognising of economic & technical value of recycling

Independence of long-distance imports Savings on fuel & decreasing production costs Important source for colourants

Careful selection and separation of colours

Recycling 'like with like' to avoid the glass properties to be 'muddied' Unlimited (closed-loop) recycling

Reuse



Thank you!

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Great East Window, York Minster (1405-08) © York Glaziers Trust